

High Power RF Systems in the Fermilab Linac

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and P. Prieto**

Fermilab

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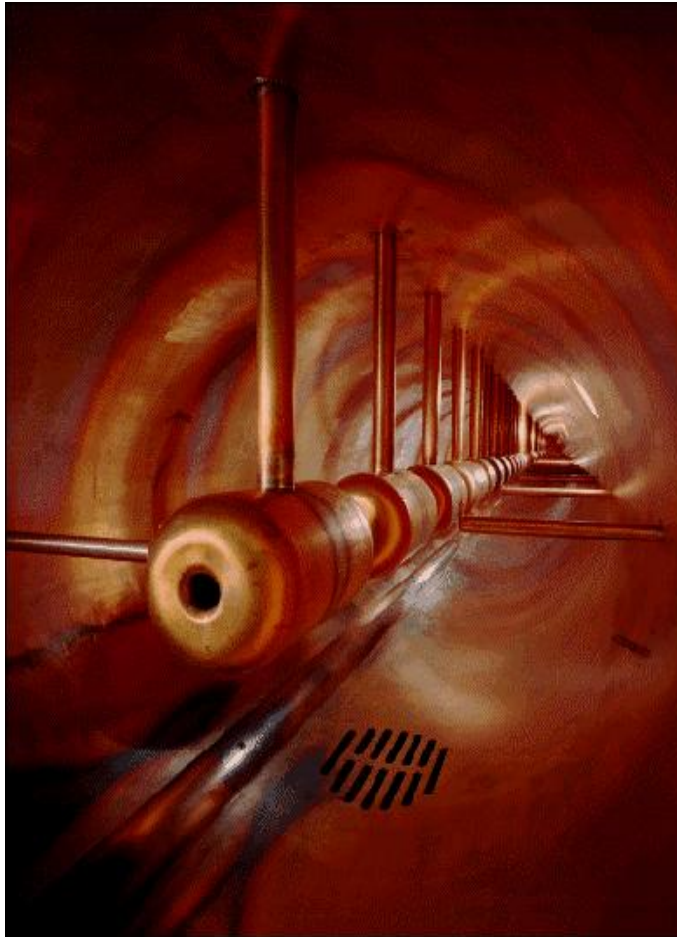
Outline of Talk

- 1) General description of Fermilab Site**
- 2) Description of the Fermilab 400 MeV proton Linac:
2 sections 201 MHz tubes and 805 MHz klystrons**
- 3) Description of High Intensity Neutrino Source (HINS) linac R&D Study.**
- 4) Conclusions.**

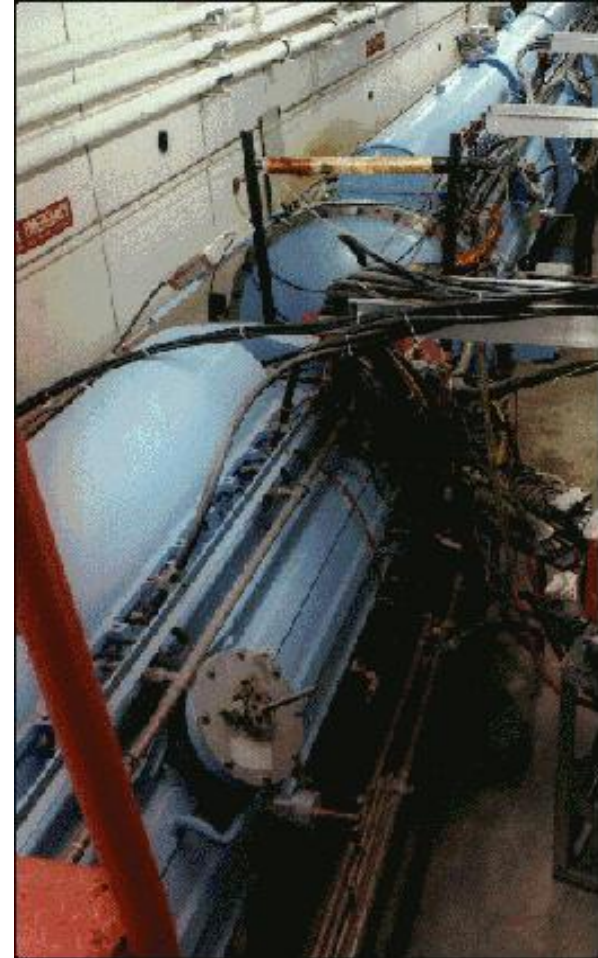
Aerial View of Fermilab Accelerator Complex



Low Energy Linac Section 201 MHz: Energy gain 750kV to 116 Mev Consists of 5 Drift tube Cavities



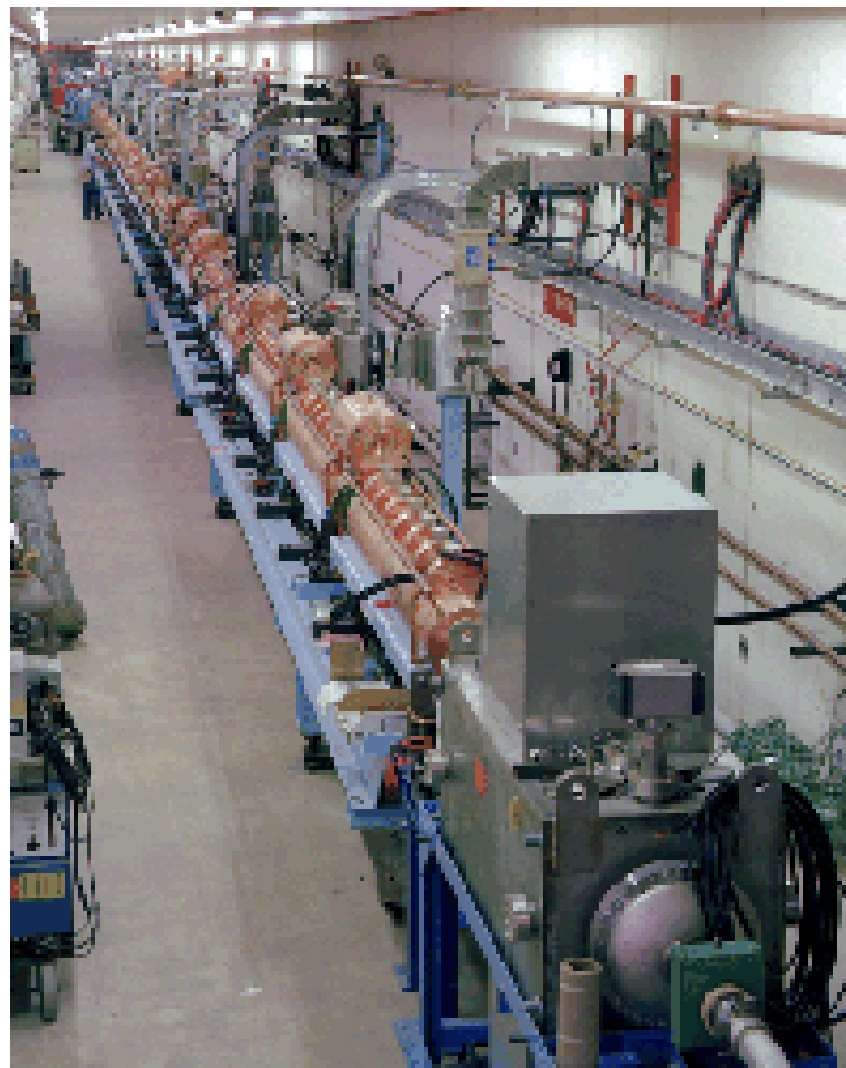
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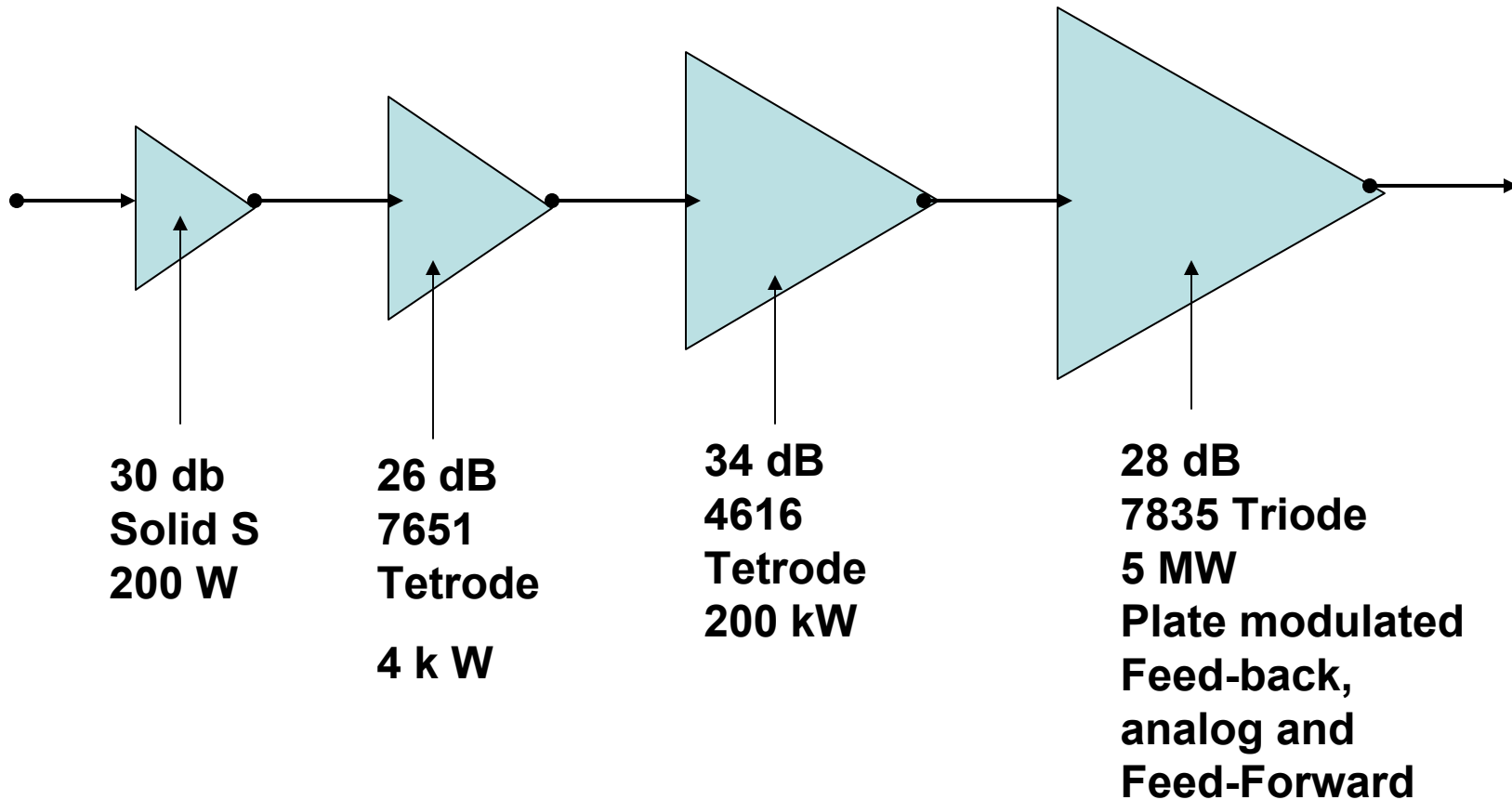
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High Energy Section: Seven 805 MHz Side-Couple Cavity Linacs

High Energy Section consists of Seven:
Four 16 cell $\Pi/2$ mode cavities coupled together with Bridge couplers in a linac module driven from one 12 MW Klystron
Energy gain: 116 MeV to 400 MeV.
Injector for 8 GeV Booster



201 MHz Amplifier Chain



Burle 7835 Triode Cavity Amplifier 5 MW

Modulator

Cavity Amp.

Driver Cabinet

- Freq- 201.25 MHz
- RF Power- 5 MW
- Pulse- 500us, 15 Hz
- Grounded Grid
- Cathode driven
- Gain- 28 dB.
- 25-30 KV, 300 A



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7835 Triode

Final Tube

5 MW

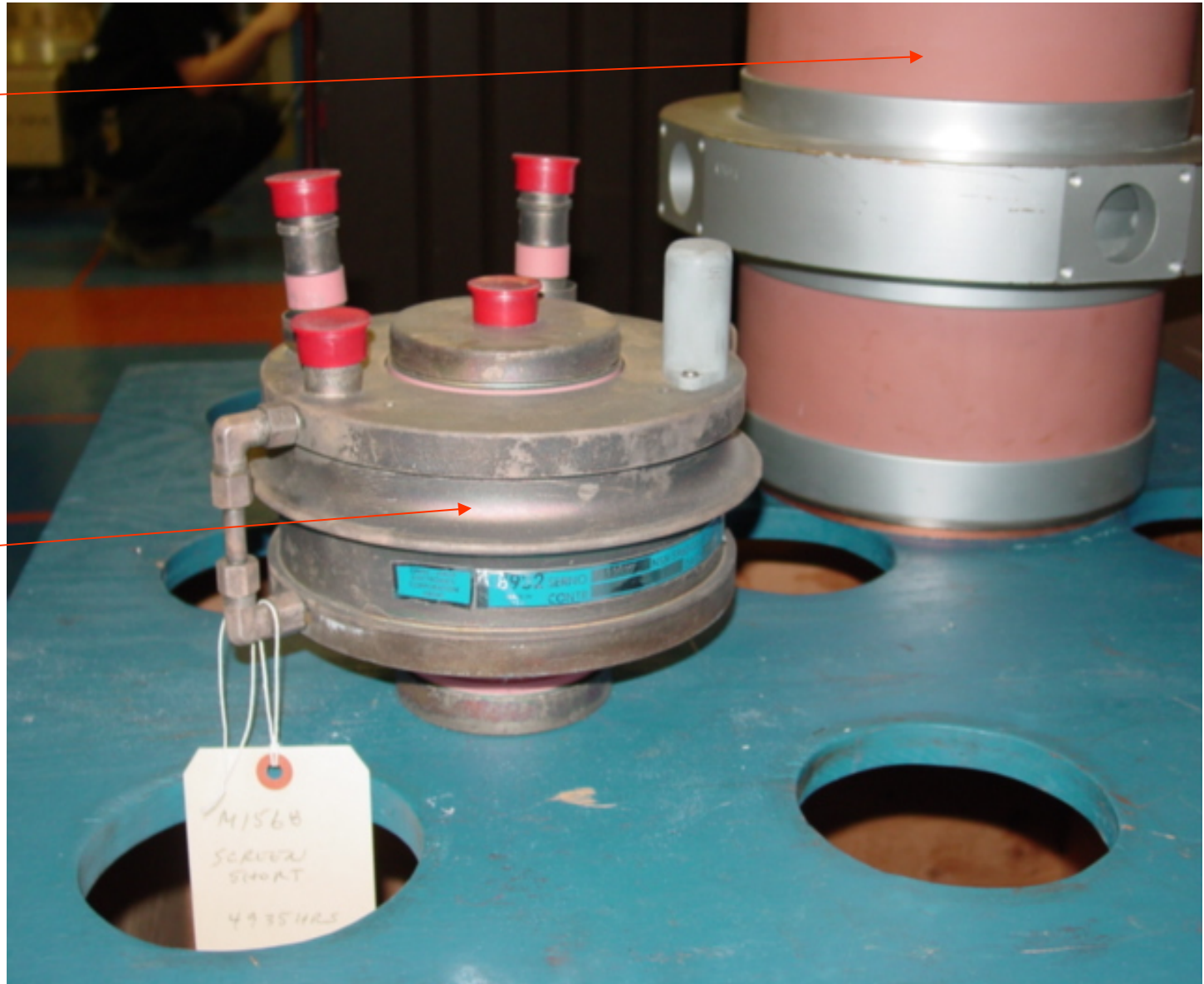
Gain-28 dB

4616 Tetrode

Driver tube

200 kW

Gain-34 dB



Details of the 7835 triode

- **Burle 7835 Triode:**
- **96 individual cathodes thoriaated tungsten and 96 individual Grids**
- **All in Parallel**
- **Plate Voltage
25 to 30 kV at 300 A
Heater: 1V, 6700 A D.**
- **Expensive**
- **Life time problems,
mainly cathode
emission life**



Spare Klystron in Its Solenoid mounted on Its Pulse Transformer

- L5859 L3Com klystron
- Developed for Fermilab on R&D contract
- 12 MW peak , 133 us, 15 Hz
- 170 k V, 155 A, 2.0 uPev
- Gain 54 dB
- Efficiency 47 %
- 5 Cavities
- Oxide Coated Cathode, 80,000 Hrs MTBF



Control Racks; LL VXI Remainder VME Crates, Remotely Controlled via AcNet and EtherNet

64 Channels
each of Fast
AD and DA

PFN
Cabinet

PS Cabinet



Charging Supply and PFN

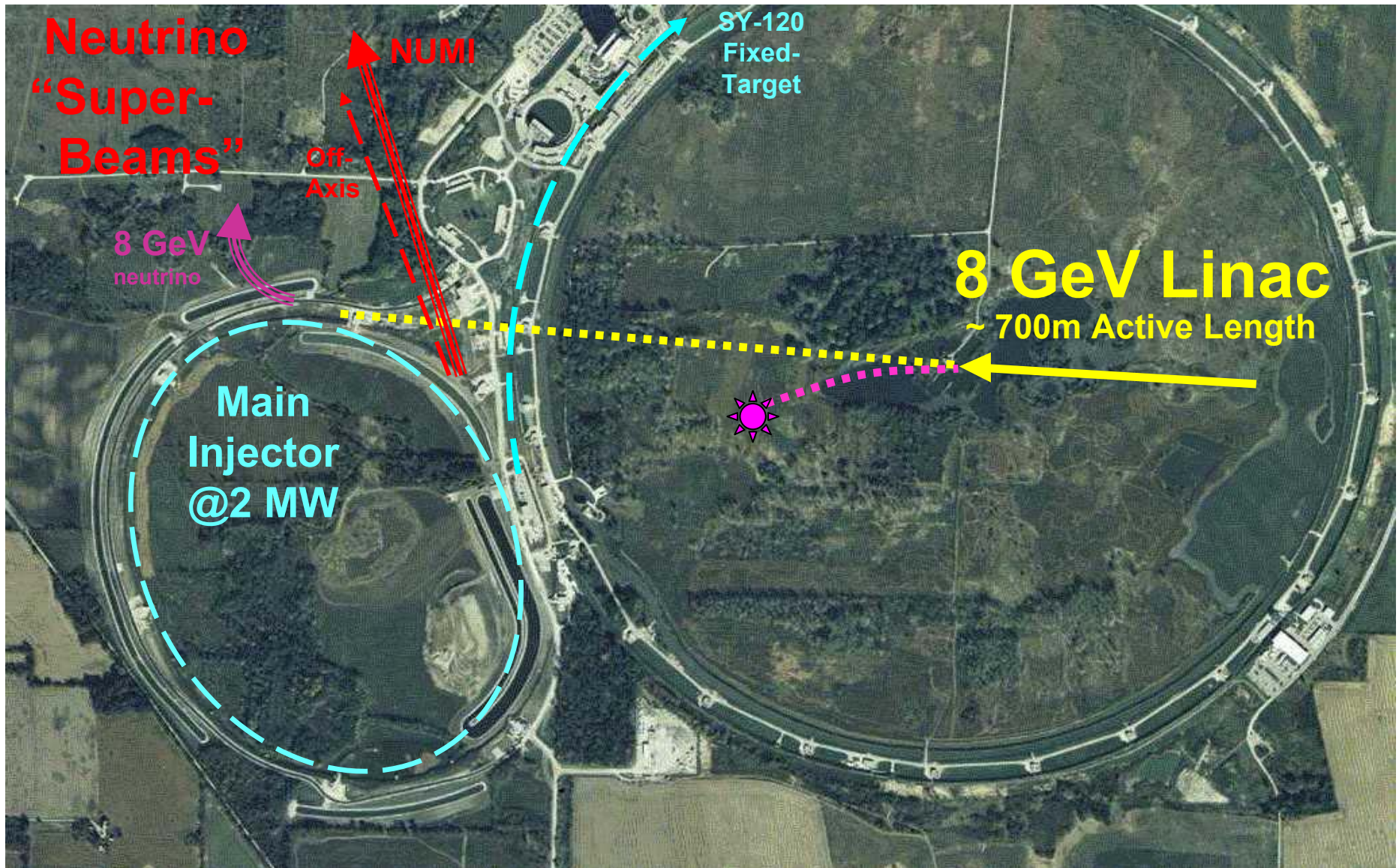
Specifications:

- 125 μ s at 15 Hz
- 27.5 MW peak
- 54 kW average

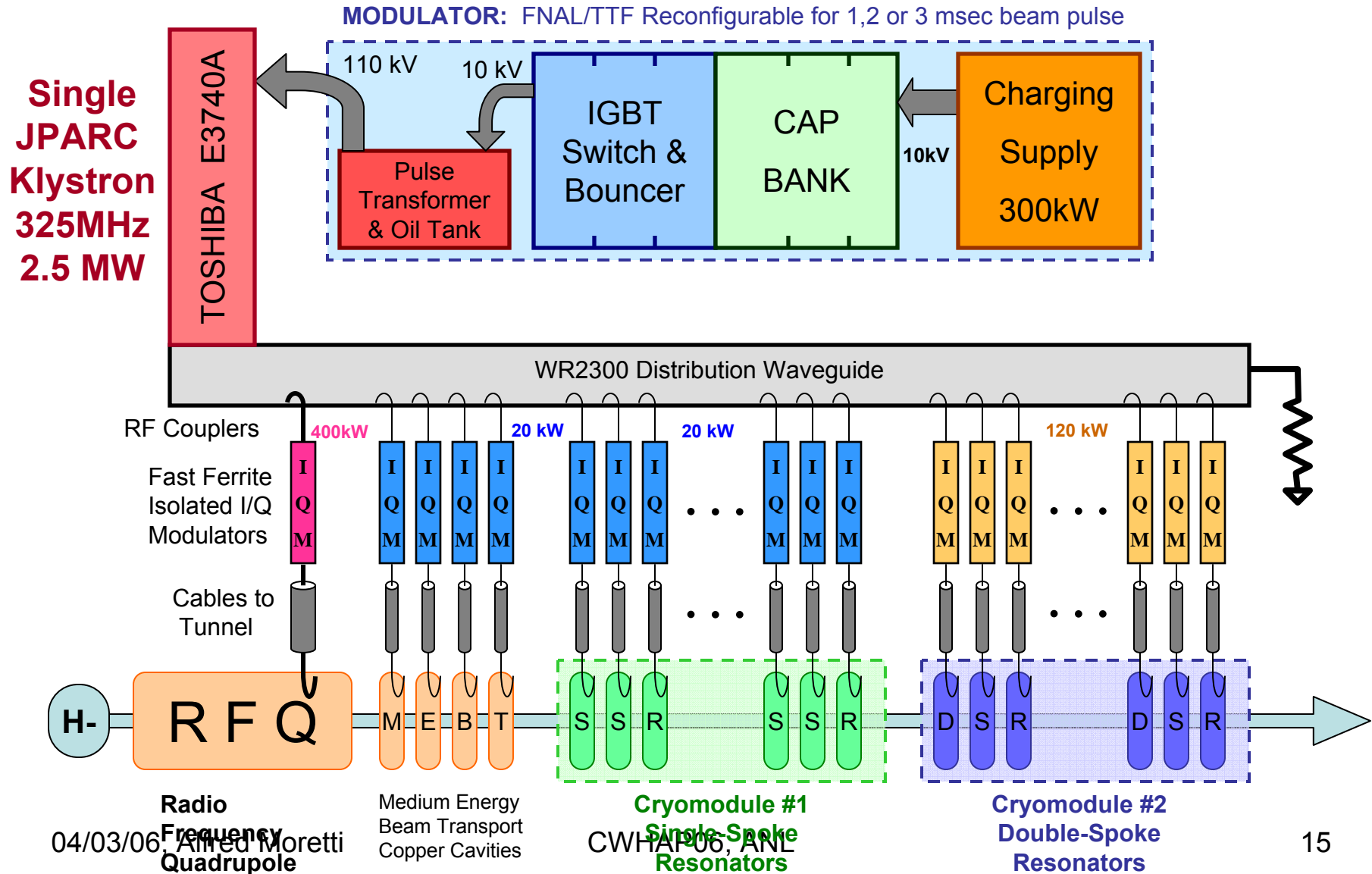


High Intensity Neutrino R&D Study

8 GeV H- Injection and Super Beams in the Main Injector

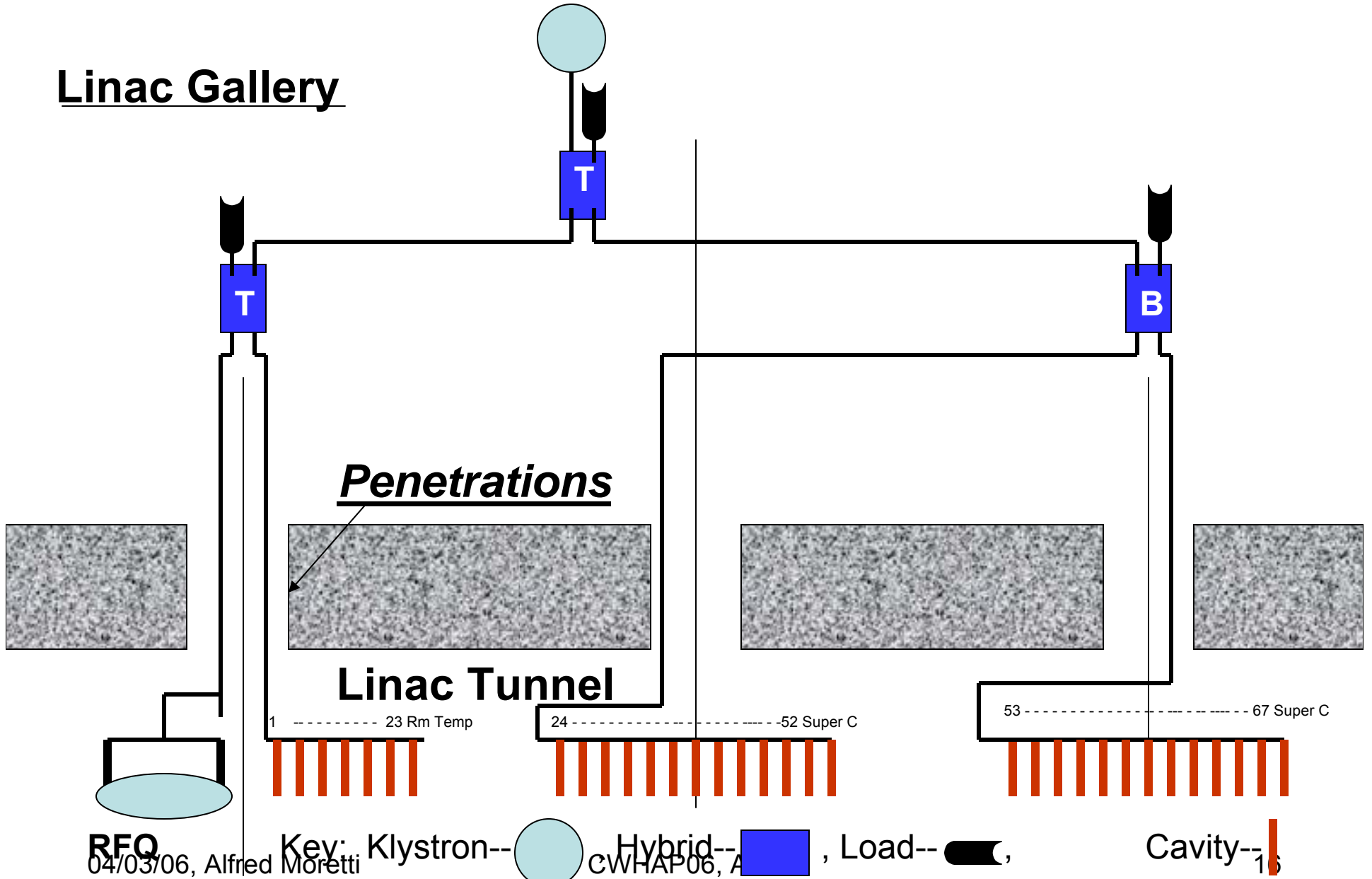


325 MHz RF System



One Klystron Driving 67 Cavities and RFQ

Linac Gallery

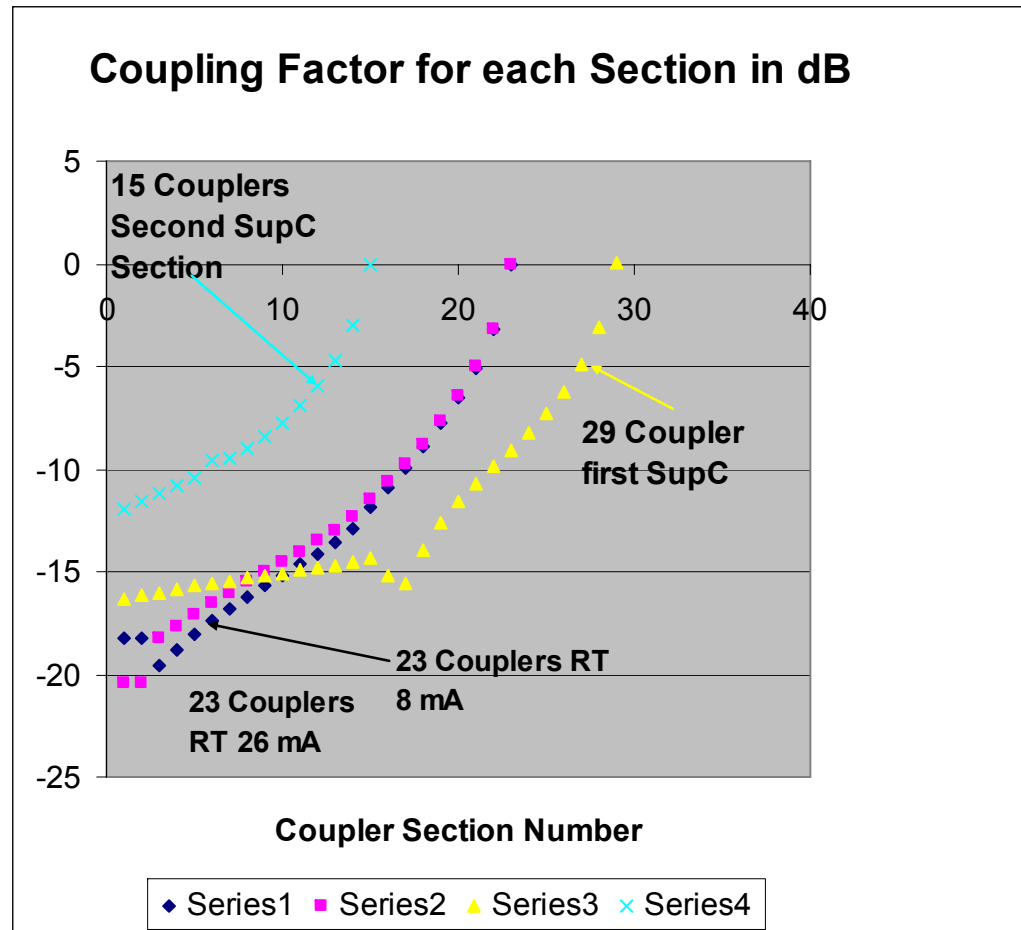


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Key: Klystron-- (light blue circle), Hybrid-- (blue square), Load-- (black shape), Cavity-- (orange bar)

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Directional Coupling Factors along the 325 MHz section of the HINS Linac



HINS 325 MHz Klvstron

Specifications:

Beam V= 98 kV

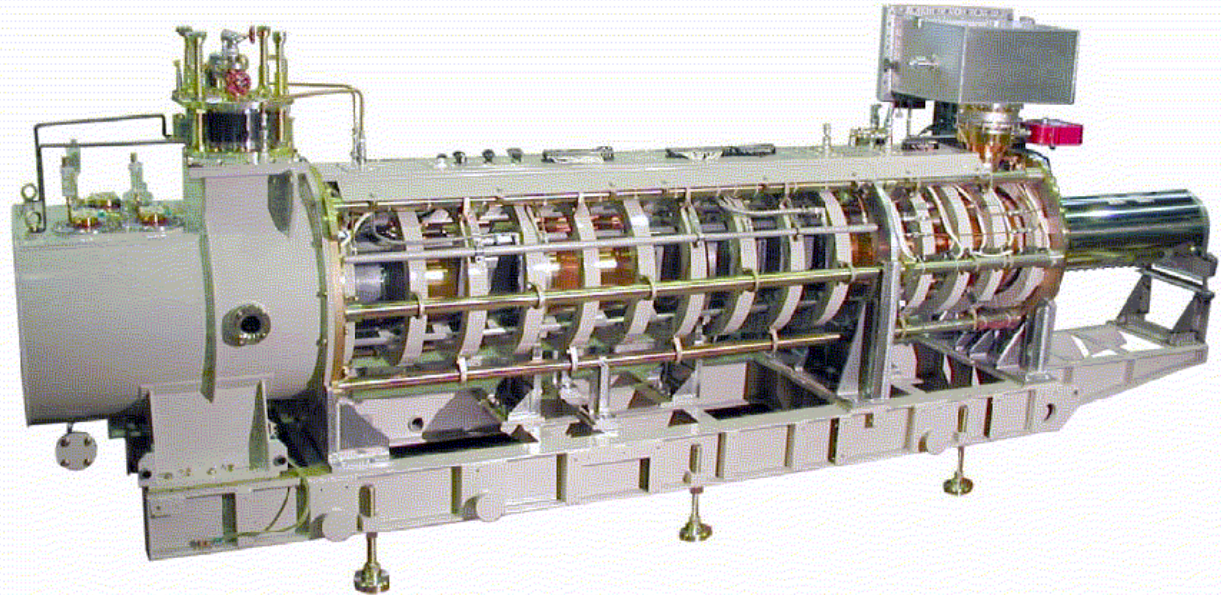
Beam I= 51 A

Perveance=1.75uP

Gain= 47 dB

Efficiency=50 %

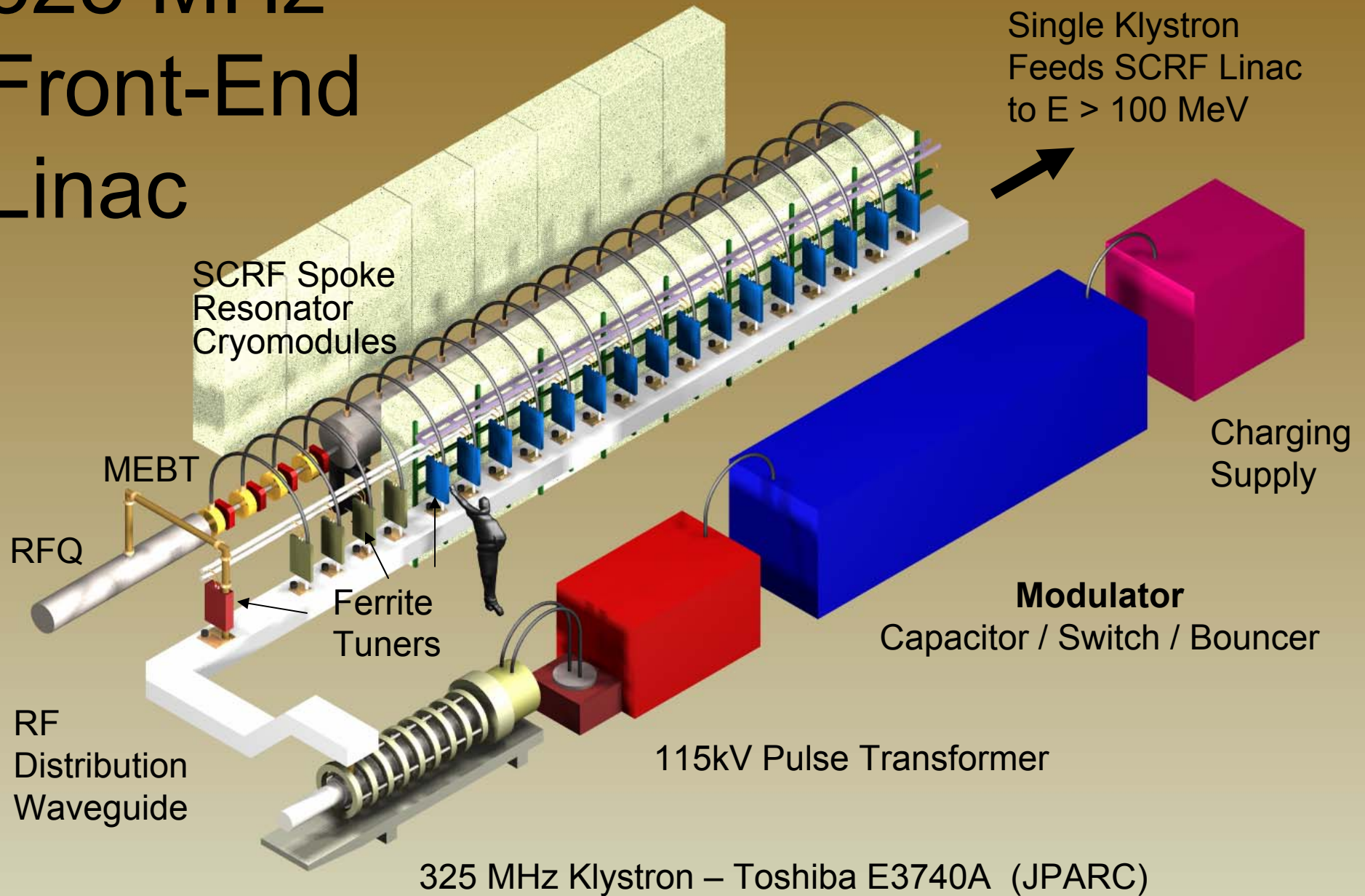
Modulating Anode
grounded to make a
diode tube.



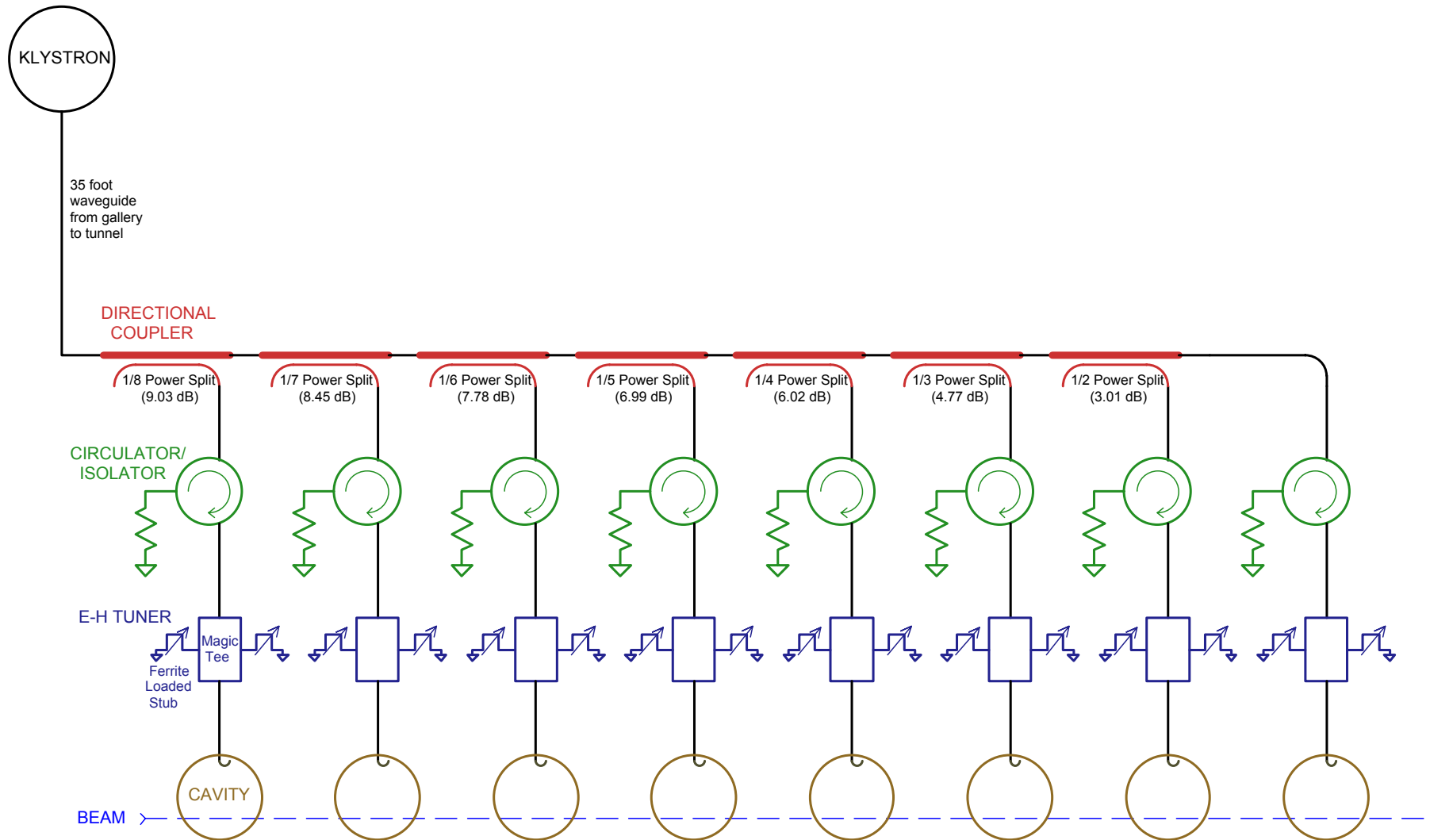
Toshiba E3740AFermi

325 MHz 2.5 MW

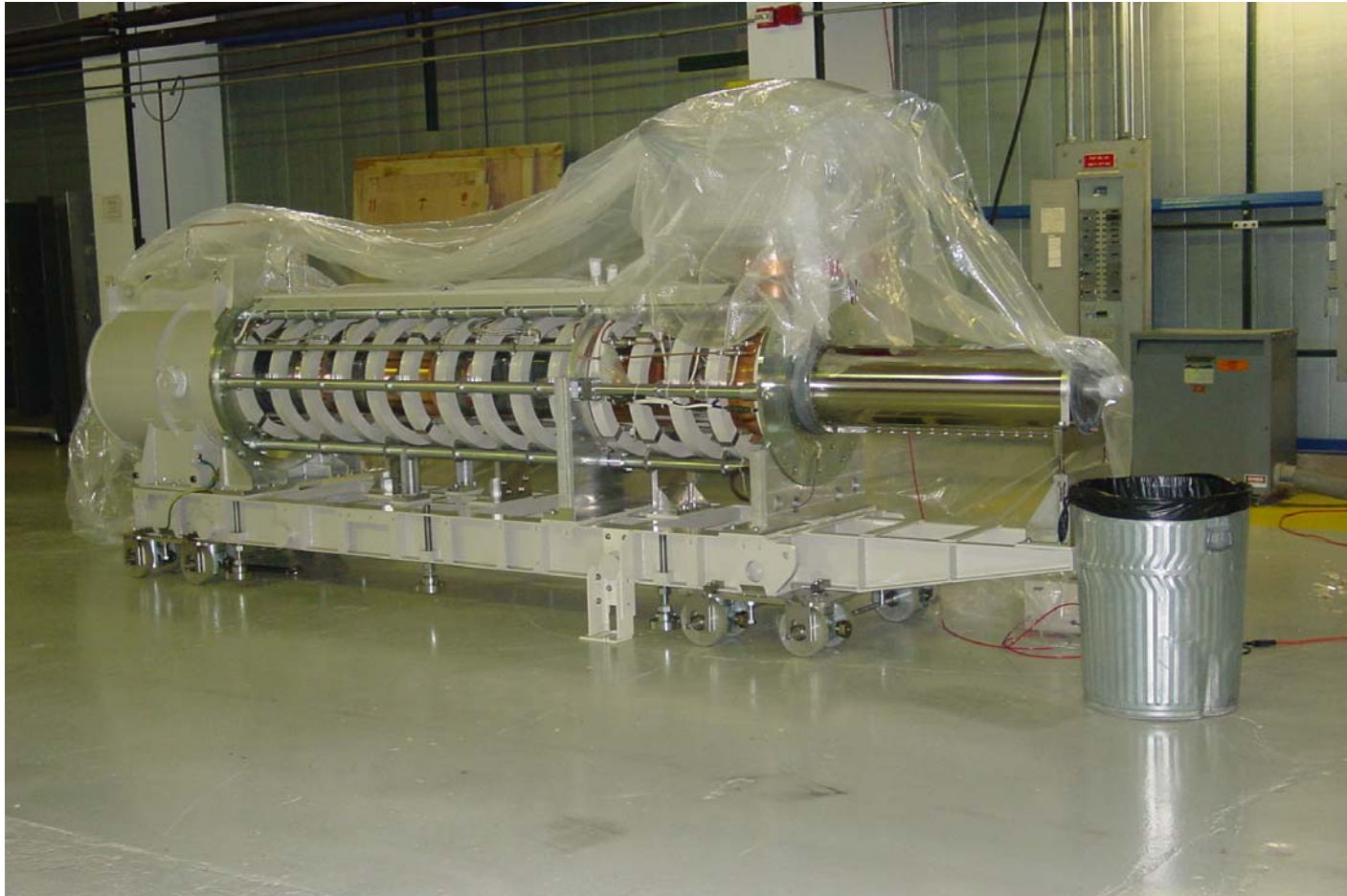
325 MHz Front-End Linac



RF Fan-out for 8 GeV Linac



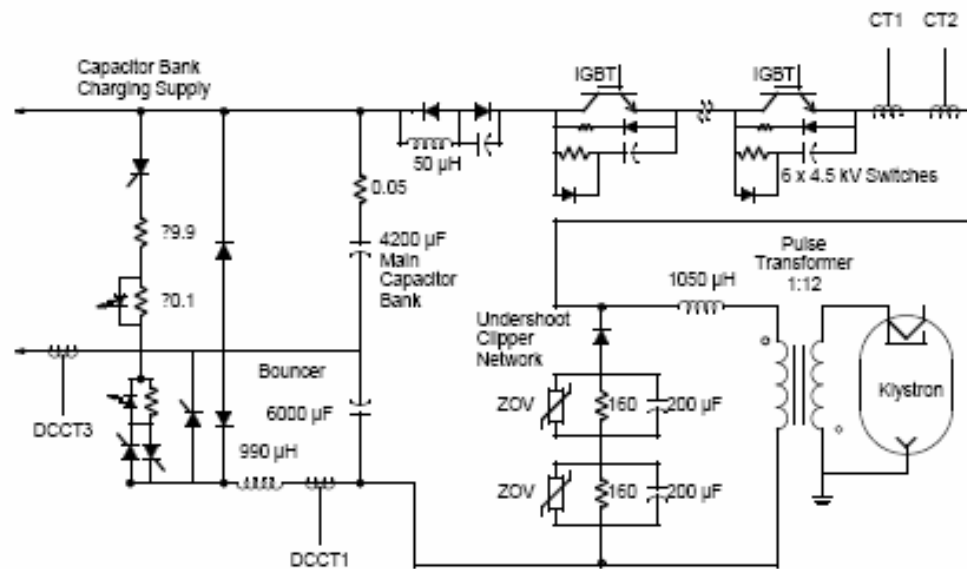
325 MHz ktsron in Meson Building on wheels.



Bouncer Modulator

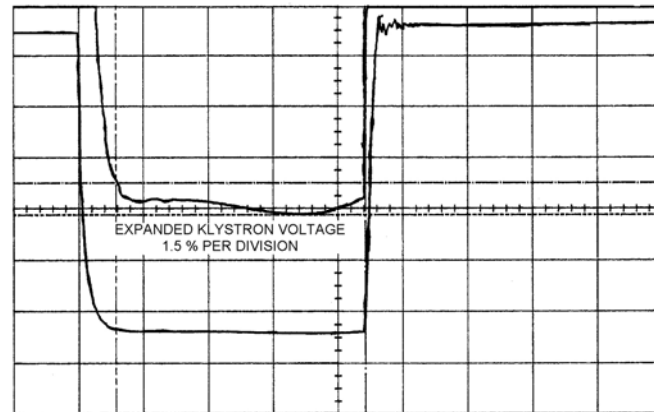
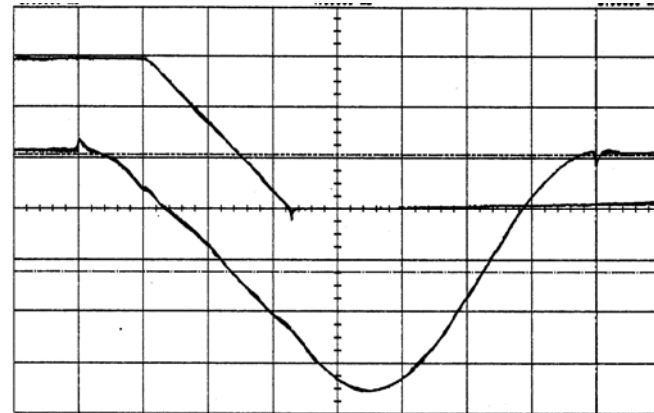
Specifications:

- 9 kV at 1800 A
- Pulses: 1.5 ms at 10 Hz
3.0 ms at 5 Hz
4.5 ms at 2.5 Hz
- Regulation: 1 %
- Droop : +/- 0.5 %



Bouncer Modulator

- Switch connects main capacitor bank to transformer during pulse.
- Transformer steps up voltage to 120kV/130A (12:1)
- Main capacitor bank discharges by 20% during pulse
- “Bouncer” circuit compensates for cap bank droop.



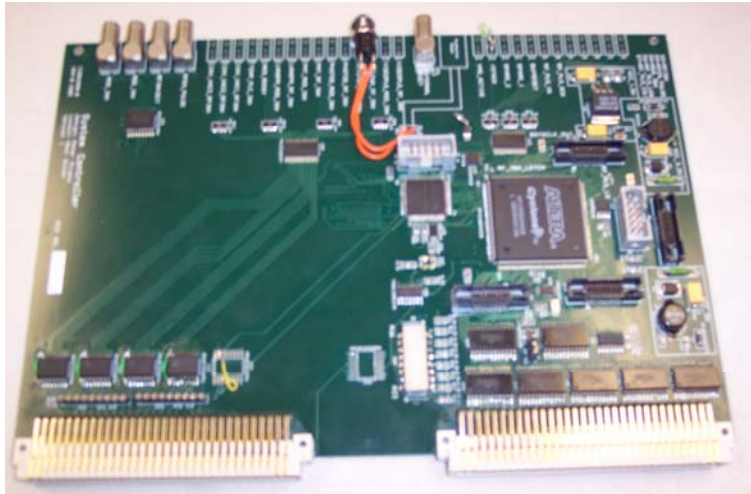


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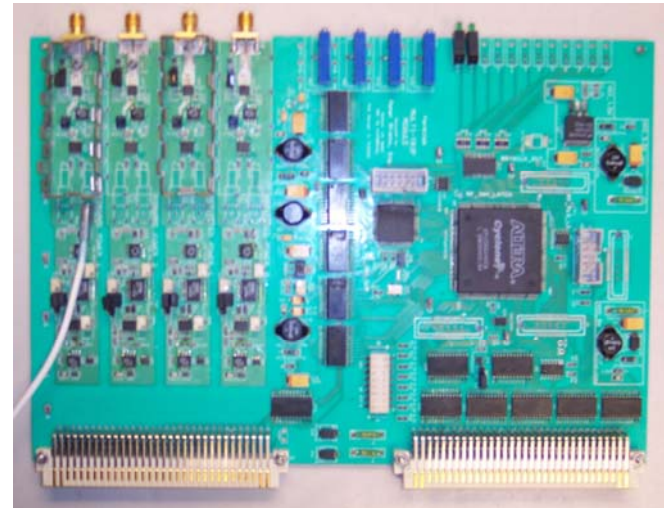
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Klystron Protection Interlock Boards



System Control



Forward/Reflected Power

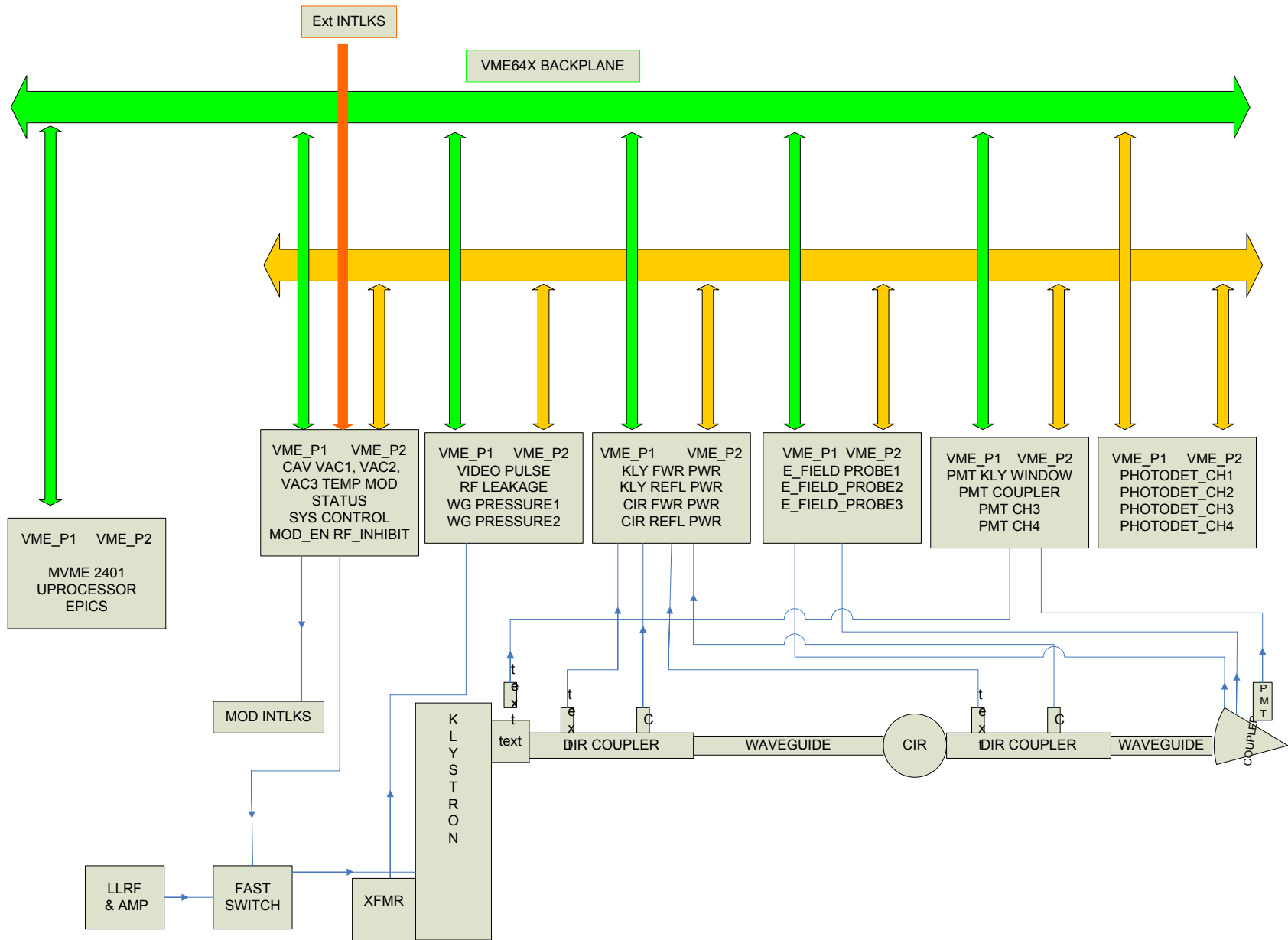


Photo Detector



Video Pulse

HIGH INTENSITY PROTON SOURCE AND SMTF RF INTERLOCKS



AFT 1.3 GHz IQM Specification

IQ-Modulator 1300 MHz, 550kWp



Central Component: Tunable Phase Shifter

Challenges in Design

<ul style="list-style-type: none"> High RF power → electrical breakdown issues! → water cooling! 	550 kW _{peak} 8.25 kW _{avg}
<ul style="list-style-type: none"> Low response time, i.e. high tuning frequency → eddy currents handling! 	30 μs for 63% of final value
<ul style="list-style-type: none"> High delta phase shift 	± 90°
<ul style="list-style-type: none"> Low insertion loss 	< 0.2 dB
<ul style="list-style-type: none"> Compact design 	

Dr.-Ing. Weil, 24.01.2005

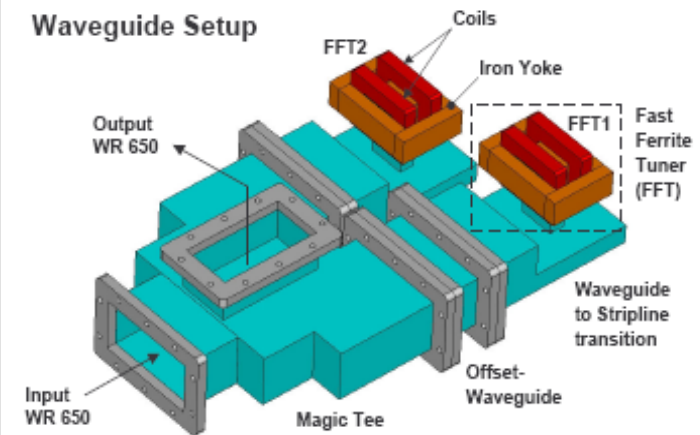
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zurück weiter beenden

IQ-Modulator 1300 MHz, 550kWp



Waveguide Setup



Dr.-Ing. Weil, 24.01.2005

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zurück weiter beenden

Coaxial Ferrite Stub tuners tested at ANL at 352 MHz;

1 5/8 inch line tested to 85 kW peak and 0.4 % duty. 120 degree phase shift

3 1/8 inch line tested to 445 kW peak and 0.4 % duty. 60 degree phase shift

Conclusions

- **The 805 MHz High Energy Femilab Injector Linac installed in the early 90 's has accomplished its mission of increasing the space charge limit of injecting into the Booster. Early problems with storage life time of the klystrons have been over come.**
- **The 201 MHz section Low Energy section of the Linac being an old machine has problems with tube replacement if the only vendors go out of business. Faster feedback and feed-forwards circuit studies to improve the regulation of Phase and Amplitude due to beam loading are underway.**
- **Most of the components for the 325 MHz HINS linac are on-hand. Testing of the klystron is scheduled for late June or early July of this year.**