

# An Investigation of the Properties of Grain Boundaries in BCP Nb for SRF Cavities

Presented by Peter J. Lee (UW-Madison)

On behalf of David Larbalestier, Alex Squitieri,  
Anatolii Polyanskii, Matt Jewell, Bill Starch (UW-  
Madison) and Pierre Bauer, Cristian Boffo and Leo  
Bellantoni, Helen Edwards (FNAL)



# FNAL–UW-Madison Collaboration

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- Primary thrust:
  - Better understanding of the effect of grain boundaries on the RF surface resistance using existing tools available at the Applied Superconductivity Center and FNAL
    - Magneto-optics (shown here)
    - Surface analysis – XPS and SAM
    - Microscopy (shown here)
    - Transport measurements.
    - Specific Heat and magnetization
- Small scale samples fabricated from sheet at FNAL



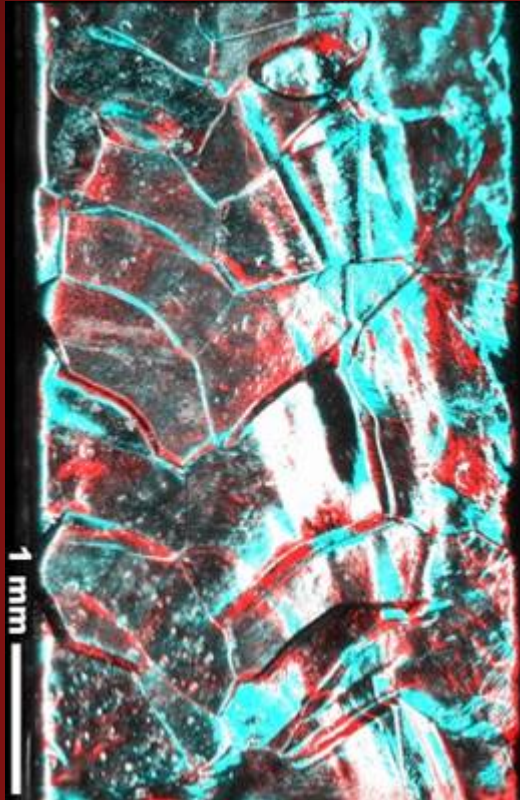
# *From your background material: P. Kneisel*

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“Investigations on samples using “classical” surface analytical tools are useful, but it seems to be a “dream” for now to correlate the findings from such sample tests to cavity performance. After all, these methods use “outer” (valence) electrons, whereas the superconducting properties are determined by conduction electrons. **Therefore, “superconducting” methods such as penetration depth, magnetization, pinning and susceptibility seem to be better suited to correlate sample features to cavity performance.”**

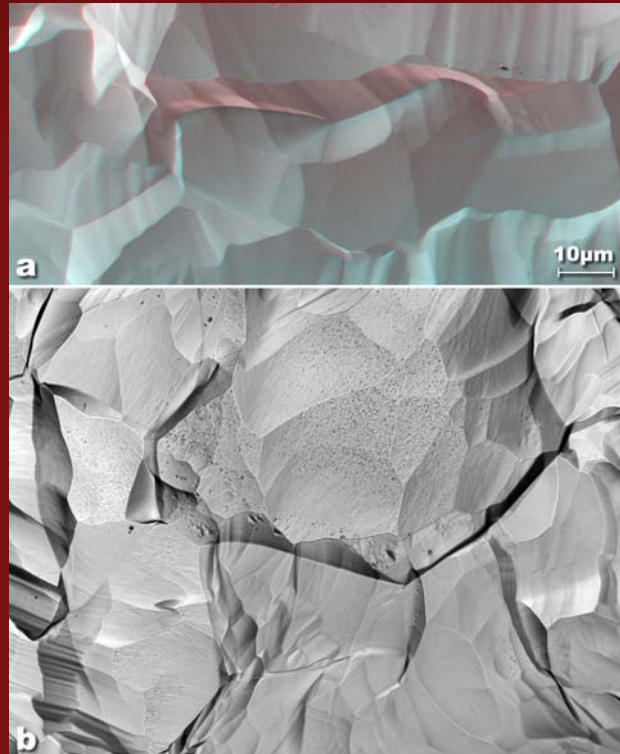


# High Purity Nb Samples



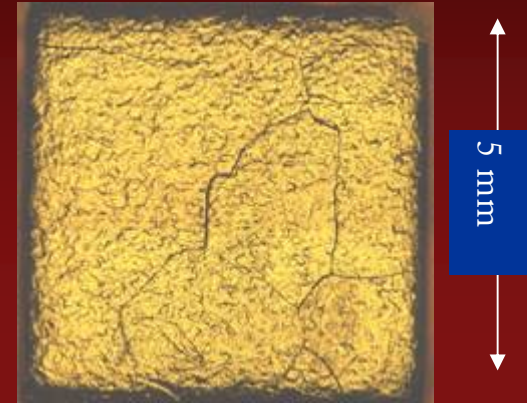
Weld-sample (“BCP1”)

BCP100, HT8005hr, BCP20



Regular sample (50m)  
 (“BCP2”)

BCP80, HT8005hr, BCP20

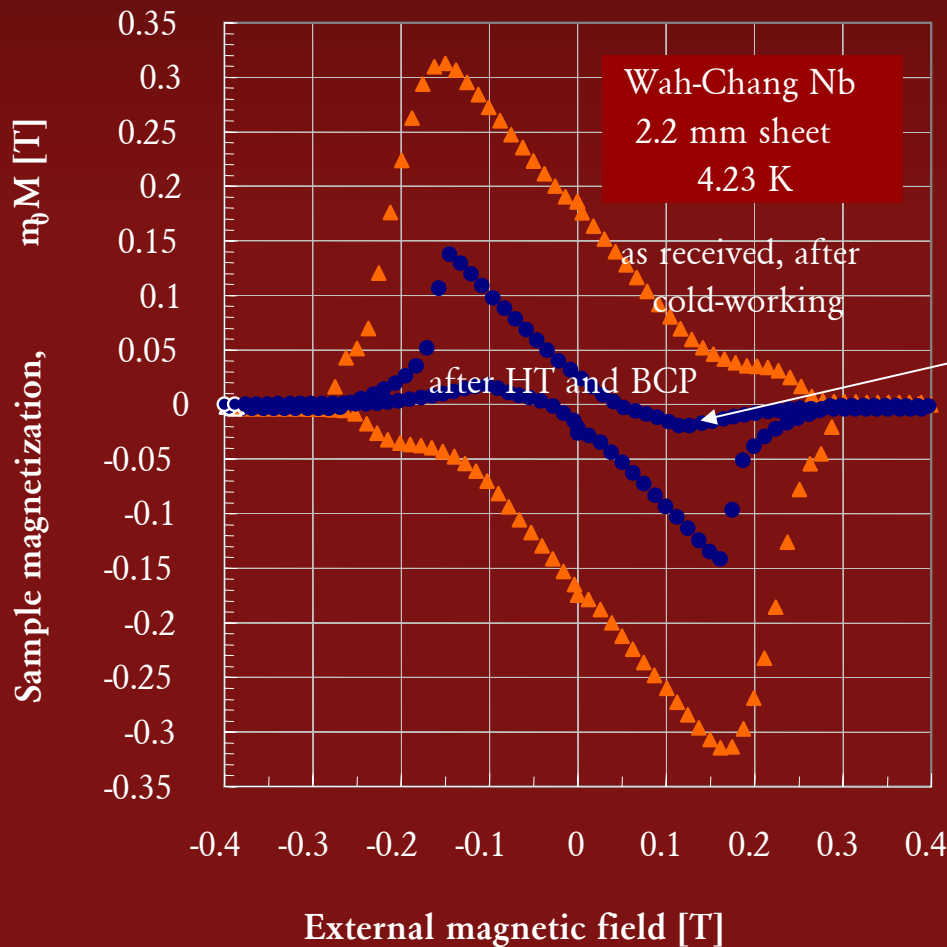


Large Grain sample  
 (“Texas”)

(BCP2 + 1250C24hr+50mBCP)



# MAGNETIZATION: AS RECEIVED AND AFTER BCP (100mm) & HT (800C/5hr)



Flux pinning due to cold working → strongly reduced after etching and heat treatment

Result consistent with recent data for BCP & HT samples (RRR300) from Casalbuoni:

$$B_{c,therm}(4.2 \text{ K})=142 \text{ mT} (\rightarrow 147 \text{ here})$$

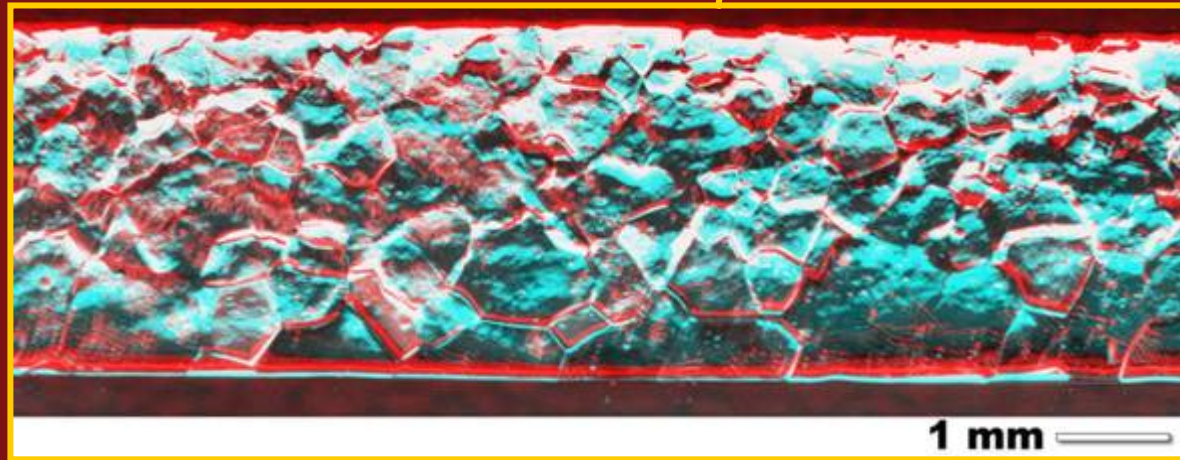
$$B_{c2}(4.2 \text{ K})=267 \text{ mT} (\rightarrow 290 \text{ here})$$

C. Boffo - FNAL



# Weld Region: Grain Boundary Grooving

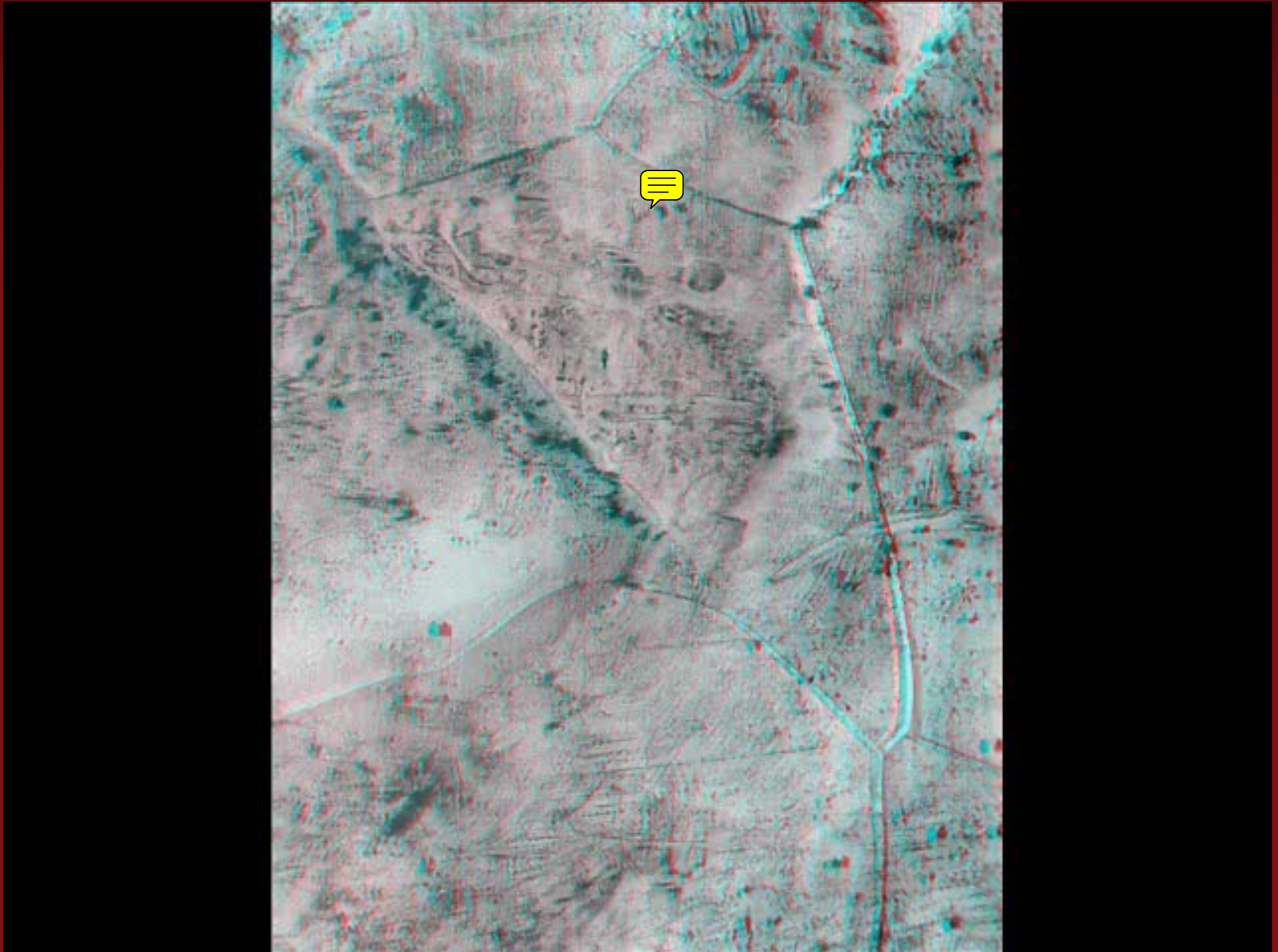
- Flatbed Scanner Images



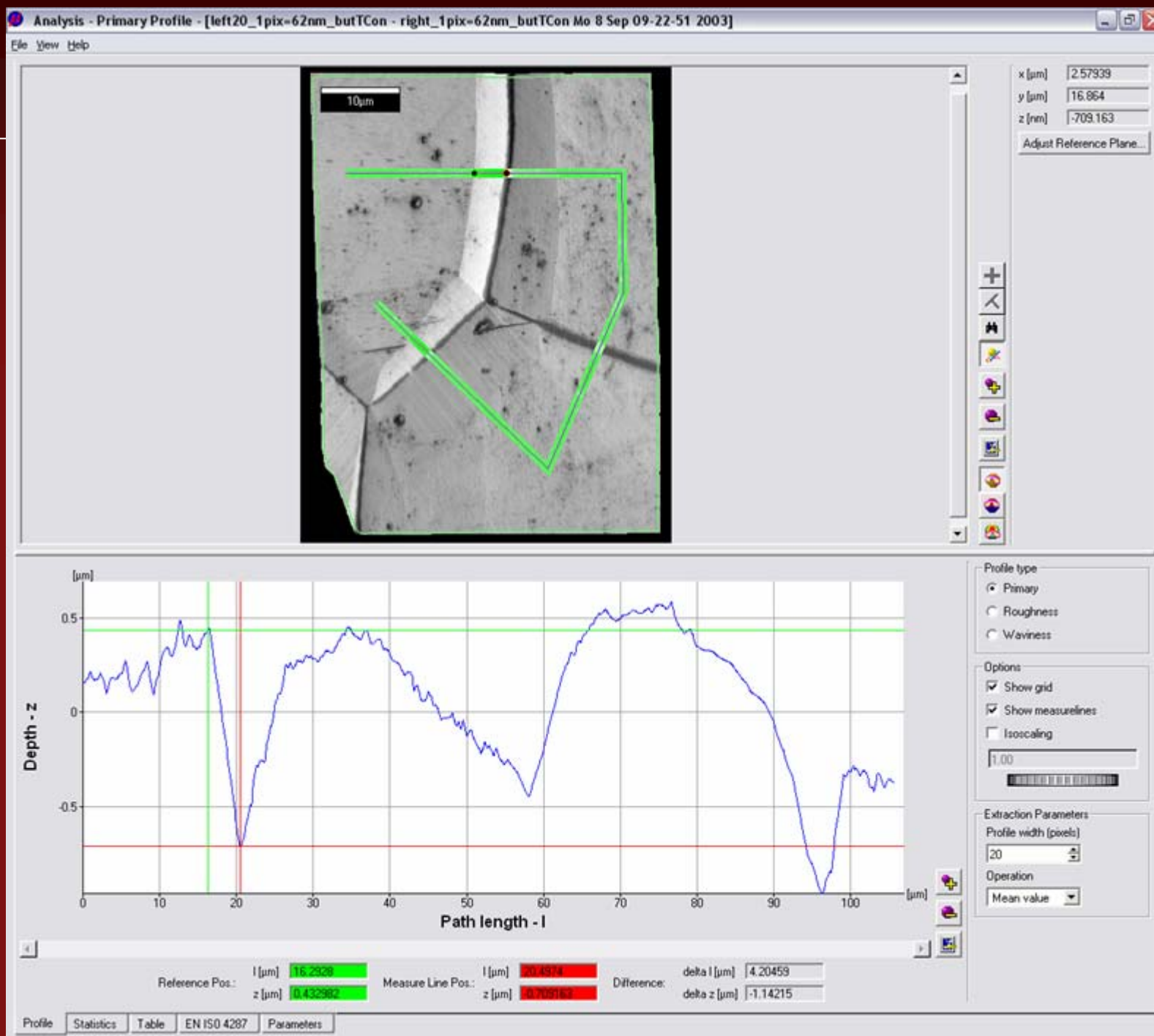
# Grain Boundary Groove in Weld Region (Weld)

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3D  
Movie

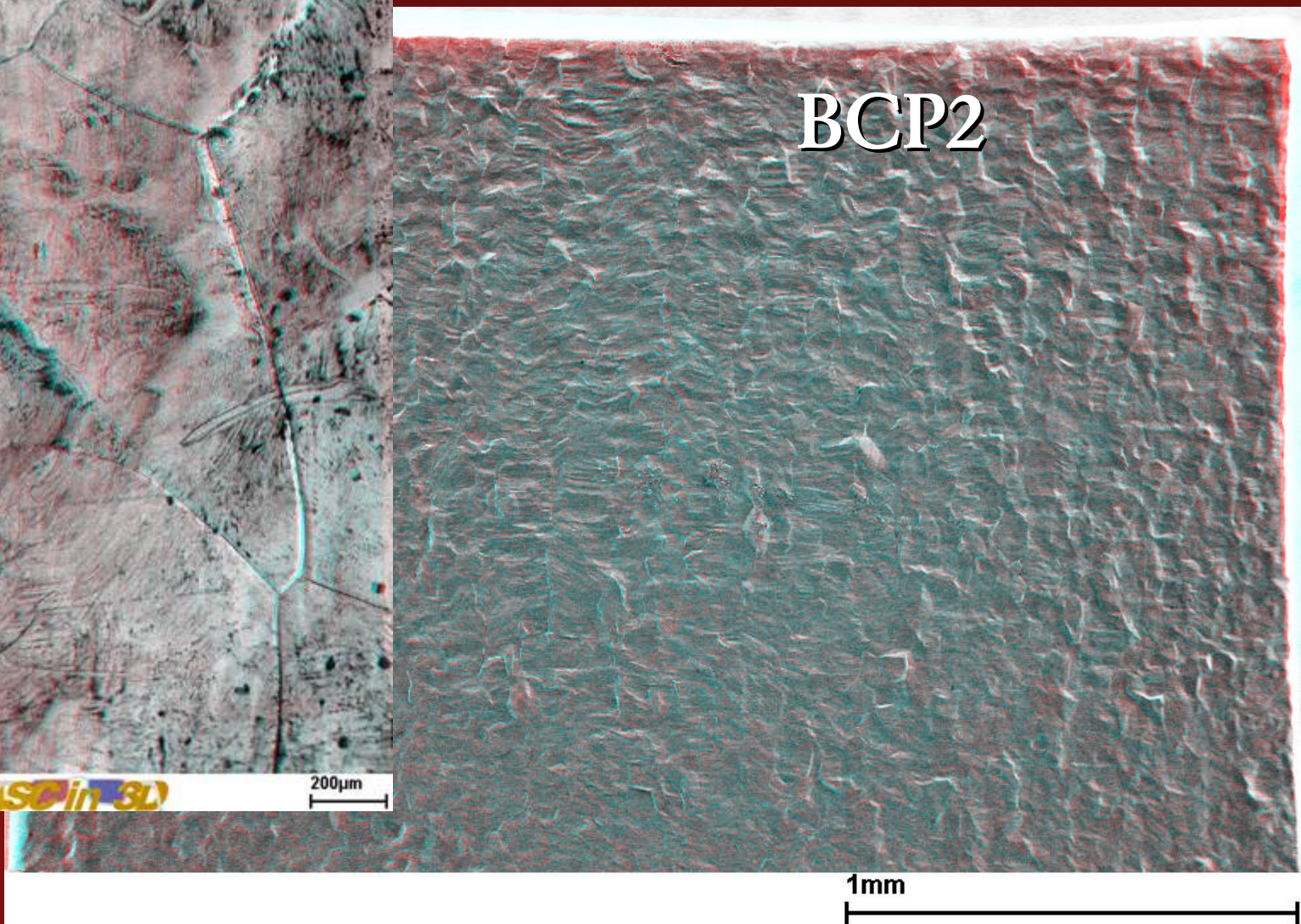
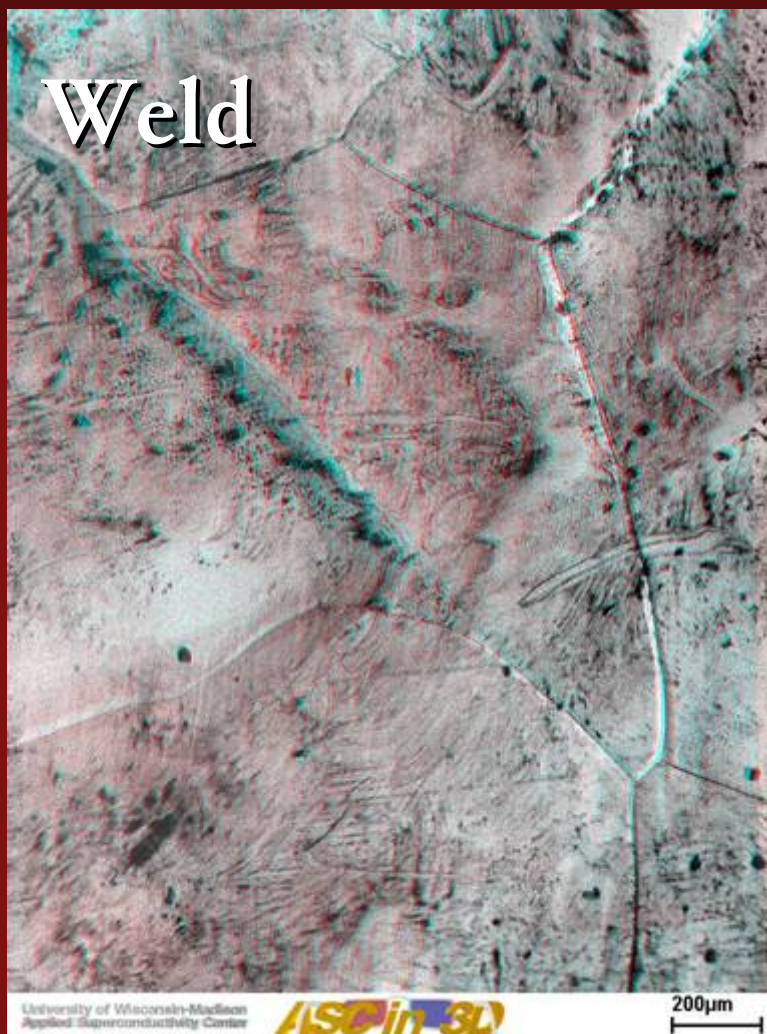


# Depth map from grain boundary

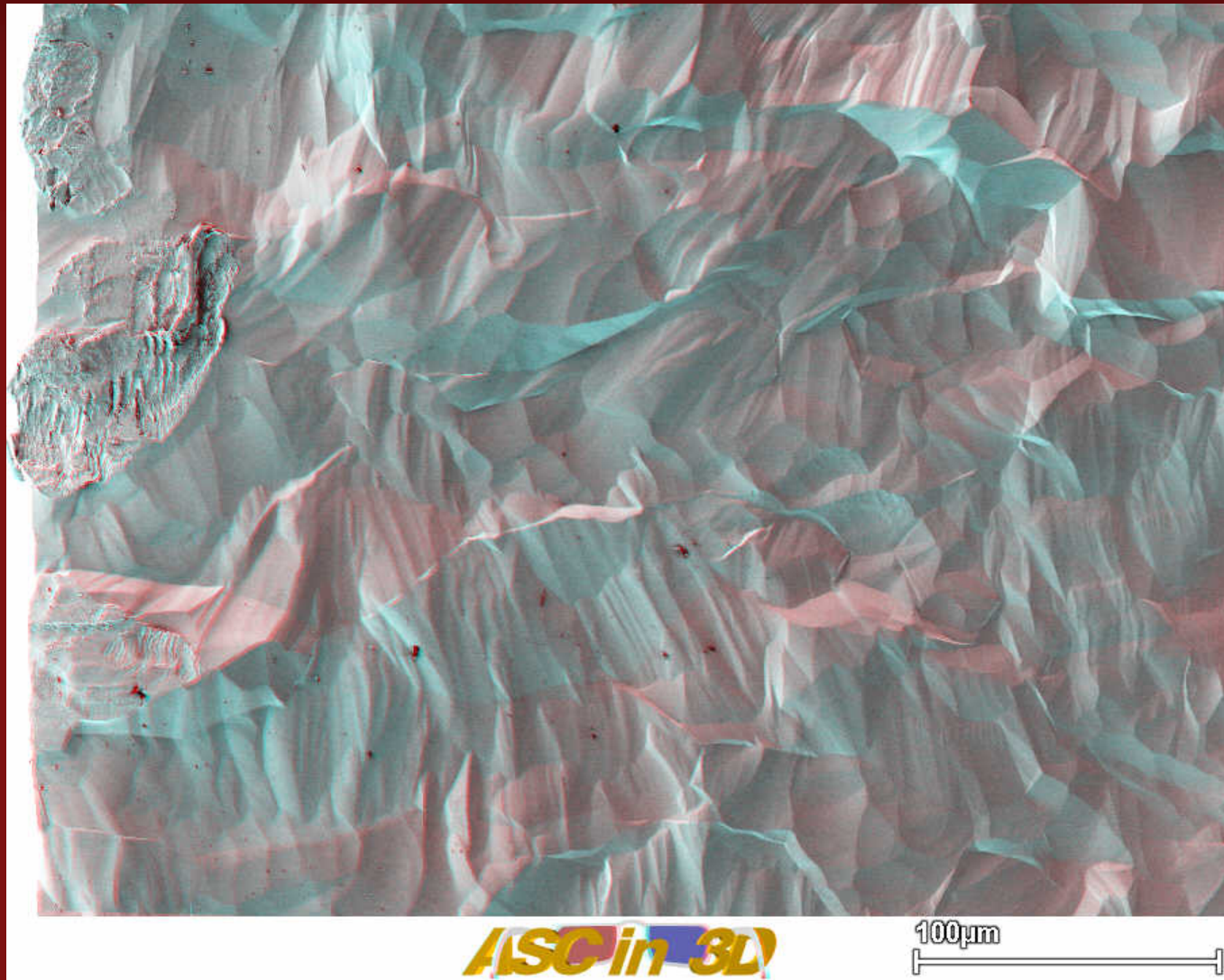




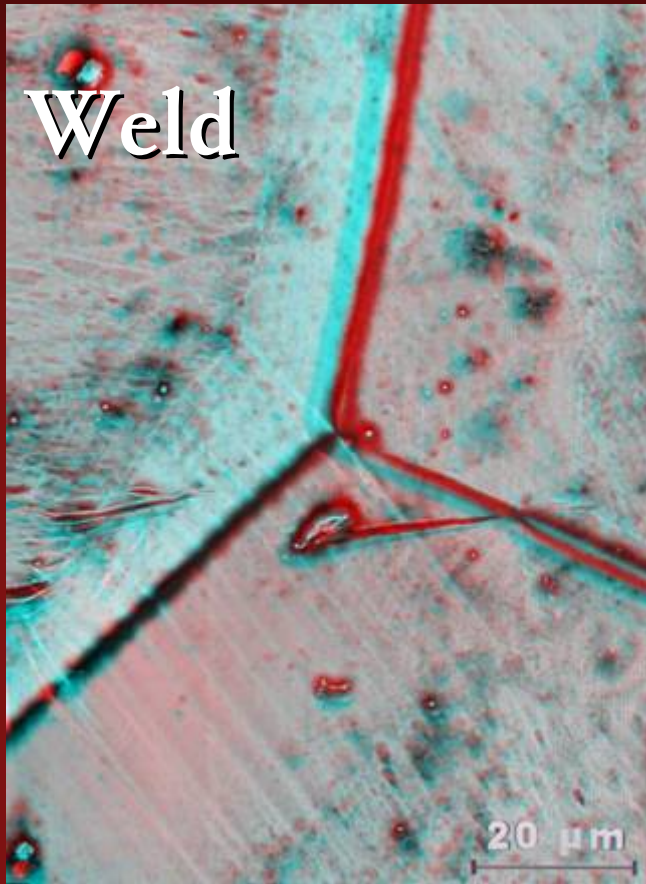
# Weld vs BCP2 at same Magnification



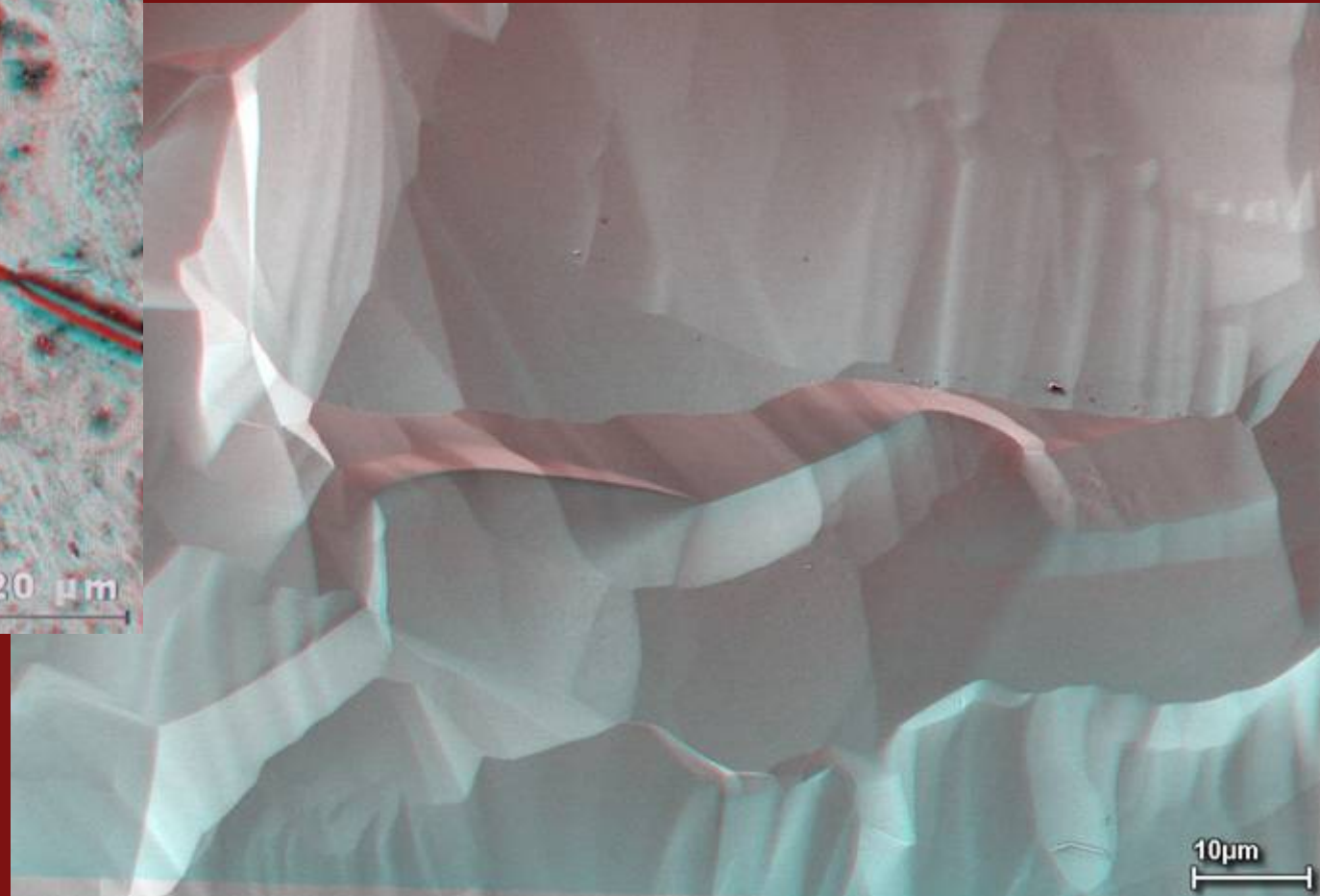
# BCP2 x 250



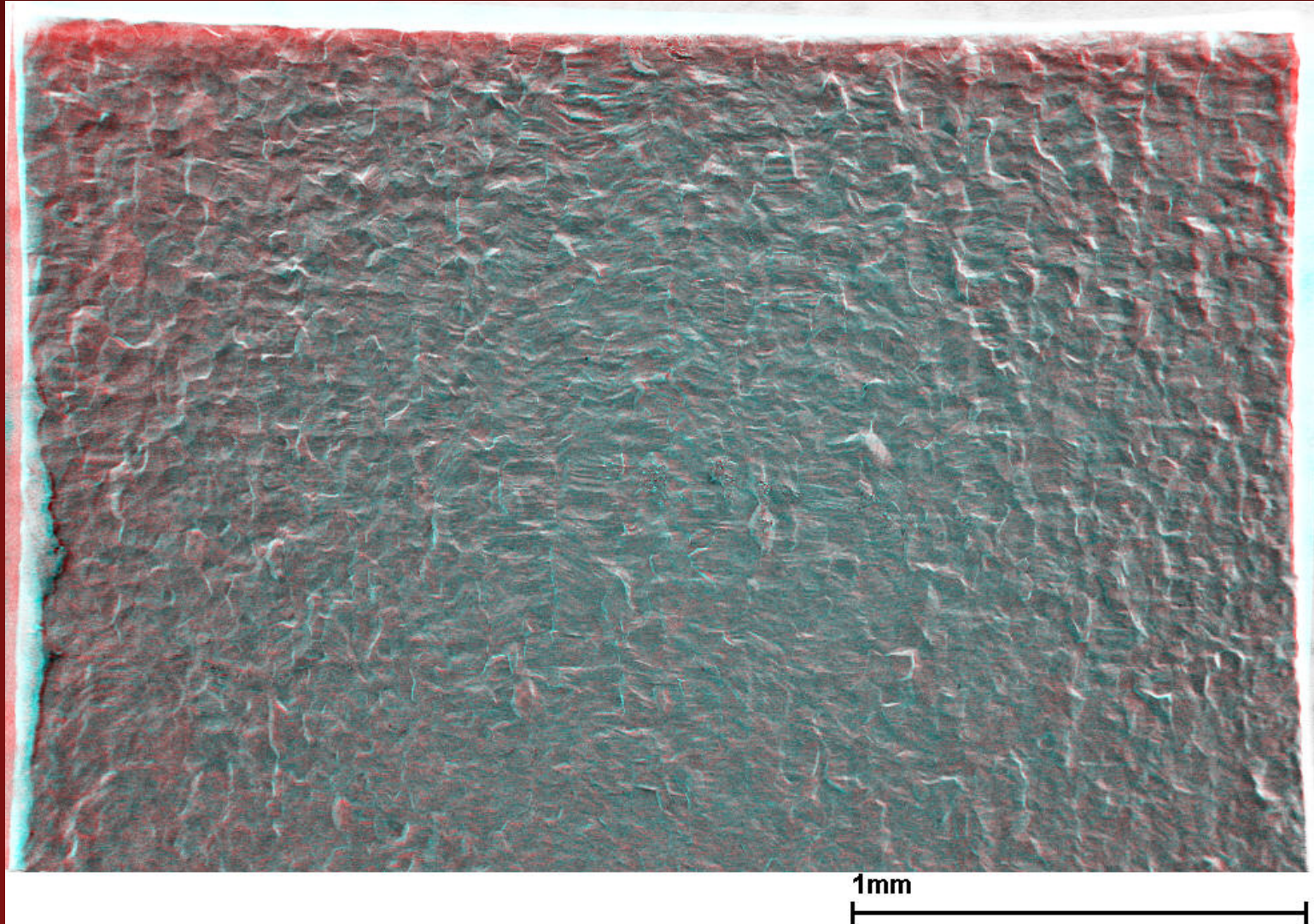
# Weld vs BCP2 at $\times 1,000$ magnification



BCP2

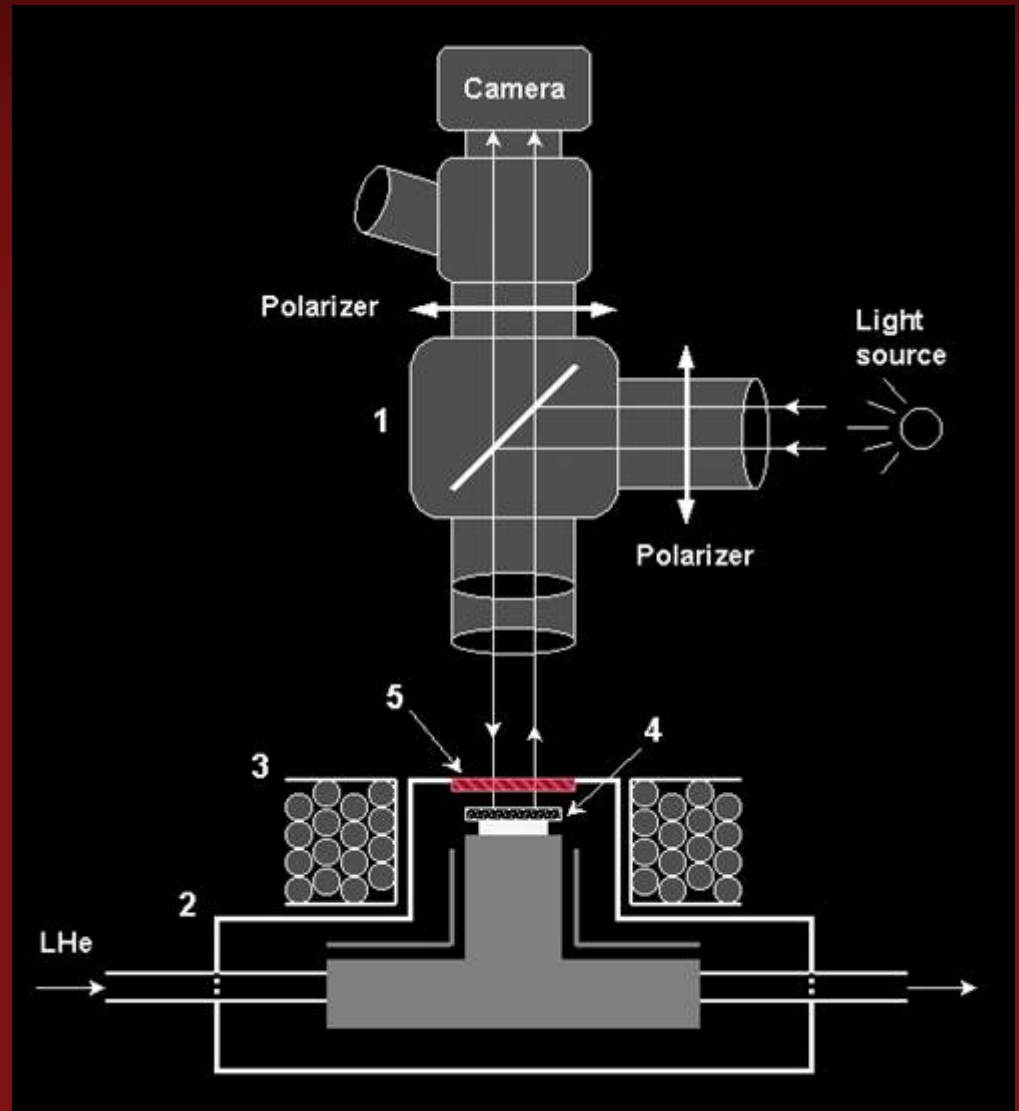


# BCP2: Reg. sheet, EDM cut, RRR=400



# Magneto-Optical Imaging

1. Microscope
2. Cryostat
3. Solenoid (Magnet)
4. Sample and Indicator Film
5. Optical window

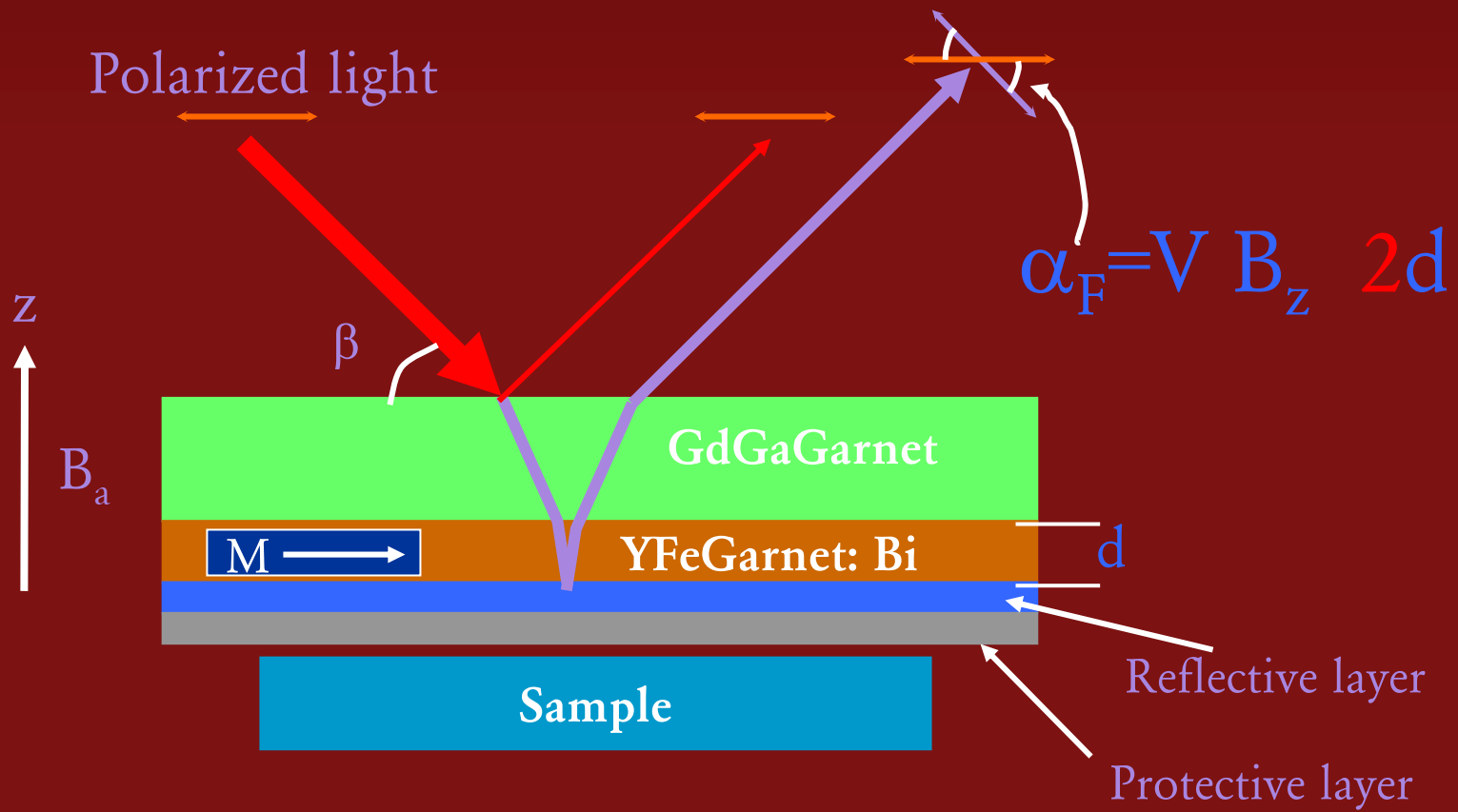


*Slide by Matt Feldmann*



# Principle of Magneto optical (MO) measurement of $B_z$

## Double Faraday rotation using in-plane magnetized YIG



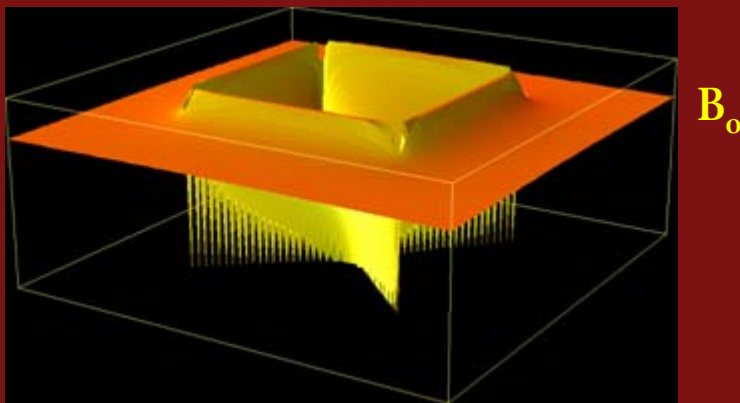
# Magneto-Optical Imaging

q Method of visualization of Magnetic Flux

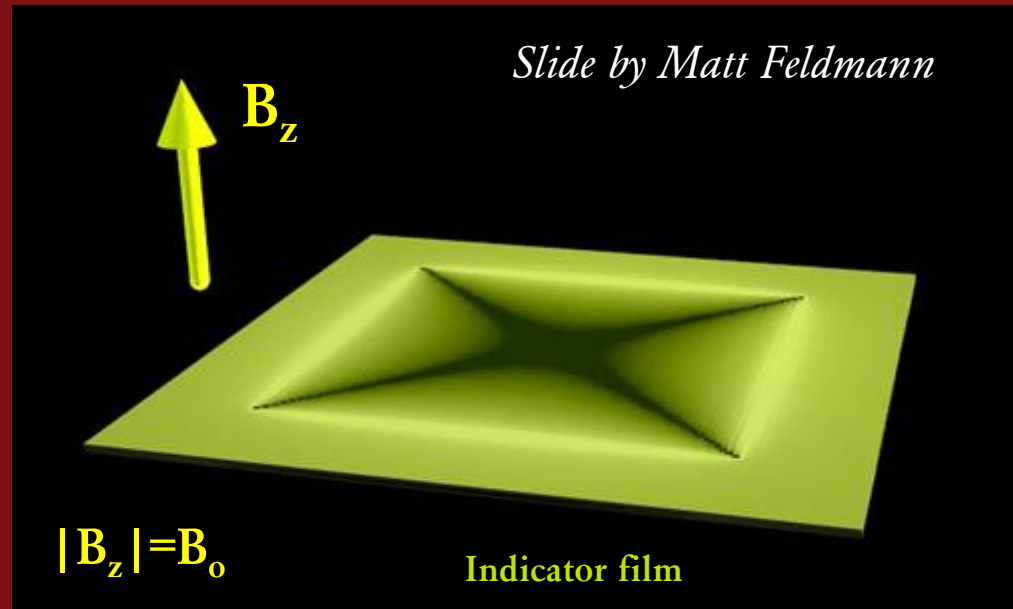
q Visualizes  $B_z$  in a plane above a superconductor

q Faraday Effect

q Rotation of the plane of polarization of light by a magnetic field



3D plot of  $B_z(x,y)$  above a superconductor sheet



# Intergranular flux penetration in YBCO is common

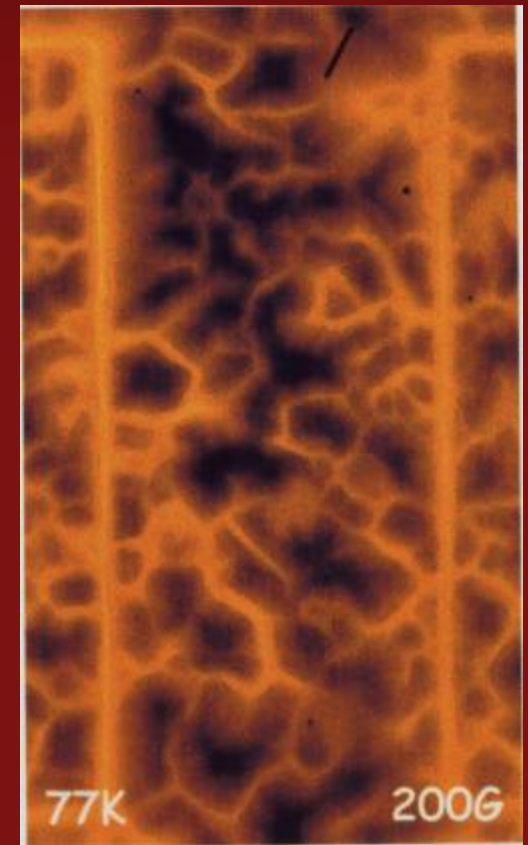
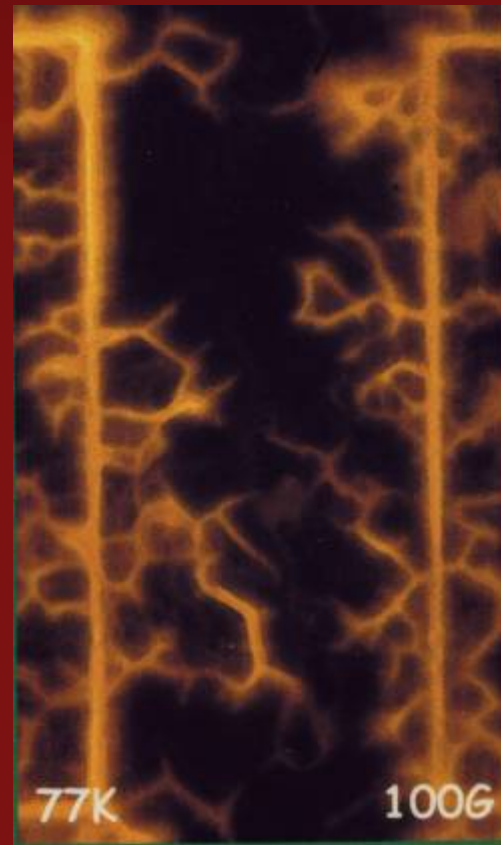
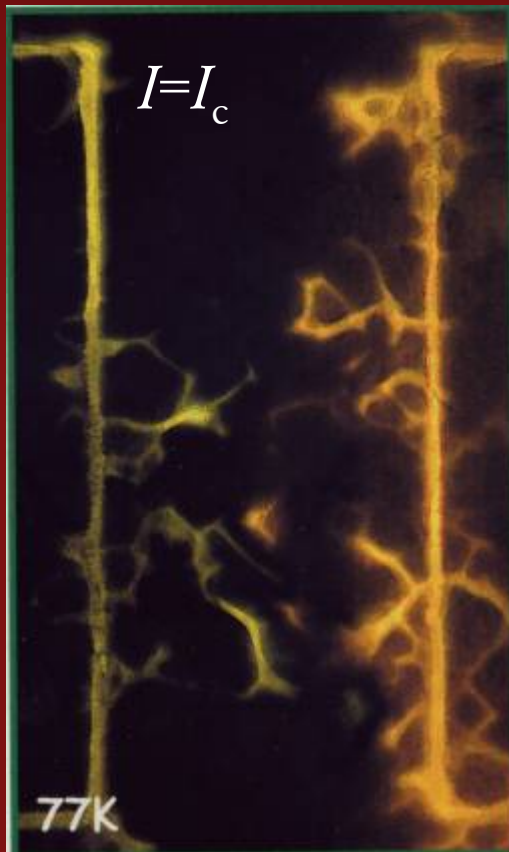
Transport Current

$$J_c = 1.3 \text{ MA/cm}^2$$

Induced Magnetization Currents

Partial critical state

Full Critical State



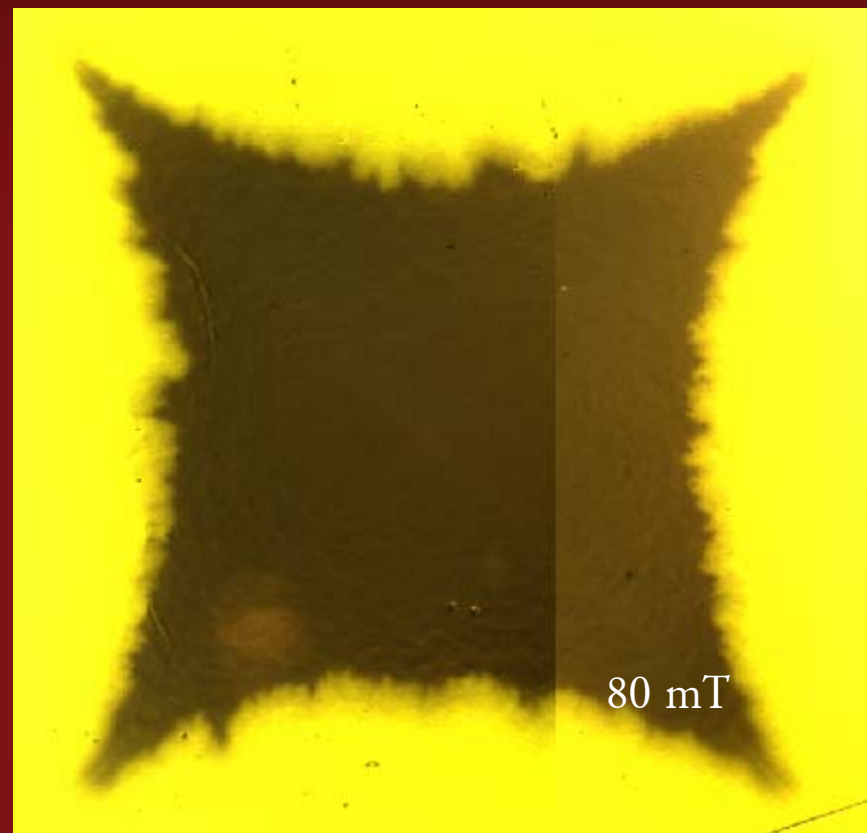
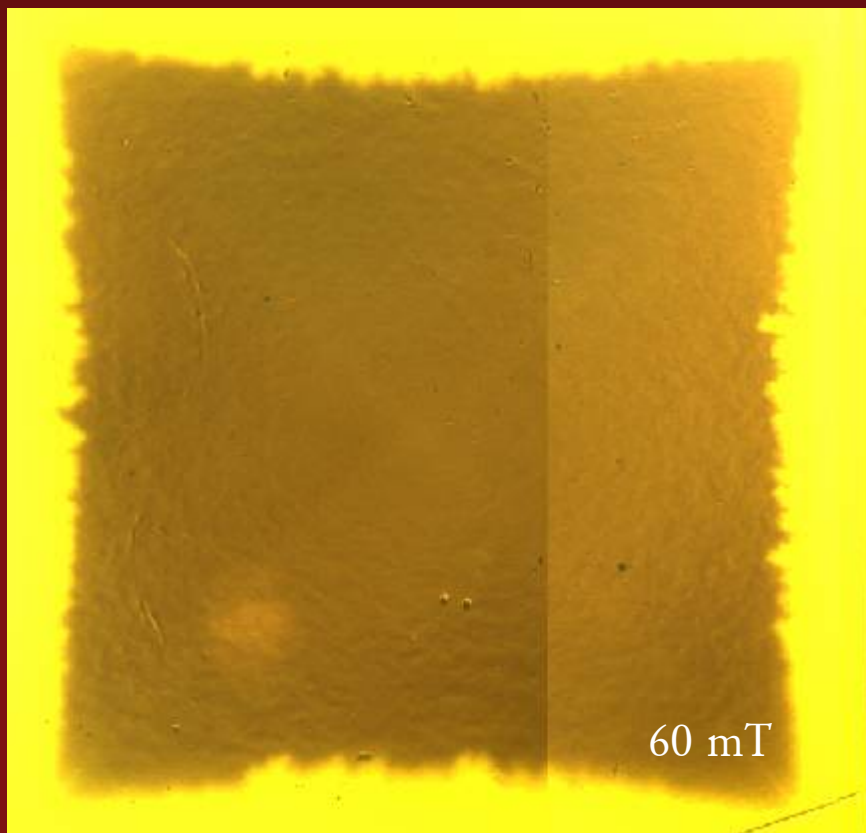
GBs are visible in Magnetization MO when:  $J_c(\text{GB}) < J_c(\text{grains})$

Even at  $I_c$  sample is not yet in the critical state!





# Progressive flux penetration above $H_{c1}$ in fine-grain Nb



BCP2: Reg. sheet,  
EDM cut, RRR=400

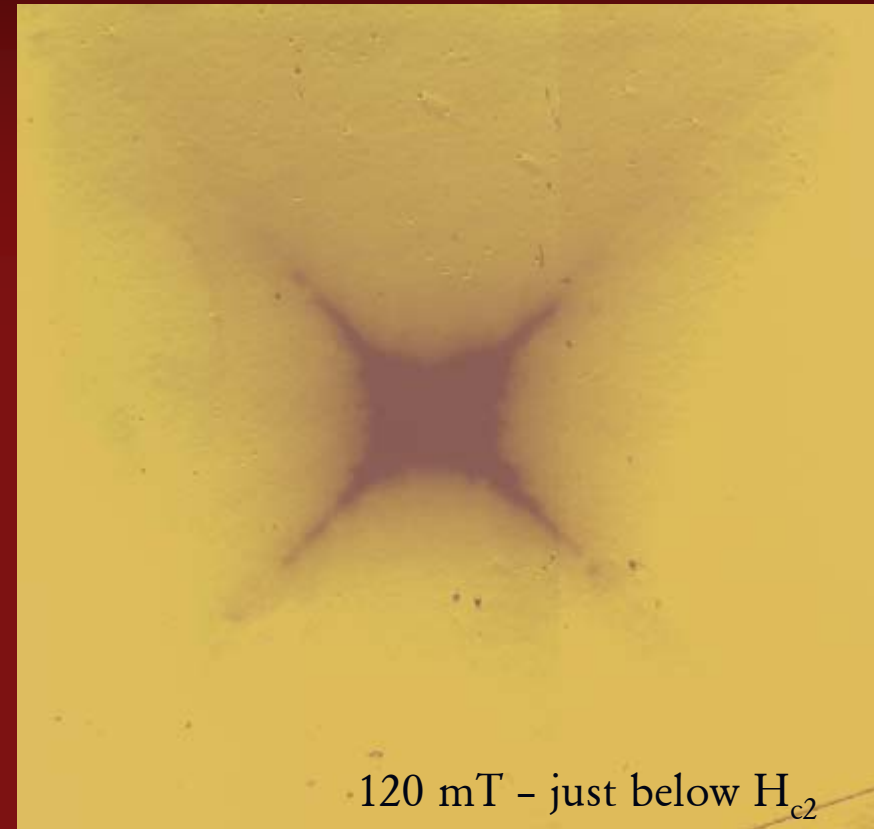
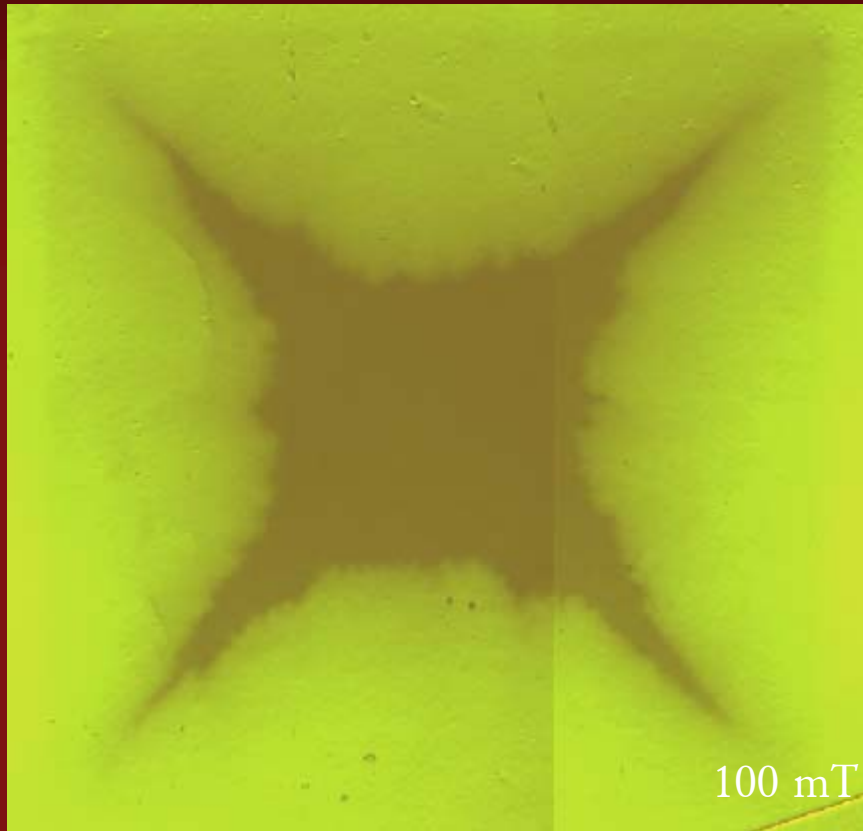
$H_{c1} \sim 60$  mT,  $\sim 38$  mT with  
demagnetization

1 mm



# Progressive flux penetration above $H_{c1}$ in fine-grain Nb - higher fields

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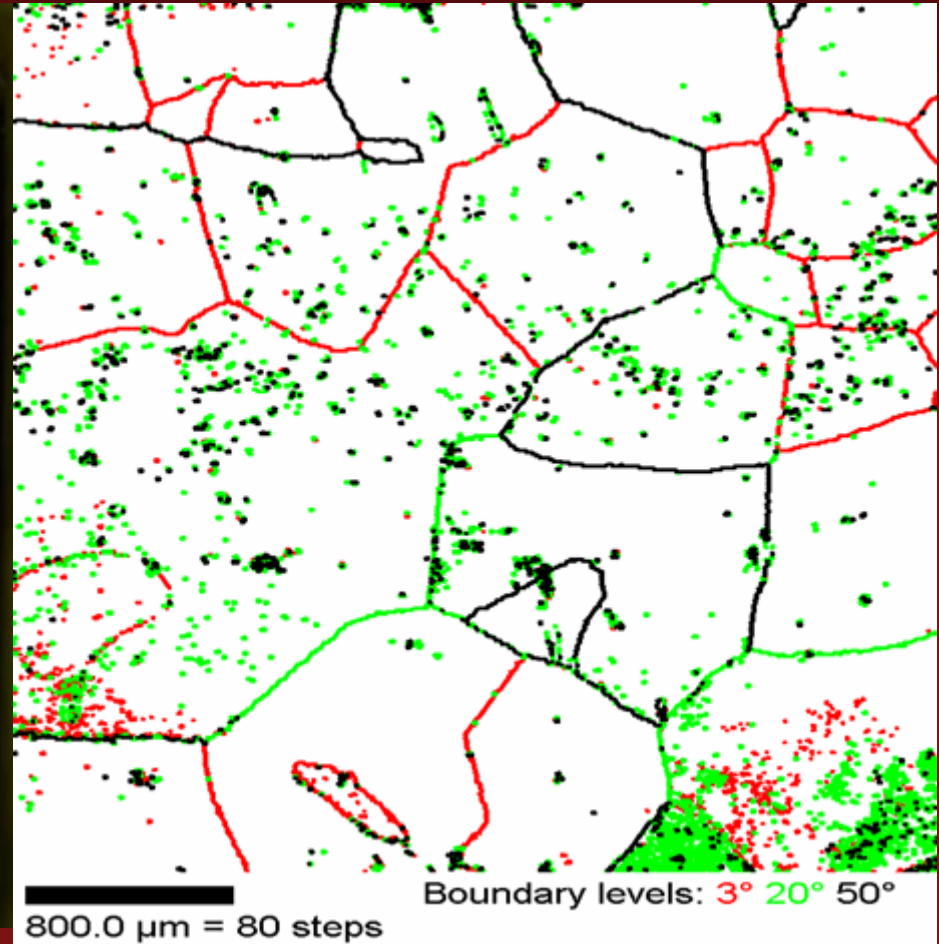
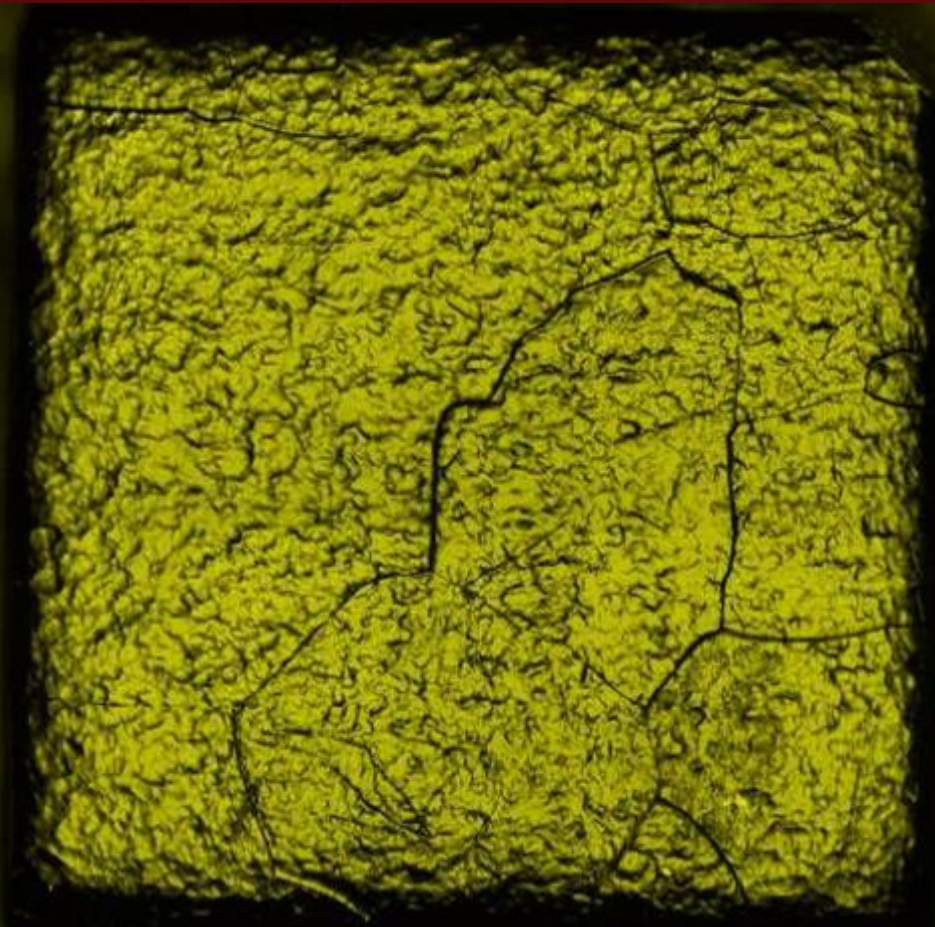


Not quite full flux penetration to the center

Macroscopic  $B_z$  flux pattern rather uniform



# Large grain sample - some GBs appear after etching



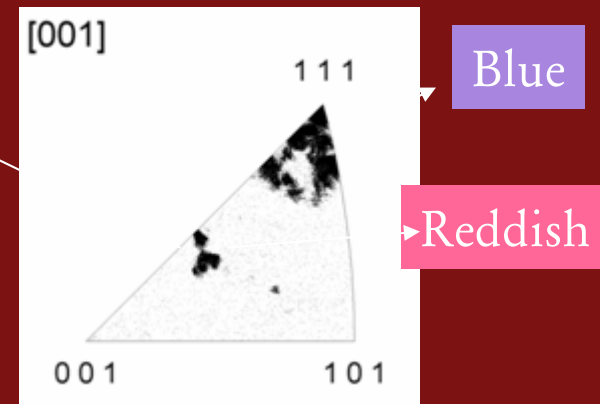
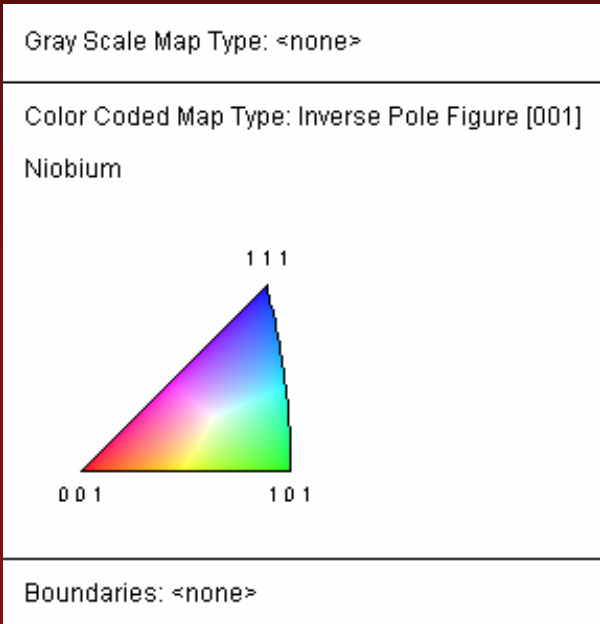
RRR dropped from ~400 to 260

FESEM Orientation imaging (Sang Il Kim)

Large grains produced by 1250 °C, 24hr,  $10^{-7}$  T HT at JLAB



# Inverse Pole Figure indicates some texture

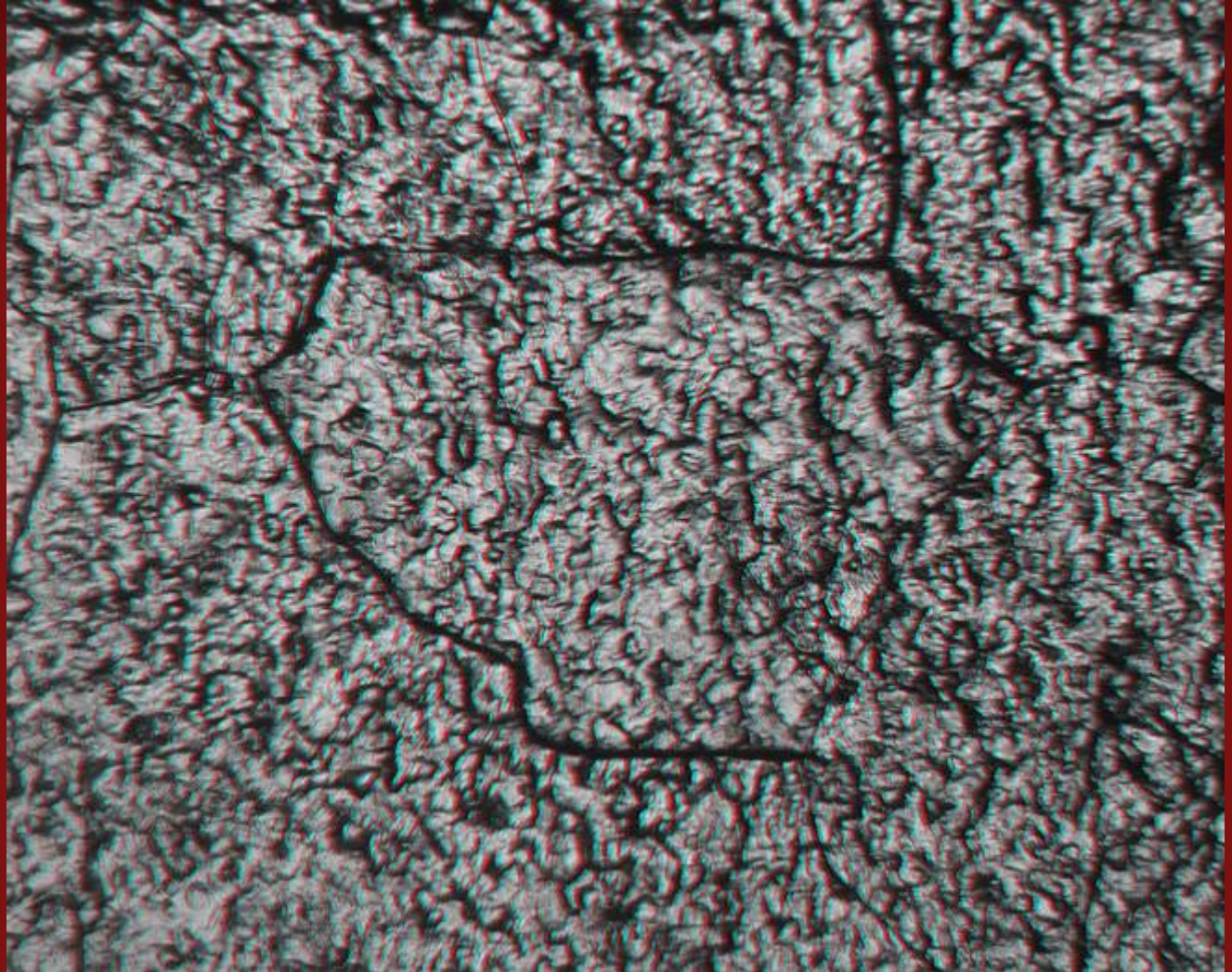


# Light Microscope Depth Reconstruction

120  $\mu\text{m}$  range at  
10  $\mu\text{m}$  focus intervals

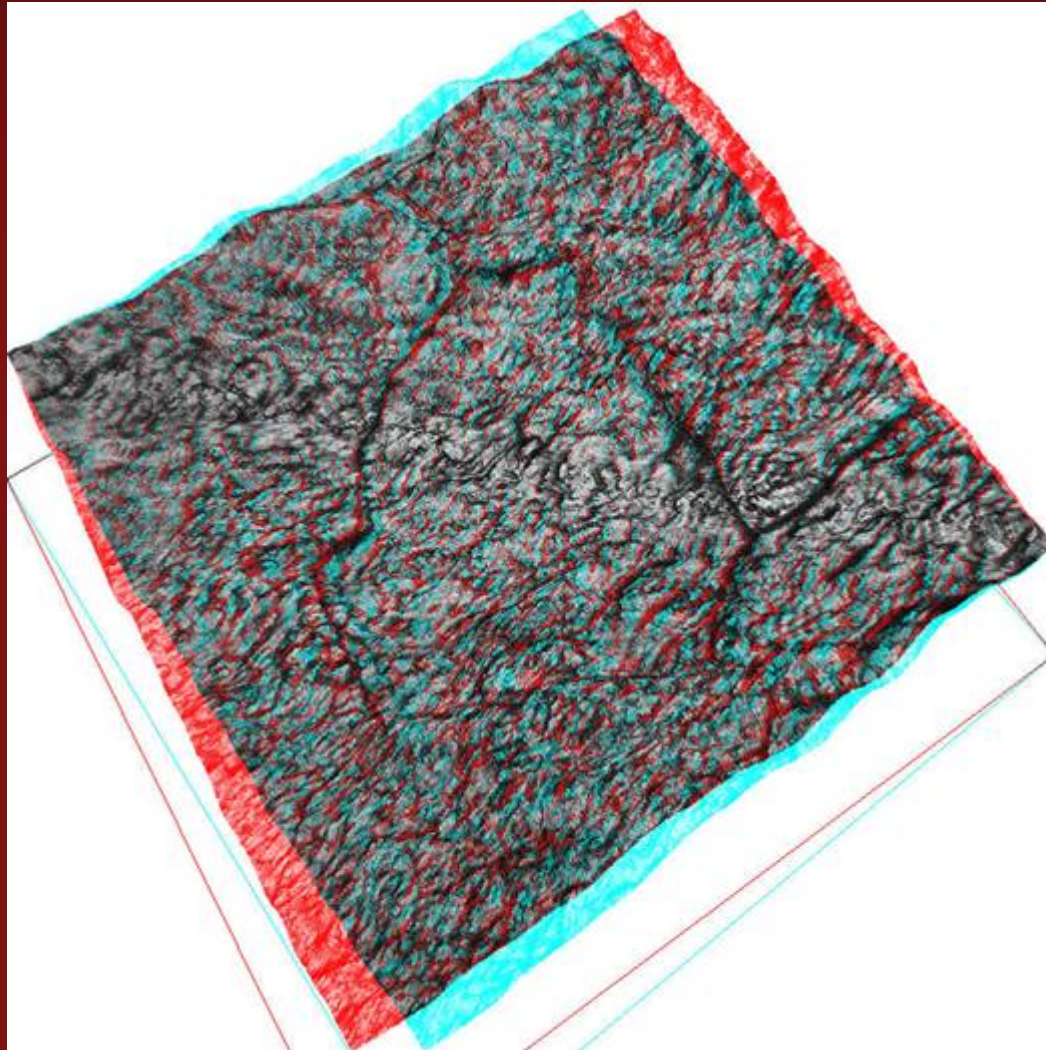
ImageJ with Extended  
Depth of Field plugin  
by Daniel Sage @  
epfl.ch

*B. Forster, D. Van De Ville,  
J. Berent, D. Sage, M. Unser,  
"Extended Depth-of-Focus for  
Multi-Channel Microscopy  
Images: A Complex Wavelet  
Approach," Proceedings of the  
Second 2004 IEEE  
International Symposium on  
Biomedical Imaging: From  
Nano to Macro (ISBI'04),  
Arlington VA, USA, April  
15-18, 2004, pp. 660-663.*



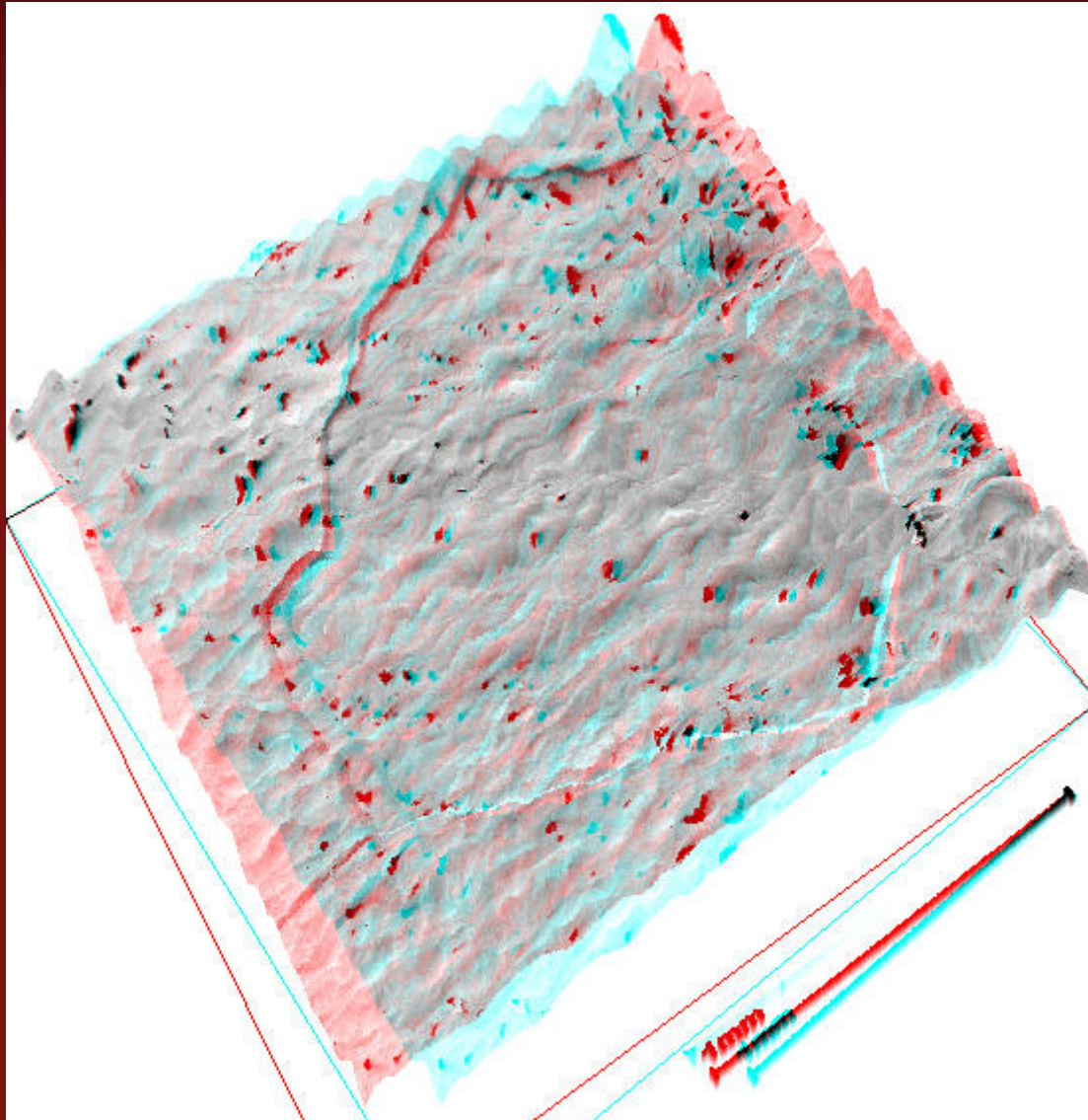
# Projection from light microscope height map

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# FESEM Image: Height Reconstruction from tilt pair

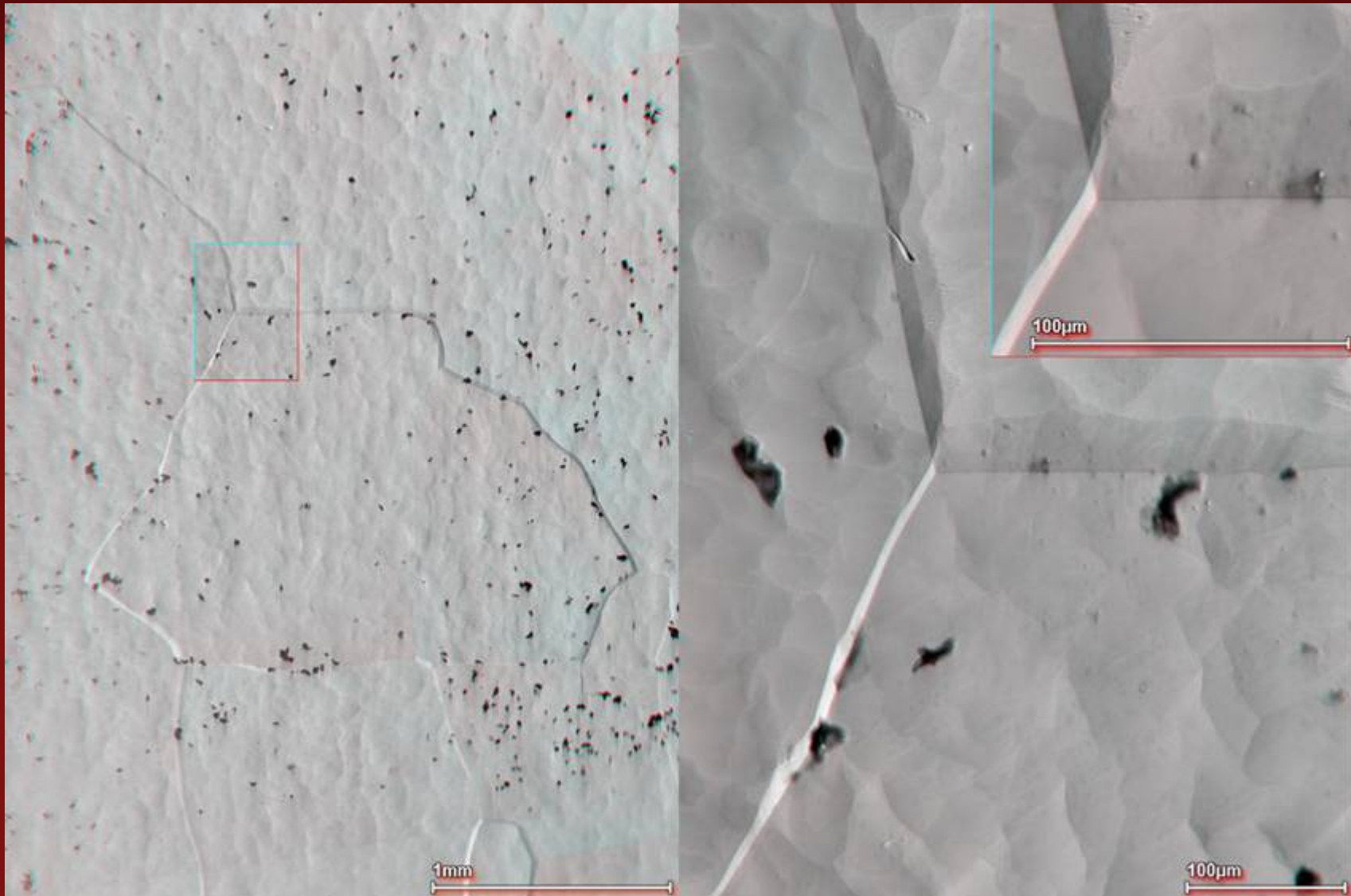
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Peter J. Lee – UW-ASC/FNAL Collaboration: Presented at “Pushing the Limits of RF Superconductivity,” ANL, Sept. 23rd 2004



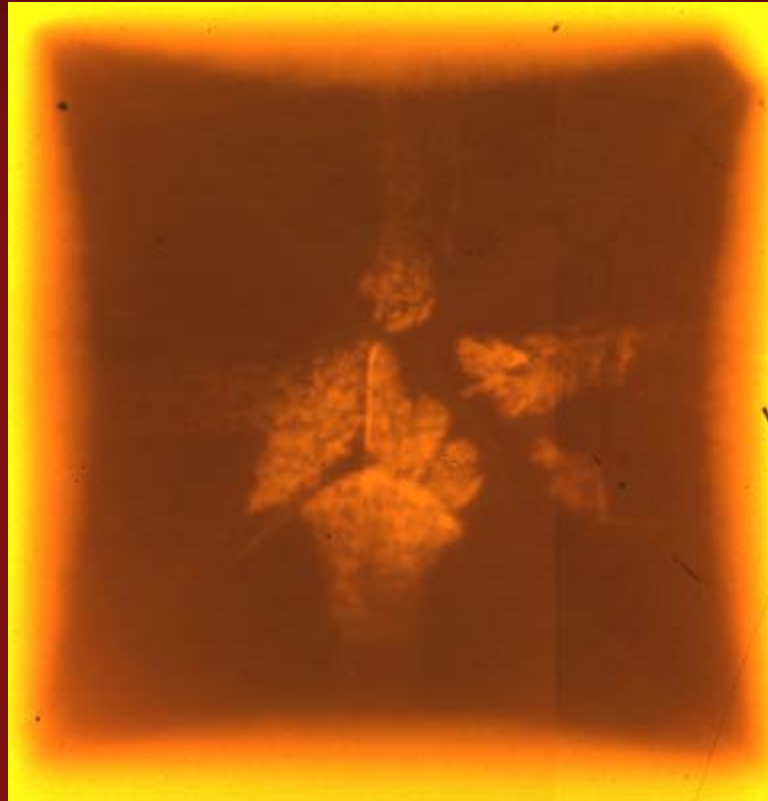
# FESEM: detail of GB facets





# Inhomogeneous flux penetration after ZFC to 7K, then 57 mT, well above $H_{c1} \sim 48$ mT

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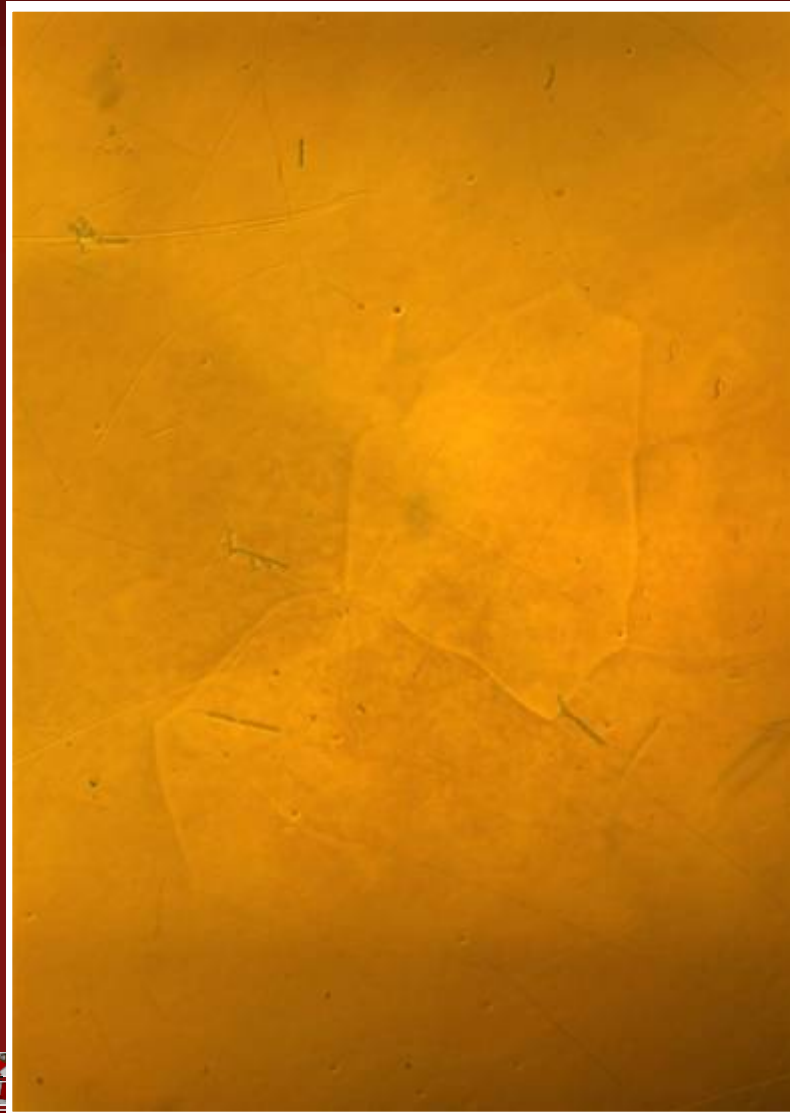
Flux has leaked to center, even as major flux fronts are only partially penetrated

#9-10  $H=572$  Oe, 27 Apr



# Sequential flux maps in increasing H and t, then decrease H to zero

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H=0 mT

MOVIE

$H_{c1}$  (7K)  $\sim$  48mT (1.6 demagnetization factor  $\sim$  30 mT)

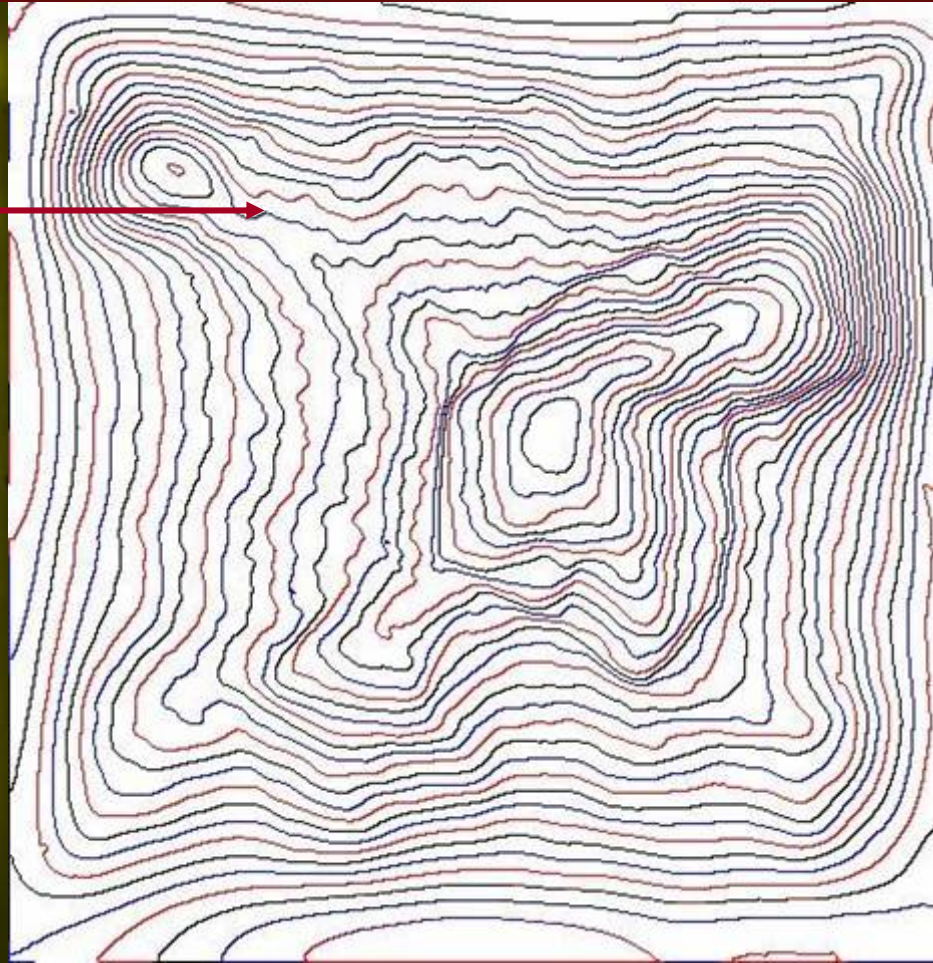
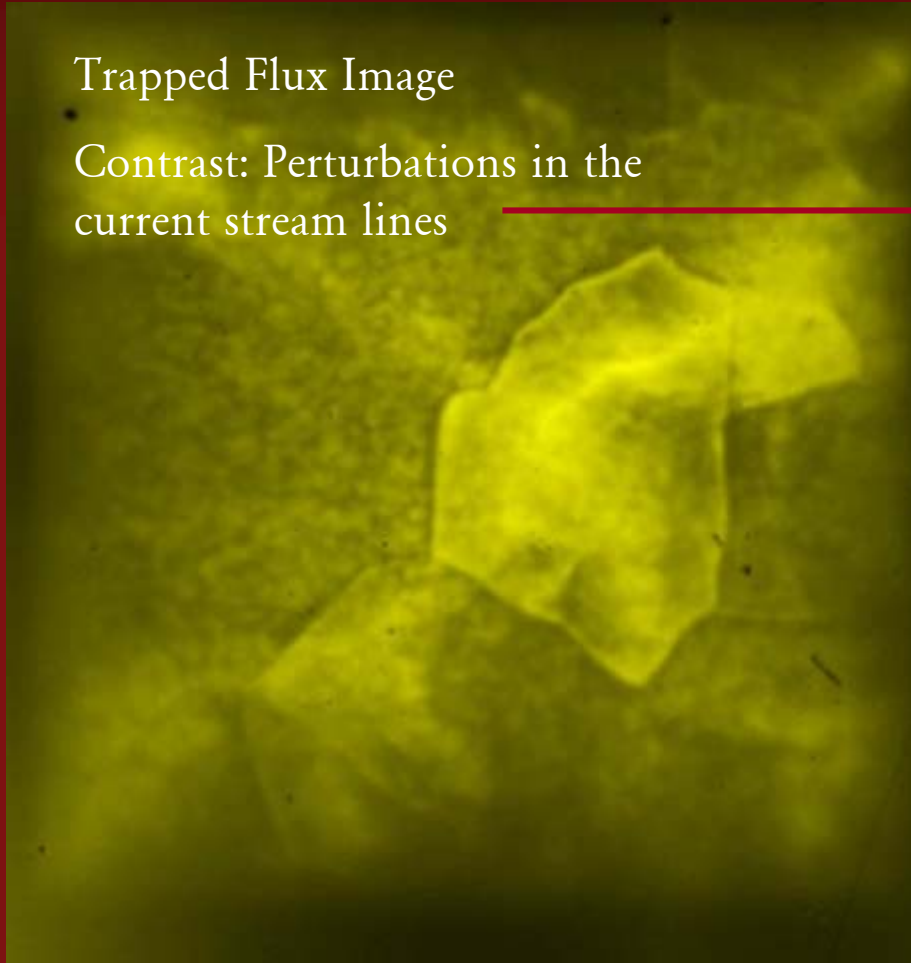
$H_{c2}$   $\sim$  120 mT



# MO image shows partial grain structure after magnetizing above $H_{c2}$

Trapped Flux Image

Contrast: Perturbations in the  
current stream lines

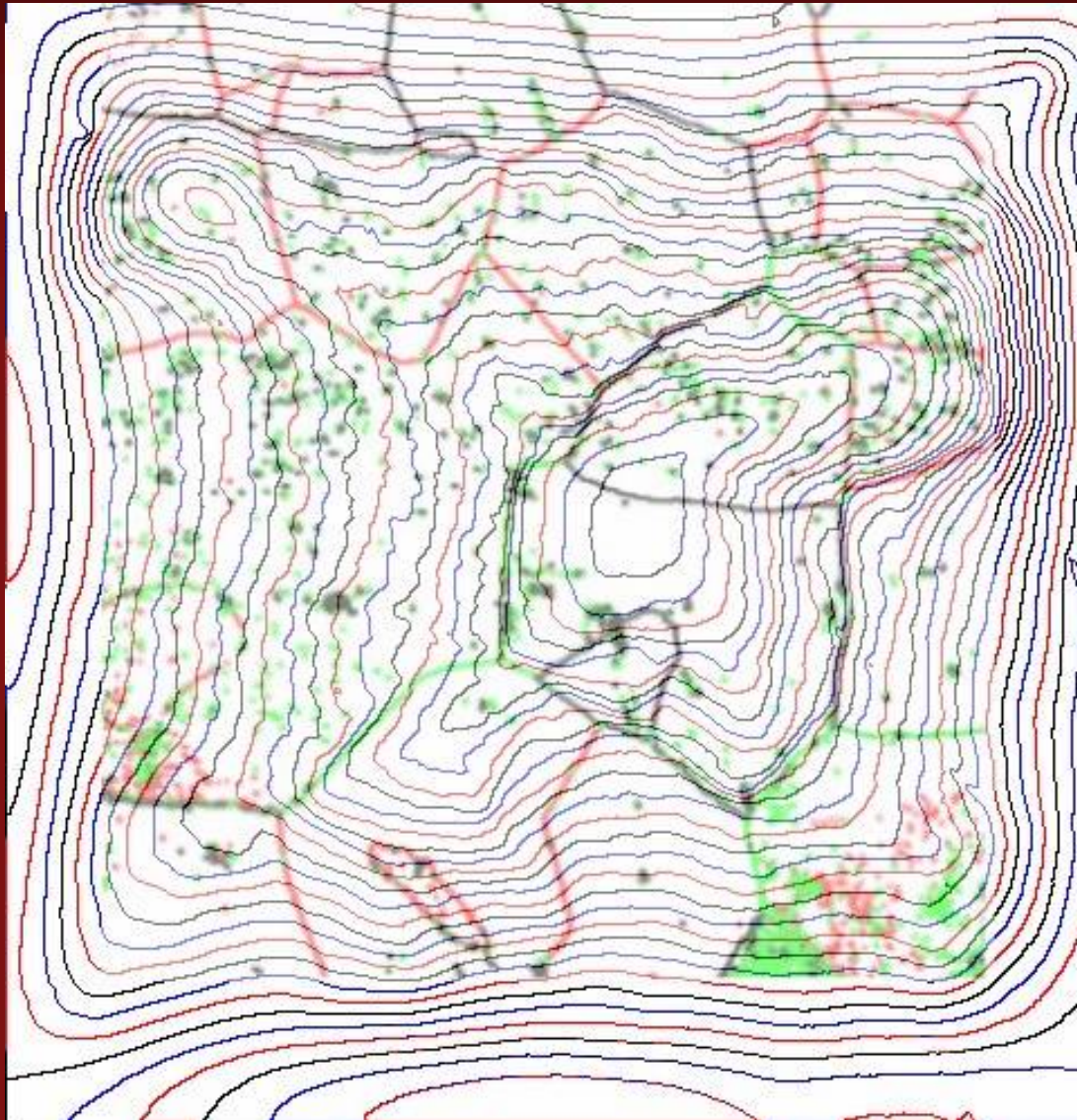


6K remanent MO image after 120 mT

Approximate 2D Current Streamlines



# Current streamlines over GB map



Some GBs  
partially  
obstruct

Others  
benign

Green 3-20°

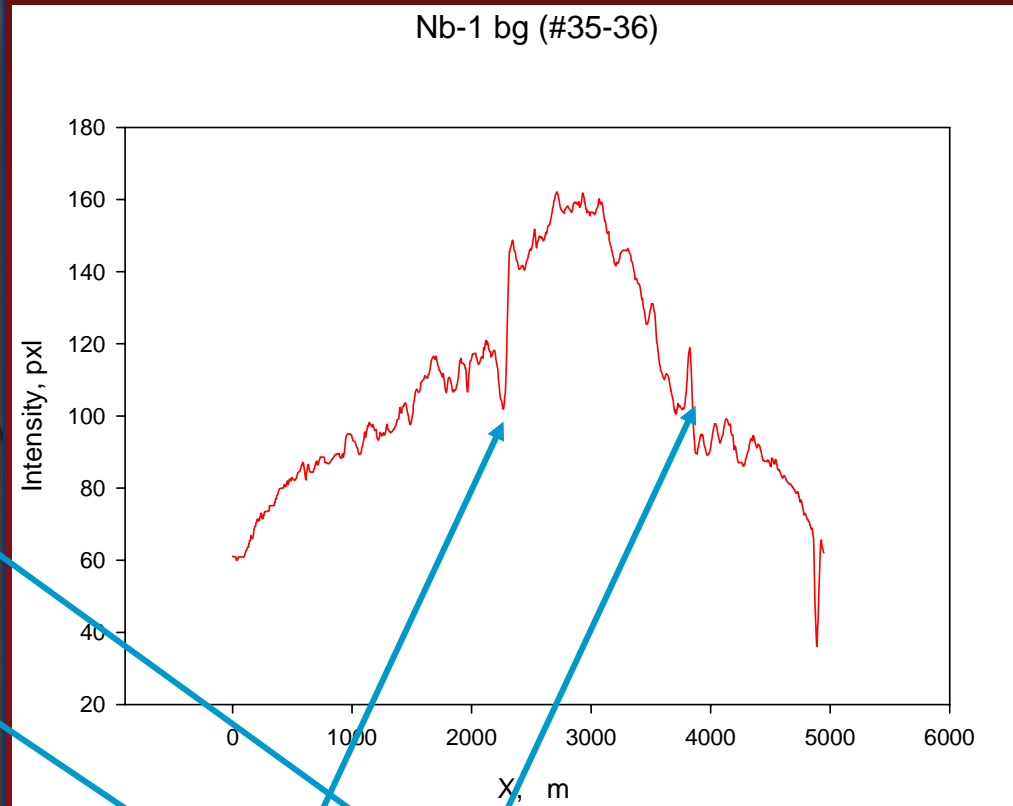
Red 20-50°

Black >50°



# Flux profile of remanent image after magnetizing to 120 mT

Current is changing direction due to barrier to current flow at grain boundary



H=0 (FC in H=1200 Oe)

Reverse Gradient


# Now mechanically alter surface: Partial

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Mech.  
Smoothed  
Area

The image shows a grayscale 3D reconstruction of a surface. The surface is highly textured and irregular. A specific region in the center is highlighted with a red outline, indicating a mechanically smoothed area. The overall appearance is that of a rough, porous material.



Contrast at  
GB survives

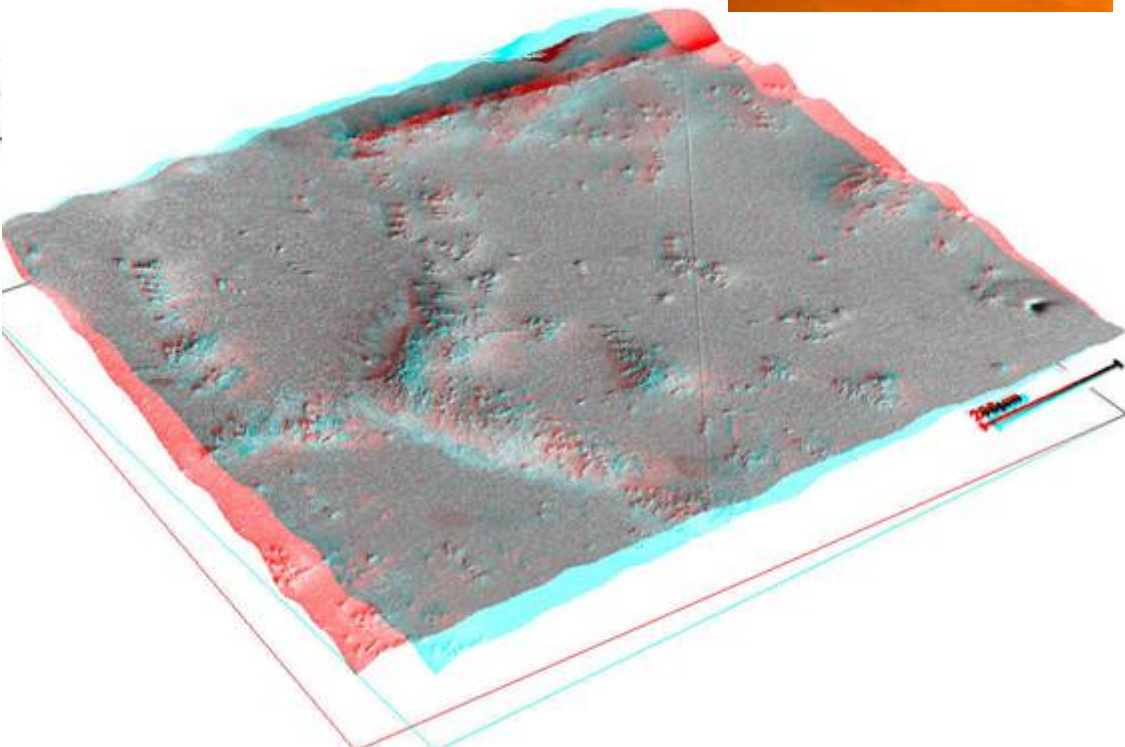
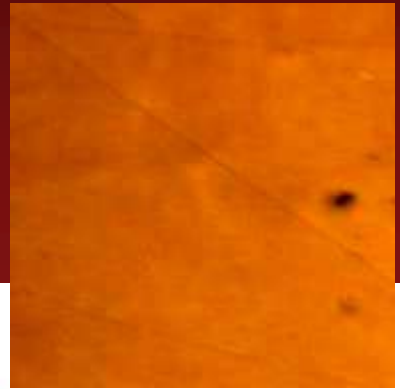
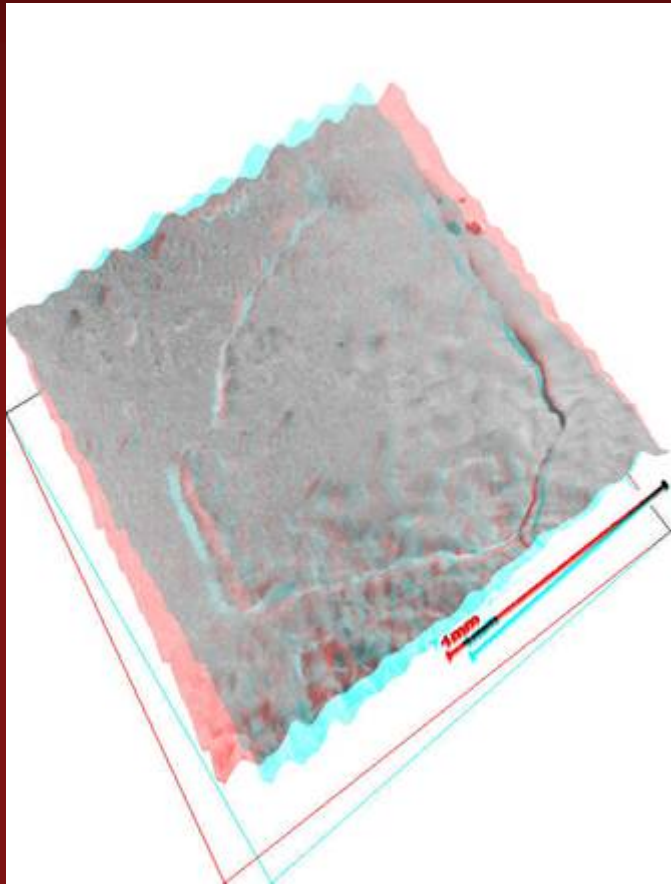
The image shows a yellowish-orange remanent field after 120 mT at 7K. The field is mostly uniform in color, but there are some darker spots and lines. A white arrow points to a specific location in the upper left quadrant, indicating contrast at a grain boundary (GB) that survives.

Light Microscope: EDF 3D reconstruction

Remanent Field after 120 mT at 7K

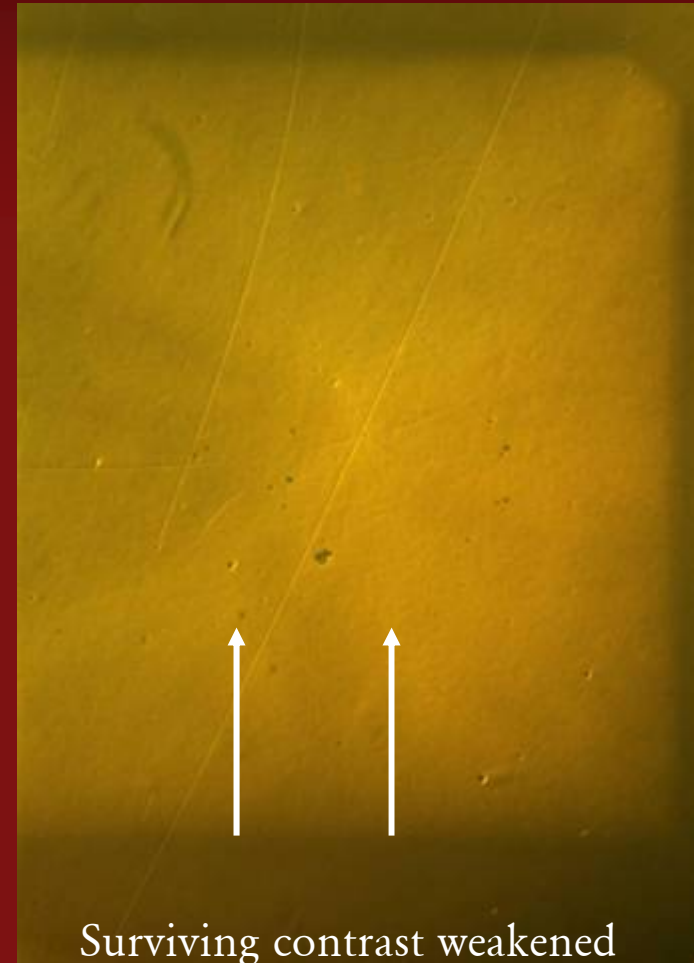
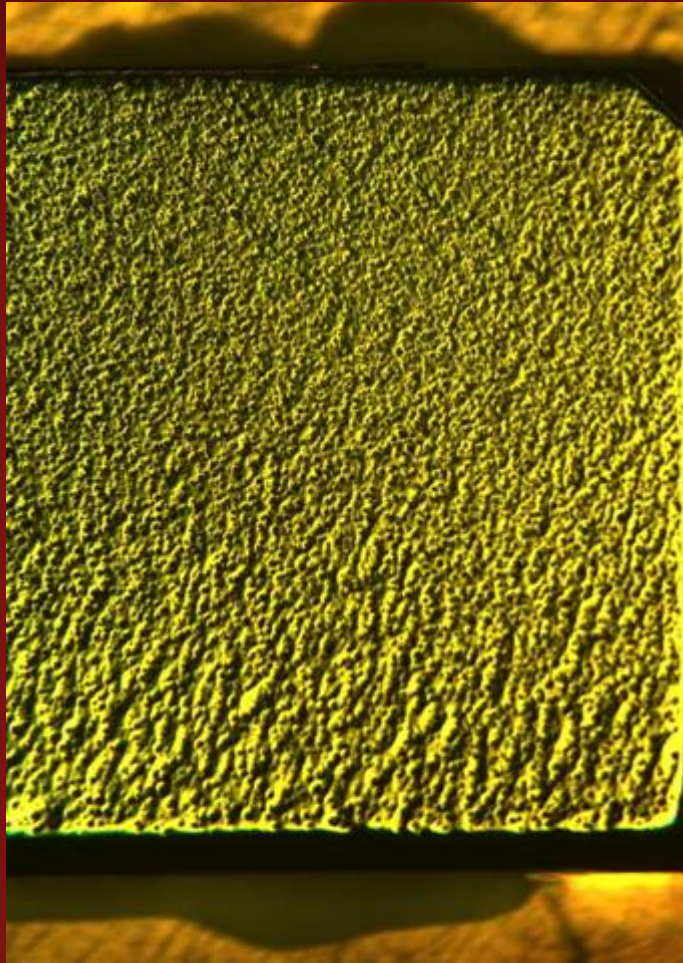


# 1/2 Polish: FESEM reconstruction



# Complete Mech. Smoothed Surface

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Surviving contrast weakened

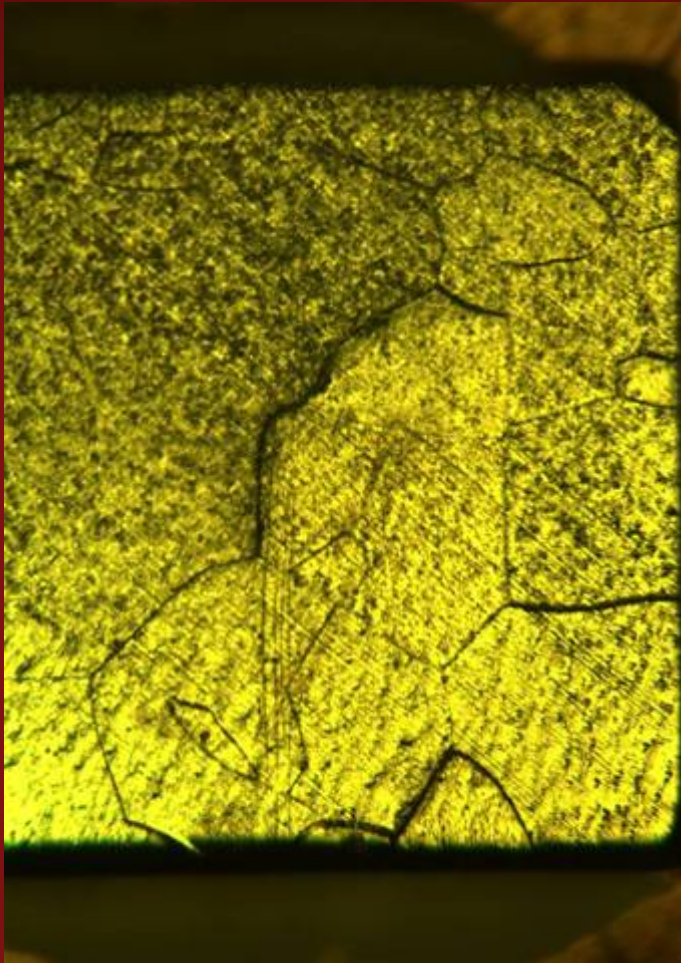
Remanent Field after 120 mT at 7K





# Mechanically Smoothed Surface removed by Etch

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Remanent Field after 120 mT at 7K

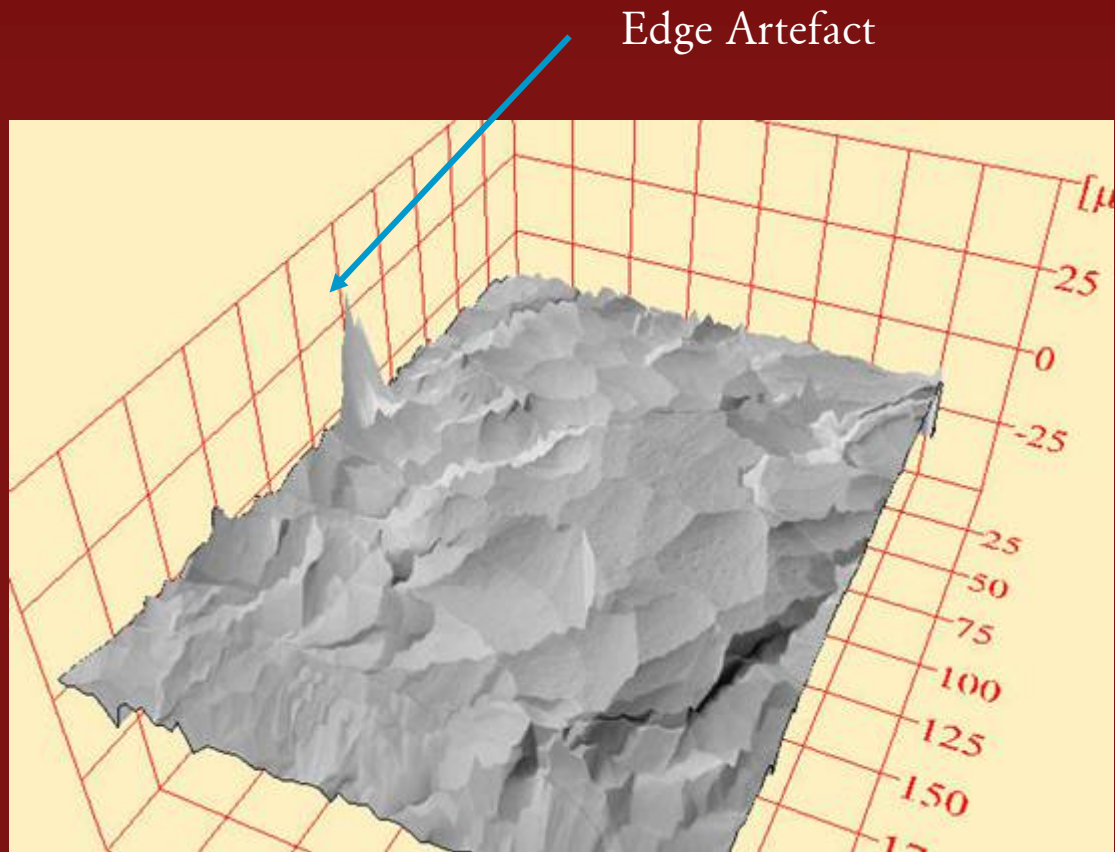


# Alternative Profilometry II:

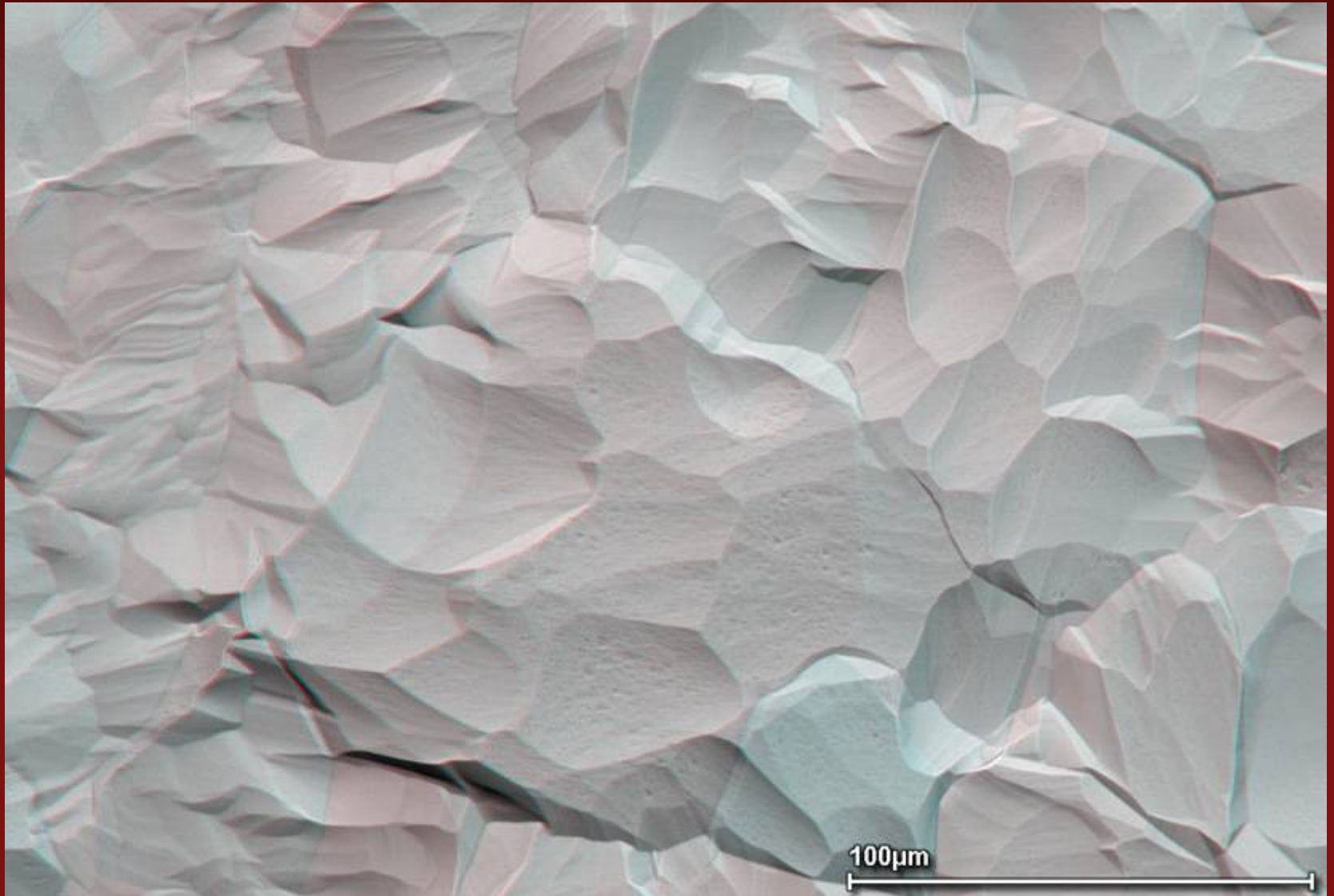
- STEREO module of “AnalySIS” image analysis

Demo analysis performed by  
Andrew Cahill

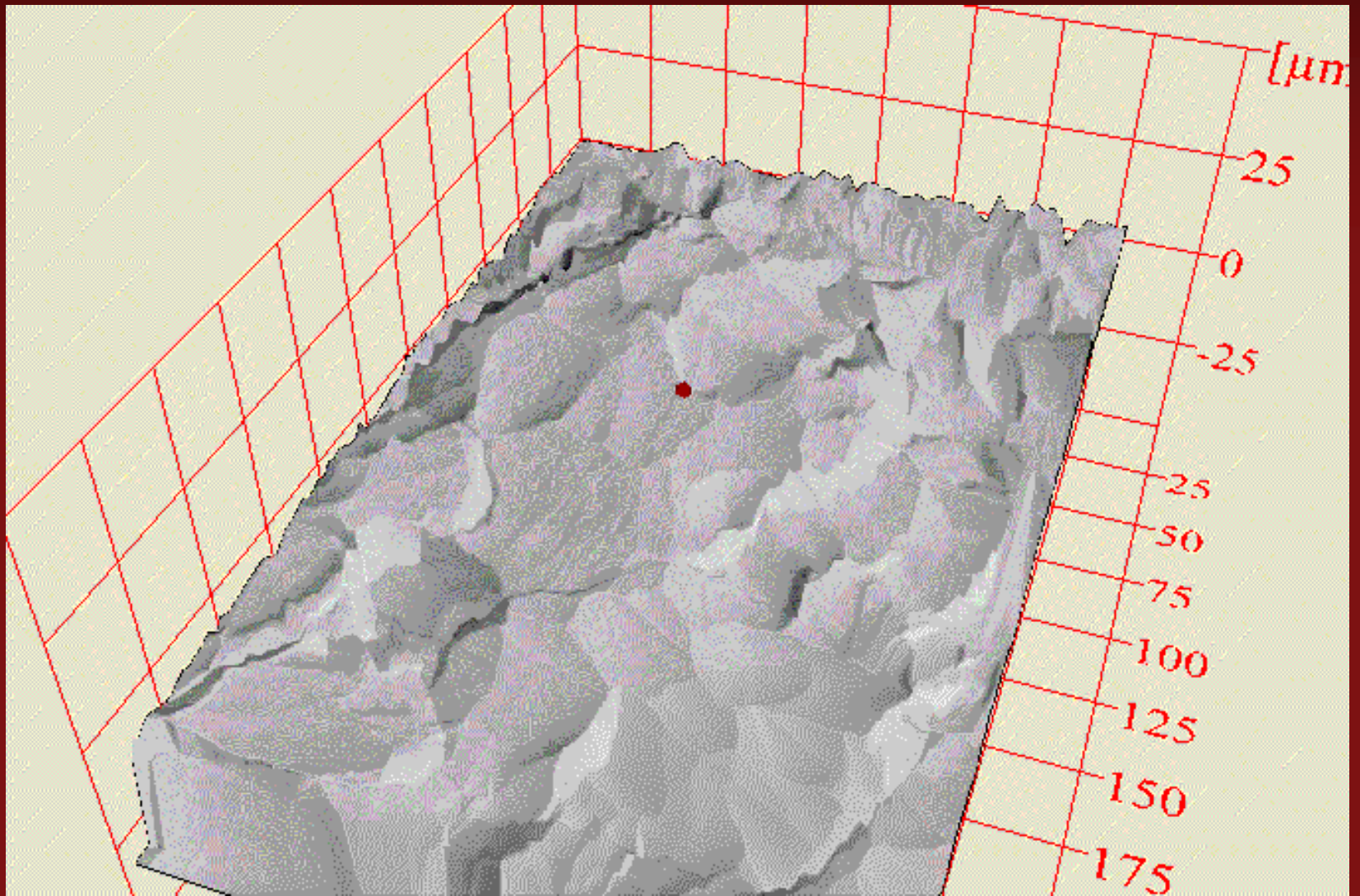
Soft Imaging System Corp.  
12596 W. Bayaud Ave.  
Suite 300  
Lakewood, CO 80228  
web: [www.soft-imaging.com](http://www.soft-imaging.com)  
email: [aca@soft-imaging.com](mailto:aca@soft-imaging.com)



# Original Stereo Anaglyph used for analysis



# “AnalysSIS” analysis



# Summary

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- Magneto-Optical Imaging shows that non-uniform flux penetration can occur along some grain boundaries
  - Is this topological or chemical or both?
- Considerable variation in surface topology observed
  - Local inhomogeneity: Orientation of facet surfaces
  - Grain size variation across weld region
  - Grooved grain boundaries in weld region and grain-growth heat treatment.
- Software tools enable quantification of surface topology over large areas.



# Appendix I: Sample Summary

Sample	Clean	Etch 1	HT	Etch 2	RRR
RFNB_BULK1_Weld_W_HT1 _RRR_1,2,3  Taken from <b>WELD</b>	2x(US-M90+UPW rinse until 12M $\Omega$ ) dried in lam N2	BCP 1:1:2, 100 min, rinse in UPW ~15-18 C	800 C 5 hr 10 <sup>-6</sup> T	BCP 1:1:2, 20 min, rinse in UPW T=17.5C	~350
RFNB_BULK2_BCP2_S_HT1 _RRR_1,...,10  Reg. sheet, EDM cut	2x(US-M90+UPW rinse until >10M $\Omega$ ) dried in lam N2	BCP 1:1:2, 80 min, rinse in UPW ~15 C	800C 5hr 10 <sup>-6</sup> T plateau: 24hr @ 400C	BCP 1:1:2, 20 min, rinse in UPW ~15C	~400
RFNB_BULK2_BCP2_S_HT1 _MO_1,...,5 RFNB_BULK2_BCP2_S_HT1 _MAG_1,...,3 RFNB_BULK2_BCP2_S_HT1 _BC_1,...,4 RFNB_BULK2_BCP2_S_HT1 _M_1,...,3 Reg. sheet, EDM cut	—  —	—  —	—  —	—  —	—  —
RFNB_BULK2_BCP2_S_HT1 _RRR_? RFNB_BULK2_BCP2_S_HT1 _MO_?	Same as above + HT and etch to grow extra large grains		1250C,24hr,10 <sup>-7</sup> T (JLAB)	BCP 1:1:2, 50 min, rinse in UPW ~15C	260



# Appendix II: Storage and Transport

All BCP2 samples are held in sterile PE tubes with dry, filtered  $N_2$

