

## “Pushing the Limits of RF Superconductivity”

Workshop ~ Argonne National Laboratory ~ 22-24 September 2004



# OUTLINE

Pushing the Limits of RF Superconductivity

Workshop ~ Argonne Nat. Lab. ~ 22-24 Sept. 2004

Bernard  
VISENTIN

Baking on Low, Medium and High Field Q-Slopes

HF Chemistry on Low and High Field Q-Slopes

Diffusion (  $C_S$ ,  $T$ ,  $t$  ) at High Field Q-Slope

Integrated System for Cavity Baking

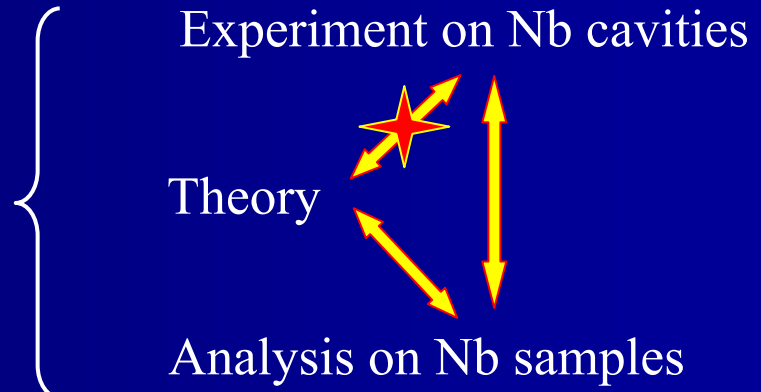
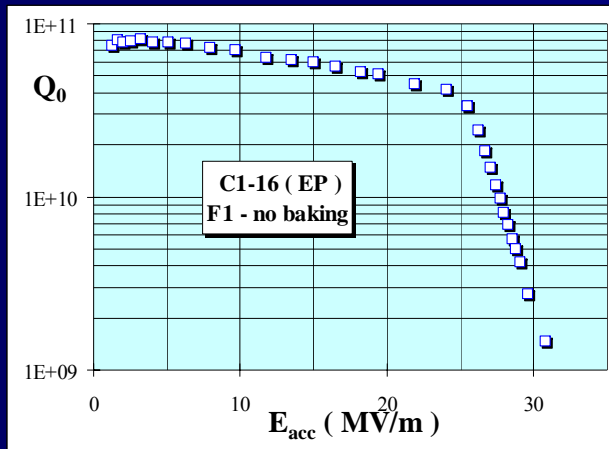
# INTRODUCTION

Pushing the Limits of RF Superconductivity

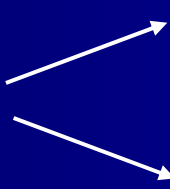
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Improve the cavity performances ( higher Q, higher field, quench )

Understand the  $Q_0(E_{acc})$  curve



Experiments on Nb cavities



Frame for existing theories

Suggestion for new theories

Argument mainly based on Saclay experiments

*already published*

*Reference [ n ]*

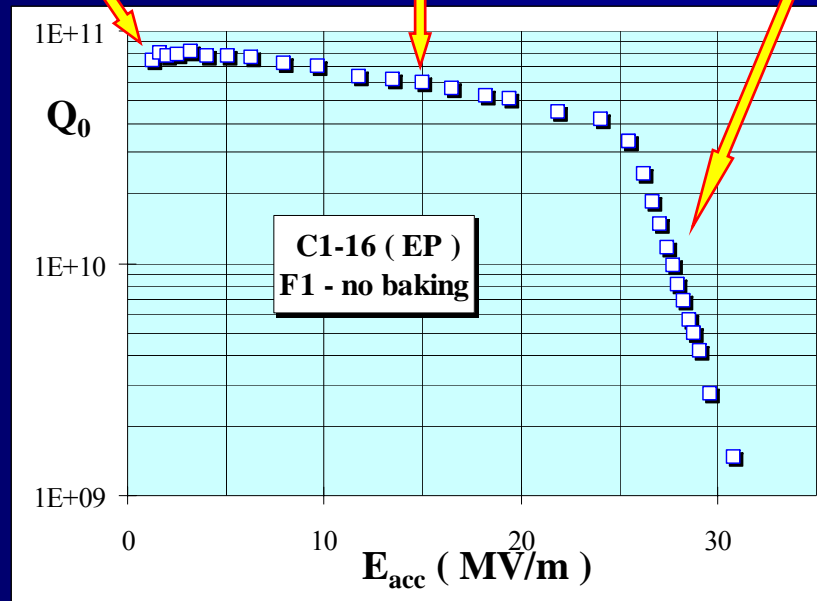
*new results*



# Q - SLOPES

Quality Factor ( $Q_0$ ) versus Accelerator Field ( $E_{acc}$ )

→ **Three Slopes**



**Theories**

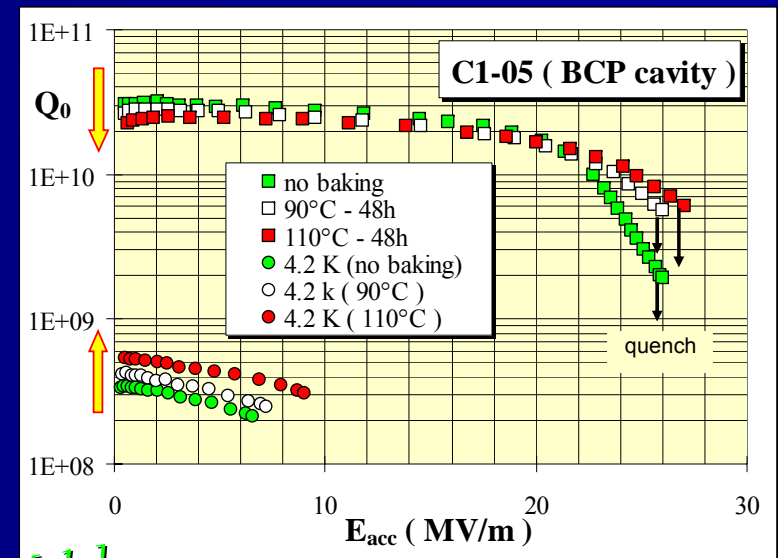
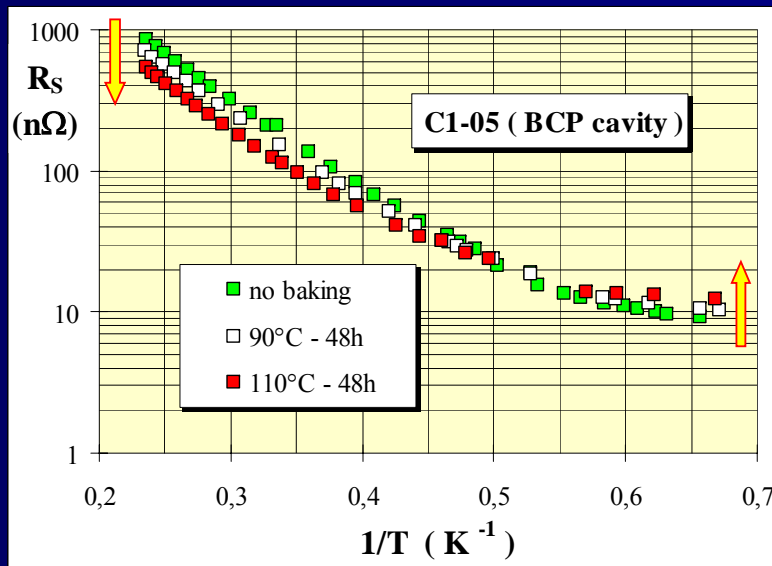


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# BAKING AT LOW TEMPERATURE

Brief Description ~ Some Features to Keep in Mind

1. Soft Heat Treatment ( 110 / 120 °C – 50 / 60 hours )
2. First discovered on cavity with standard chemistry (BCP)  
( 50 %  $R_{BCS}$  decrease – slight  $R_{res}$  increase )



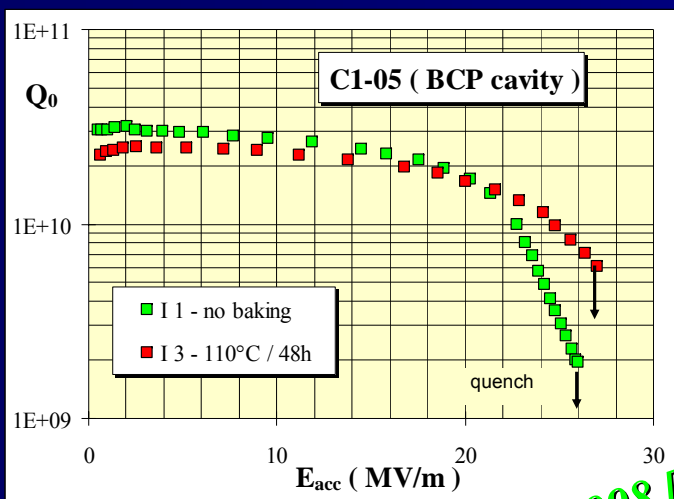
EPAC 1998 [ 1 ]

The phenomenon exists also on electropolished (EP) cavities

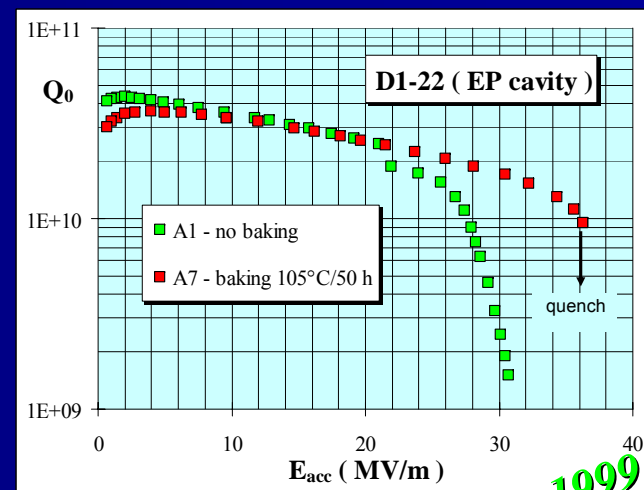
# BAKING AND Q-SLOPES

Baking has an effect on the three Q-slopes ( BCP and EP cavities ):

- \* enhancement at low field
- \* slight flattening at medium field
- \* strong improvement at high field



EPAC 1998 [ 1 ]



SRF Workshop 1999 [ 2 ]

Without Baking : Electropolished Cavity Can Not Reach 40 MV/m

# Q-SLOPE AT LOW FIELD

SRF Workshop 2001 [3]

~~Theory :  $NbO_x$  Clusters in Niobium~~

Q-Slope ( J. Halbritter )

~~Baking : Additional Clusters ( O Diffusion )~~

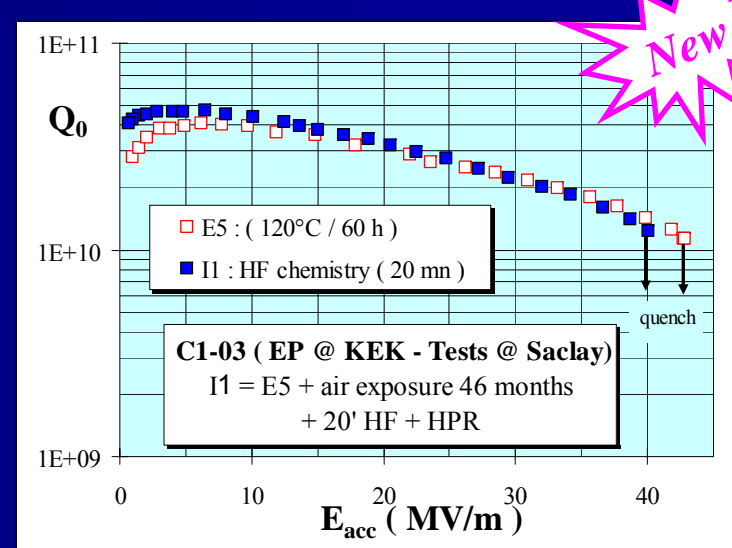
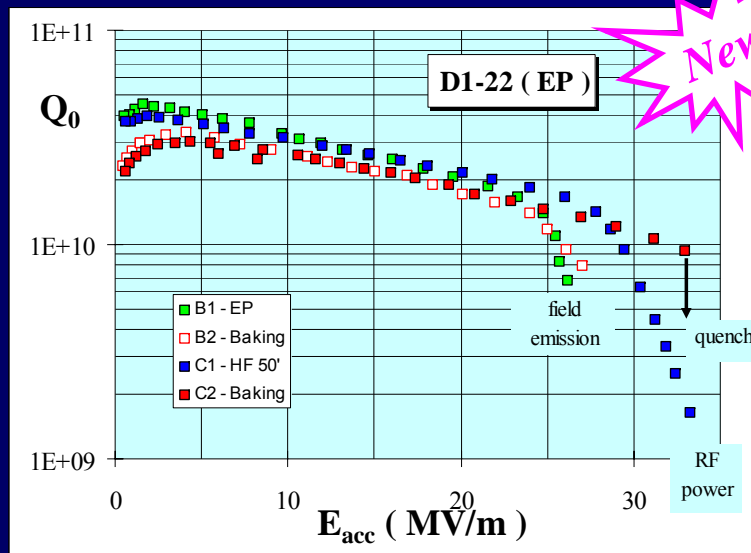
Q-Slope enhancement

Other Surface Treatment : HF Chemistry (10%) **Initial Q-Slope is restored**



→ if we consider clusters in Nb are removed : **why a residual slope ?**

→ if we consider clusters are not removed : **not consistent with 2<sup>nd</sup> hypoth.**



# Q-SLOPE AT HIGH FIELD

SRF Workshop 2001 [3]

( J. Halbritter )

Theory (1): Tunnel exchange @ Nb-Nb<sub>2</sub>O<sub>5</sub> interface

Q-Slope

~~Baking : Nb<sub>2</sub>O<sub>5</sub> ( localized states ) reduction~~

Q-Slope improvement

Surface Treatment by HF during 20' ( last baking : 4 years ago )

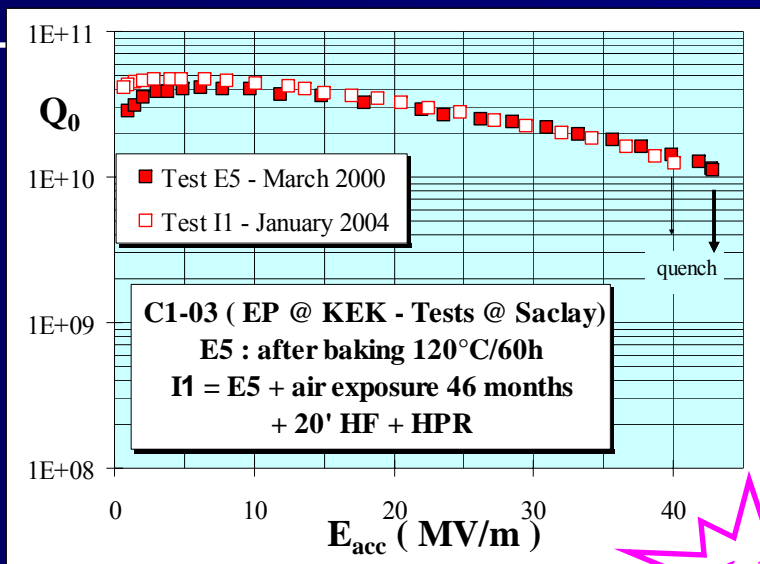
Nb<sub>2</sub>O<sub>5</sub> removed ~ Growing of a new pentoxide layer

high field Q-Slope is unaltered



Q-slope improvement

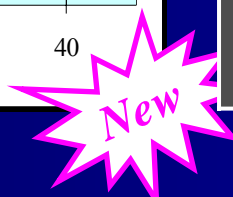
not linked to Nb<sub>2</sub>O<sub>5</sub> reduction



HF chemistry preserves the baking benefit at high field ( F.E. )

## Additional comment

Life expectancy of the baking effect :  
( 4 years ) cavity open on shelves





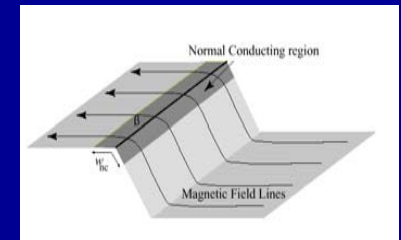
# Q-SLOPE AT HIGH FIELD ( cont. )

for "Magnetic Field Enhancement" theory (2)

correlations exist between:

- \* ~~Q-Slope origin and surface roughness ( $\beta_m H$ )~~
- \* Q-Slope improvement (after baking) and  $H_C$  increase

SRF Workshop' 99 [4]  
( J. Knobloch )

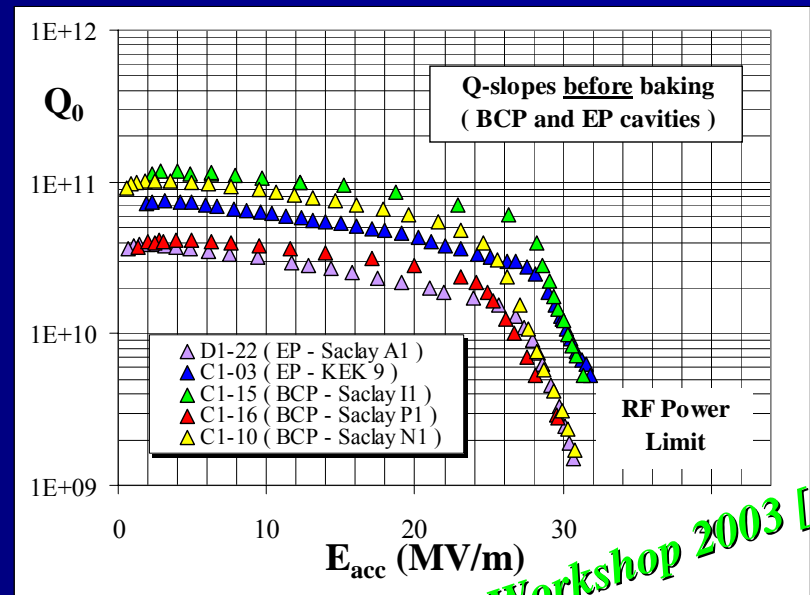


but ( before baking )

Q-Slopes of EP and BCP cavities  
are similar

in spite of different  
surface roughness ( $\neq \beta_m$ )

SRF Workshop 2003 [5]



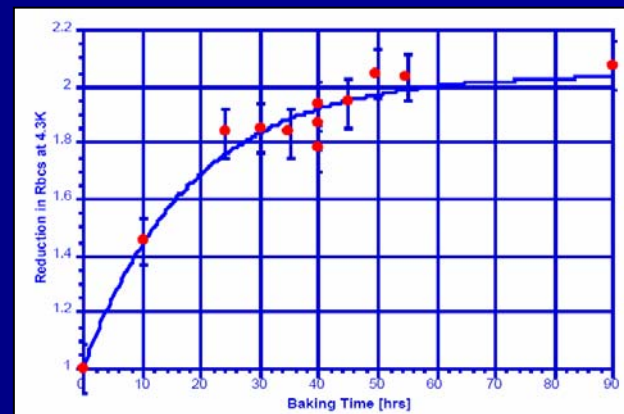
SRF Workshop 2003 [6]

Theory still valid to give explanation related to the quench origin

# DIFFUSION PROCESS

Baking treatment :  $R_{BCS}(\ell)$  decreases  
decrease linked to baking time

→ *diffusion*



*SRF Workshop 1999 [7] ( P. Kneisel )*

The Element ? **Oxygen** is good candidate

- $Nb_2O_5$ ,  $NbO$ , sub-oxides, O interstitials at the interface with Nb
- diffusion at low temperature (Palmer's Thesis 1988) and more recently on sample analysis by XPS
- diffusion depth @ 120°C / 60 h compatible with RF layer (50 nm, 2K)

# DIFFUSION PROCESS ( cont. )

$$\frac{\partial C}{\partial t} = D \frac{\partial^2 C}{\partial x^2}$$

Diffusion Equation ( Fick's 2<sup>nd</sup> law )

$$D = D_0 e^{-E_a/RT}$$

Diffusion Coefficient ( Arrhenius equation )

Where : C(x,t) is the concentration,

$E_a$  the activation energy,

R the universal gas constant,

T the temperature.

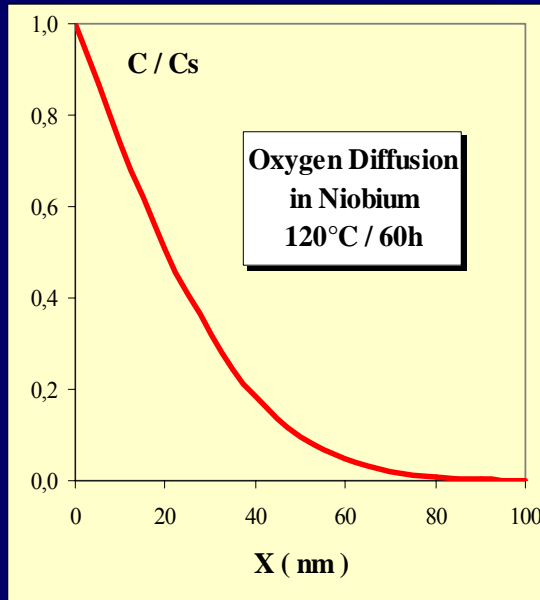
Analytic solution in few cases, specially for a semi-infinite solid :

with the initial condition (bulk)  $C(x,0)=C_0$

and the boundary condition (surface)  $C(0,t)=C_s$

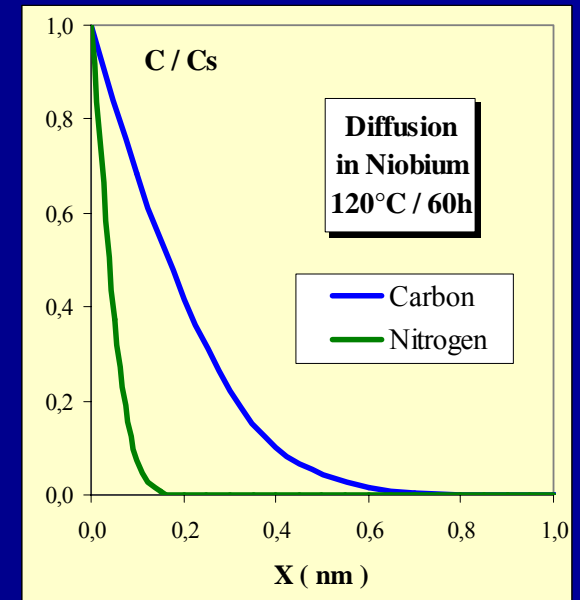
$$\frac{C - C_s}{C_0 - C_s} = \text{erf} \frac{x}{2\sqrt{Dt}}$$

# DIFFUSION PROCESS ( cont. )



if  $C_0=0$

$$\frac{C}{C_s} = \operatorname{erfc} \frac{x}{2\sqrt{Dt}}$$



*We can assume an oxygen diffusion during baking*

One fundamental question about diffusion:

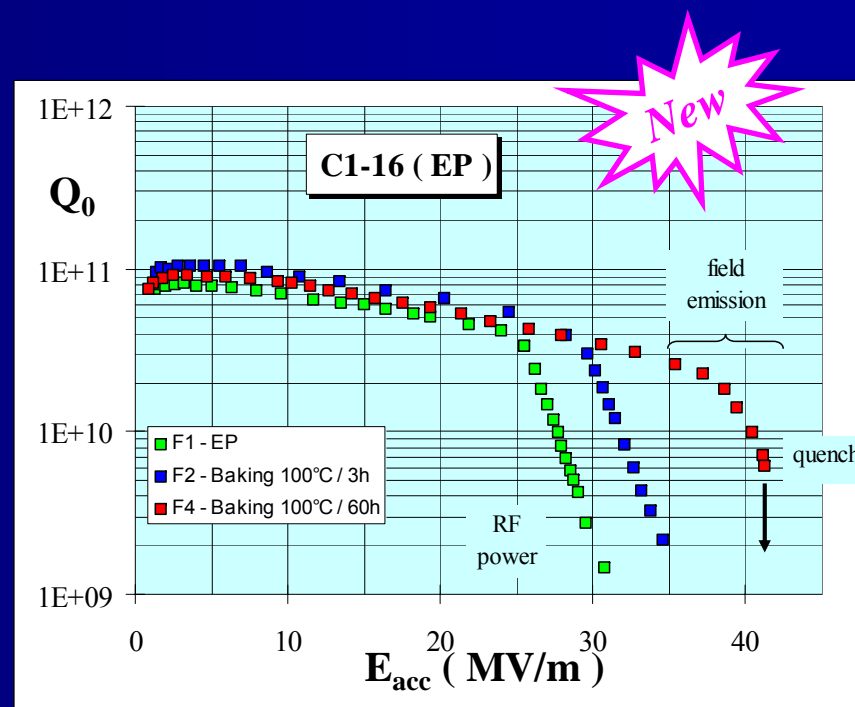
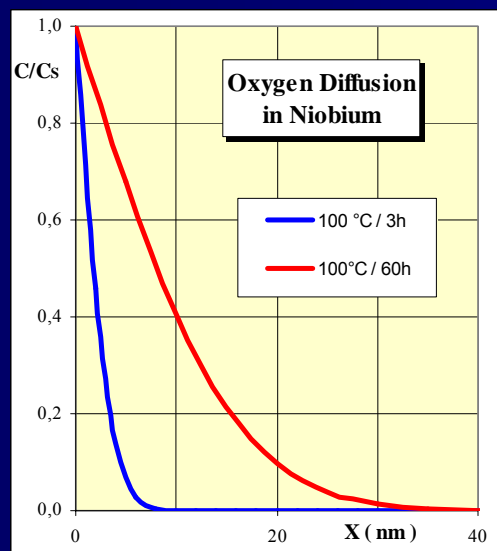
Is just a **consequence** of the thermal process  
or the **real origin** of Q-Slope improvement ?

# DIFFUSION AND Q-SLOPE

First Element :

$E_{acc}$  onset for Q-Slope is linked to the diffusion parameters

$$\left. \begin{aligned} C &= C_s \operatorname{erfc} \frac{x}{2\sqrt{Dt}} \\ D &= D_0 e^{-E_a/RT} \end{aligned} \right\} (C_s, T, t)$$



# DIFFUSION AND Q-SLOPE ( cont. )

Other Elements :

Change diffusion parameters

time ↓      60 → 3 hours

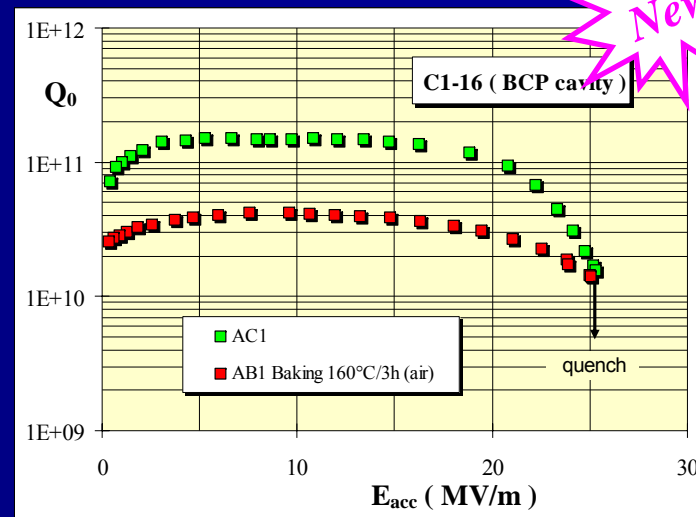
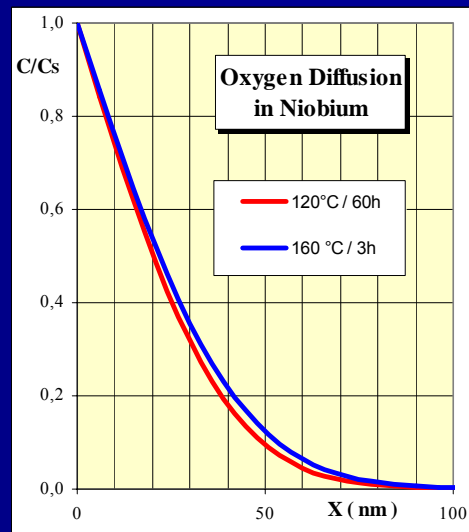
T ↑      {    110 → 145 °C  
              {    120 → 160 °C

Baking ( atmospheric air )

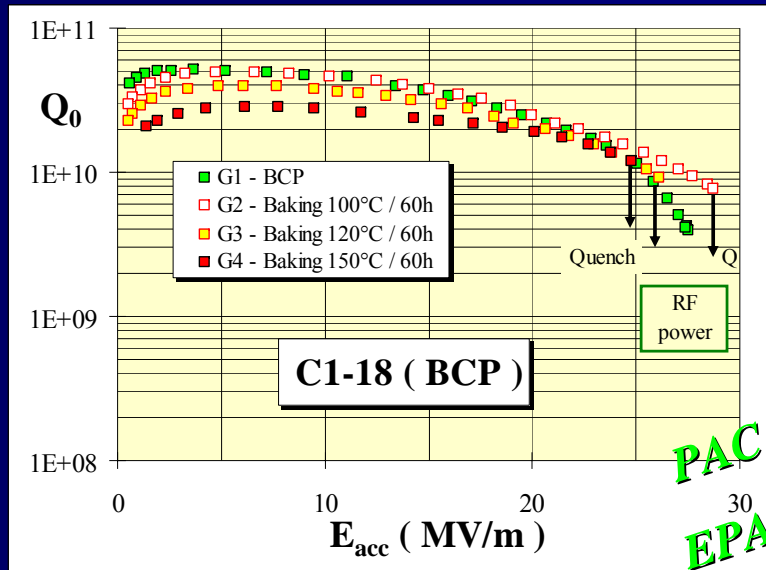
Q-Slope change

but 160 °C / 3 h is too much

**Adjustment : 145 °C / 3h**



# DIFFUSION AND Q-SLOPE ( cont. )



PAC 2001 [ 8 ]  
EPAC 2002 [ 9 ]

Cumulative UHV Bakings  
( 110 → 120 → 150 °C/60 h )  
Degradation (  $Q_0$ , quench )  
 $T > 110$  °C / 60 h

## Strong Correlations between O Concentration and High Field Performances

Usual Baking ( 110°C / 60 h ) : right parameter values (  $T, t, C_s(T)$  )  
moderate O concentration ↔ Nb “doping”

For higher values (  $T > 110$  °C / 60 h ) ↔ Nb “pollution”

# INTEGRATED BAKING SYSTEM

make easier baking process

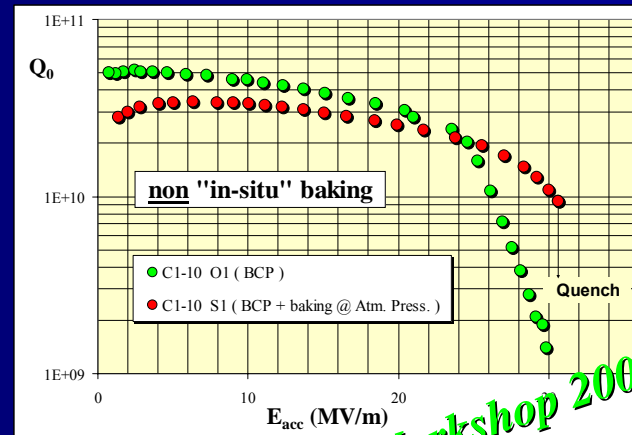
Baking under  
Atmospheric Air  
( no under UHV )



Fast Baking  
150°C / 3h



Baking with IR heaters  
and remote thermal sensor  
3 hours in Clean Room  
( instead of usual air-drying )



Short time – Higher temperature  
No risks for He leak compare to the UHV baking





# CONCLUSIONS

## 1 - HF chemical treatment on baked cavities :

Clusters and I.T.E. theories are probably not involved to explain the Low and High Field Q-slope modifications by baking.

## 2 - High field Q-slope and diffusion parameters :

Diffusion process as the explanation for the Q-slope improvement ?

## 3 – Integrated Baking to improve the process

Baking ( air – 3 hours ) during the cavity preparation in clean room

# REFERENCES

## *J. Halbritter*

[3] *SRF'2001 Workshop – Tsukuba (J) – MA006*

## *P. Kneisel*

[7] *SRF'1999 Workshop – Santa Fe (USA) – TUP044*

## *J. Knobloch*

[4] *SRF'1999 Workshop – Santa Fe (USA) – TUA004*

## *B. Visentin et al.*

[1] *EPAC'1998 – Stockholm (S) - TUP07B*

[2] *SRF'1999 Workshop – Santa Fe (USA) – TUP015*

[8] *PAC'2001 – Chicago (USA) – MPPH122*

[9] *EPAC'2002 – Paris (F) – THPDO013*

[5] *SRF'2003 Workshop – Travemünde (G) – TuO01*

[6] *SRF'2003 Workshop – Travemünde (G) – MoP19*

# ACKNOWLEDGEMENTS

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*Alain Aspart – Yves Gasser – Jean Pierre Poupeau*  
( Chemistry )

*Jean Pierre Charrier – Bernard Coadou*  
( RF tests and Vacuum )

# Q-SLOPE AT MEDIUM FIELD

Theory : Thermal dependence of  $R_S$

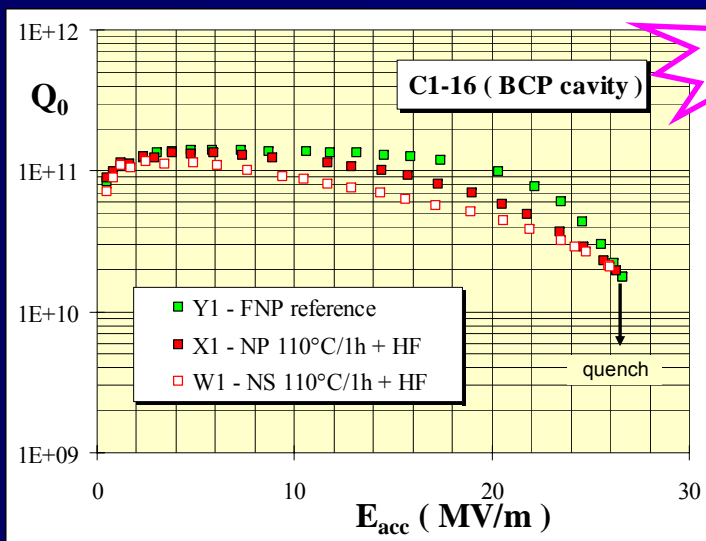
Q-Slope

Surface Treatment by **NP** or **NS** Chemistry (1:10) @ **110°C / 1 hour + HF** (45')

**Enhancement of the medium Q-slope**

**( not well analyzed at this moment : surface pollution )**

**Differences less marked between M and HF Q-Slopes**



New

