# **Optics Fabrication and Metrology for Nanofocusing of Hard X-rays**

A.T. Macrander\*, C. Liu, R.Conley, L. Assoufid, A. Khounsary, J. Qian, and C. M. Kewish

Argonne National Laboratory, Argonne, IL U.S.A

\* email: macrander@aps.anl.gov

## Introduction

Progress in the fabrication and metrology of both Multilayer Laue Lenses (MLLs) [1,2] and Kirkpatrick-Baez (K-B) mirrors [3,4] at the Advanced Photon Source (APS) is on-going as part of the world-wide race to achieve ever smaller focusing.

Successful MLLs require multilayer depositions consisting of many layers [1]. Focusing to 30 nm for 19.5 keV has been demonstrated at APS beamlines with a WSi<sub>2</sub>/Si MLL having 728 layers made at the APS [2]. These same techniques were used to achieve a partial linear zone plate structure having a 5-nm outer most zone width and consisting of 1588 total layers as discussed below.

Achromatic focusing to 80 nm of x-rays in the range ~7 to 22 keV by an elliptically figured K-B mirror has been demonstrated at the APS with a mirror coated at the APS [4]. The mirror was made by profile coating a substrate with Au to achieve the elliptical surface shape [3]. The elliptical mirror was made starting from a flat substrate. To make further progress, non-x-ray-based metrology data for real mirrors [3,5] will need to be incorporated into simulations. This is being done using Fourier Optics methods as detailed below.

#### Multilayer Laue Lens with 5-nm outermost zone

A scanning electron micrograph of a cross section of a 5-nm MLL structure is shown in Fig.1, below. The bilayer structure was  $WSi_2/Si$  and a total of 1588 layers were sputter deposited at the APS. The micrograph was read to obtain the data plotted in Fig. 2. Here the d-spacing as a function of position in the lens is shown, where the d-spacing is twice the individual layer spacing A linear behavior in 1/d vs. position is needed to satisfy the zone plate law. (Owing to limited SEM resolution, the thinnest layers were subject to greater uncertainty.) This lens was used to obtain a linear focus of 19.3 nm at 19.5 keV at beamline 12-BM at the APS [6].

# Kirkpatrick-Baez mirrors and Fourier Optics Simulations

Elliptically shaped mirrors have been made by profile coating at the APS. A program to simulate the performance of such mirrors by means of Fourier Optics [7] has recently been started. Mirror aberrations away from a perfect ellipse will be incorporated into a complex pupil function. In the absence of any aberrations, spherical waves emanating from a point source will be reflected to produce spherical waves directed to a focus. The resultant Fraunhofer diffraction pattern near the focal plane is shown in Fig. 3. Subsequent introduction of mirror aberrations will be simulated with this procedure.

### **References:**

C. Liu, R. Conley, A.T. Macrander, J. Maser, H.C. Kang, M. Zurbuchen, and G.B.Stephenson, J. Appl. Phys. 98, 113519 (2005).

[2] H.C. Kang, J. Maser, G.B.Stephenson, C. Liu, R.Conley, A.T. Macrander, and S. Vogt, Phys. Rev. Lett. 96, 127401 (2006).

[3] C. Liu, L. Assoufid, R. Conley, A.T. Macrander, G.E. Ice, and J.Z. Tischler, Opt. Eng. **42**, 3622 (2003).

[4] W. Liu, G. E. Ice, J.Z. Tischler, A. Khounsary, C. Liu, L. Assoufid, and A.T. Macrander, Rev. Sci. Instrum. **76**, 113701 (2005).

[5] G. Ice, J.-S. Chung, J.Z. Tischler, A. Lunt, and L.Assoufid, Rev. Sci. Instrum. **71**, 2635 (2000).

[6] H.C. Kang, J. Maser, B. Stephenson, C. Liu, R.Conley, A. Macrander, S. Vogt, and H. Yan, unpublished.

[7] J.W. Goodman, "Introduction to Fourier Optics", third edition, Roberts & Co., Englewood, Colorado (2005).

### Acknowledgments

We are grateful to Hyon-Chol Kang, Ruben Khachatryan and Mike Wieczorek for MLL fabrication, and to Leo O'cola for assistance with scanning-electron-microscope micrographs. We acknowledge Jorg Maser and Stefan Vogt for advice regarding Fourier Optics simulations. This work is supported by the U.S. Dept. of Energy, Office of Science, Office of Basic Energy Science, under Contract No. W-31-109-ENG-38.

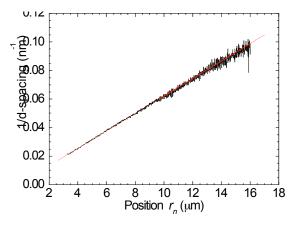


Fig. 2. Inverse bilayer thickness versus position in the MLL of Fig.1. Data showing noisy behavior is compared to a line for an ideal Fresnel zone plate.

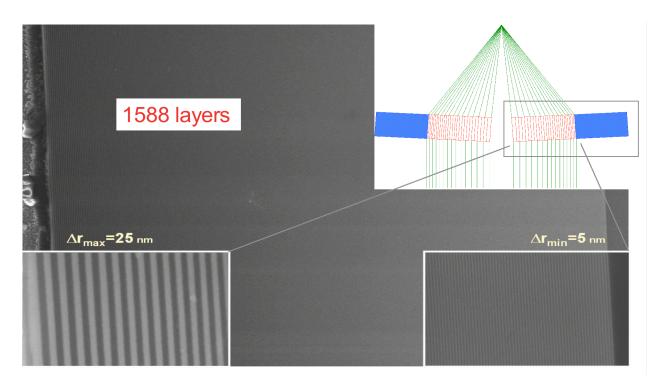


Fig.1. Cross section SEM micrograph of a MLL having a 5-nm outermost zone. The inset shows the focusing geometry employed to achieve a focus of 19.3 nm at 19.5 keV.

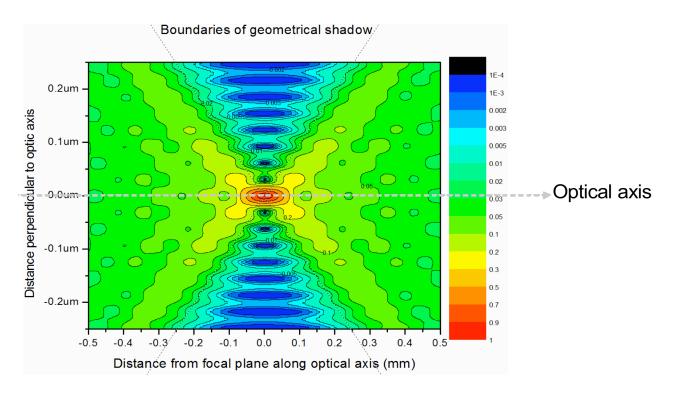


Fig.3. Equal intensity maps (isophotes) near the focus for a perfect elliptically shaped mirror simulated by Fourier Optics methods. A Fraunhofer pattern is shown in the focal plane.